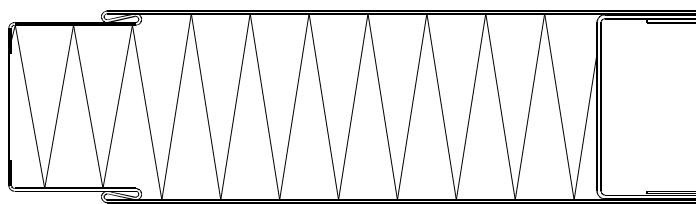
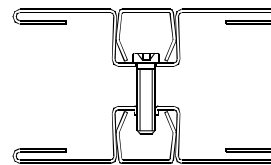
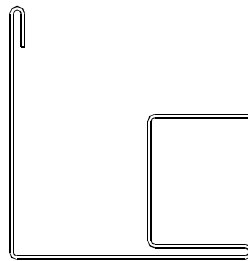
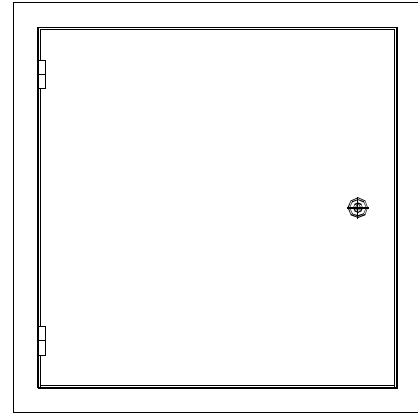


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Edition December 2010

**PREFABRICATES AND
ELEMENTS OF WALL BOARDS
OF SHUTTERING SYSTEM
TYPE LUBMOR**

INTRODUCTION

This description is issued for showing a full assortment of sheathing prefabricates together with additional elements which are in LUBMOR's production range and designer for building of accommodations on the ships.

Technical development and received experiences have allowed prepare and make a new system of walls panels which have got the features as follows:

- whole prefabricated plate elements, finishing and supplementary profiles,
- is easy for installation,
- the accommodations have a high quality,
- low-labor consuming installation

Shuttering system besides wall boards and profiles includes also wall inspection doors and window/side-scuttle boxes.

The wall elements from this system used for building of accommodations will enable to receive a good acoustic insulating property conformable with all required fire-proof regulations cl. B15, B0, C and A15.

This description contains a set of technical and material informations and data which making easy identify of the goods during execution of project documentation of ship.

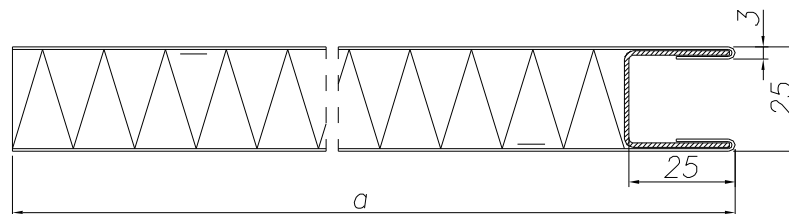
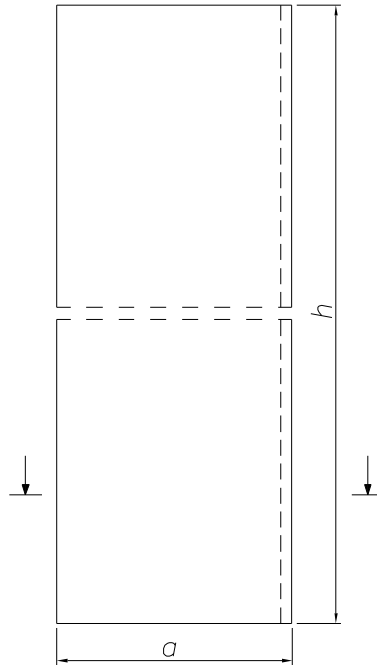
This description for better presenting of our system includes on the end pages a main construction details fixing of wall prefabricates.

All connecting elements showed in construction details of this catalogue such as rivets and screws are delivered by the orderer.

LIST OF CATALOGUE CARDS

1. Lining board C-I	KK24-07/31-W1/01
2. Lining board C-II	KK24-07/31-W1/02
3. Lining board C-III	KK24-07/31-W1/03
4. Lining board C-IV	KK24-07/31-W1/04
5. Door board C-25	KK24-07/31-W1/05
6. Bulkhead board C-I	KK24-07/31-W1/06
7. Bulkhead board C-II	KK24-07/31-W1/07
8. Bulkhead board C-III	KK24-07/31-W1/08
9. Bulkhead board C-IV	KK24-07/31-W1/09
10. Door board C-50	KK24-07/31-W1/10
11. Lining board M18	KK24-07/31-W1/11
12. Bulkhead board M24	KK24-07/31-W1/12
13. Lining board B0-I	KK24-03/31-W2/01
14. Lining board B0-II	KK24-03/31-W2/02
15. Lining board B0-III	KK24-03/31-W2/03
16. Lining board B0-IV	KK24-03/31-W2/04
17. Lining board B0-V	KK24-03/31-W2/05
18. Lining board B0-VI	KK24-03/31-W2/06
19. Door board B0-25	KK24-03/31-W2/07
20. Connector of board	KK24-03/31-W2/08
21. Lining board B15-I	KK24-09/31-W3/01
22. Lining board B15-II	KK24-09/31-W3/02
23. Lining board B15-III	KK24-09/31-W3/03
24. Lining board B15-IV	KK24-09/31-W3/04
25. Lining board B15-V	KK24-09/31-W3/05
26. Lining board B15-VI	KK24-09/31-W3/06
27. Bulkhead board B15-I	KK24-07/31-W4/01
28. Bulkhead board B15-II	KK24-07/31-W4/02
29. Bulkhead board B15-III	KK24-07/31-W4/03
30. Bulkhead board B15-IV	KK24-07/31-W4/04
31. Bulkhead board B15-V	KK24-07/31-W4/05
32. Bulkhead board B15-VI	KK24-07/31-W4/06
33. Door board B15-50	KK24-07/31-W4/07

34. Middle door board	KK24-07/31-W4/08
35. Lining board A15-I	KK24-09/31-W5/01
36. Lining board A15-II	KK24-09/31-W5/02
37. Angle profile W	KK24-07/31-WP/01
38. Angle profile Z	KK24-07/31-WP/02
39. Frontal profile	KK24-07/31-WP/03
40. Corner profile 1	KK24-07/31-WP/04
41. Corner profile 2	KK24-07/31-WP/05
42. Profile at the wall 1	KK24-07/31-WP/06
43. Profile at the wall 2	KK24-07/31-WP/07
44. Masking profile	KK24-07/31-WP/08
45. Hide profile	KK24-07/31-WP/09
46. Break profile	KK24-07/31-WP/10
47. Profile for cables	KK24-07/31-WP/11
48. Snap	KK24-07/31-WP/12
49. Omega profile	KK24-07/31-WP/13
50. Frontal profile oblique	KK24-07/31-WP/15
51. Guide profile	KK24-07/31-WP/16
52. Connection profile	KK24-07/31-WP/17
53. Z-profile	KK24-07/31-WP/18
54. Bottom profile	KK24-07/31-WP/30
55. Angle bar	KK24-07/31-WP/31
56. Top profile 25-1	KK24-07/31-WP/32
57. Top profile 50-1	KK24-07/31-WP/33
58. Bottom profile oblique	KK24-07/31-WP/34
59. Bottom profile 80	KK24-07/31-WP/35
60. Top profile 25-2	KK24-07/31-WP/36
61. Top profile 80-1	KK24-07/31-WP/37
62. Top profile 80-2	KK24-07/31-WP/38
63. Top profile 50-2	KK24-07/31-WP/39
64. Supporting profile	KK24-07/31-WP/40
65. Door profile	KK24-07/31-WP/41
66. Doors A	KK24-07/31-WD/01
67. Doors H	KK24-07/31-WD/02
68. Doors E	KK24-07/31-WD/03
69. Double-leaf doors E	KK24-07/31-WD/04



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: lining board C-I, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD C-I 560x2200 B14Y/oc
KK24-07/31-W1/01**

DIMENSION a	MASS
[mm]	[kg/qm]
340	14,90
560	13,25

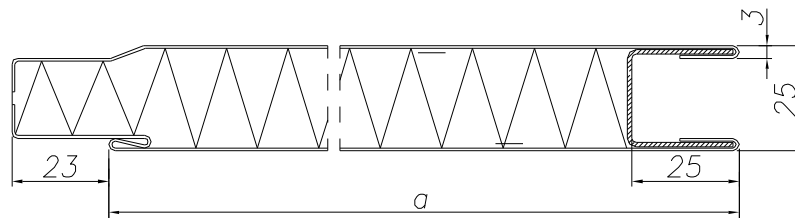
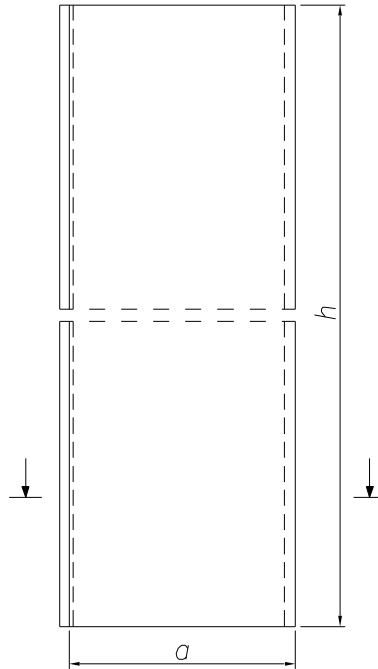


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LINING BOARD C-I

**KK24-07
31-W1/01**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: lining board C-II, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD C-II 560x2200 B14Y/oc
KK24-07/31-W1/02**

DIMENSION a	MASS
[mm]	[kg/qm]
340	15,95
560	14,44



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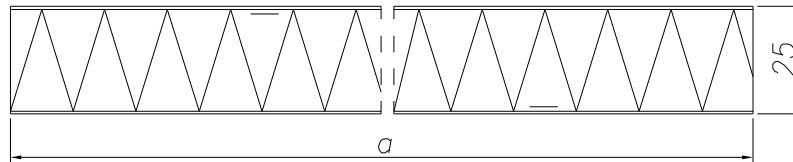
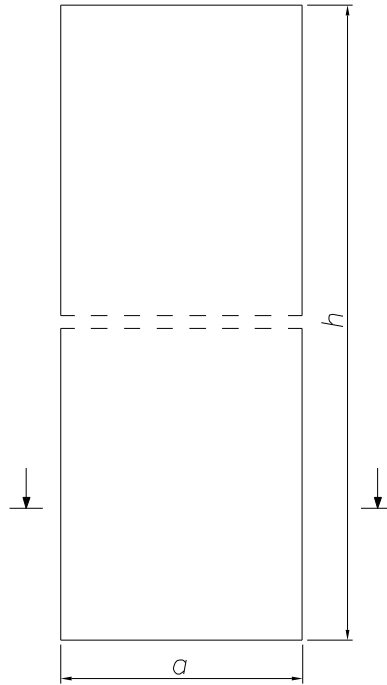
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LINING BOARD C-II

**KK24-07
31-W1/02**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: lining board C-III, of dimension $axh=450 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD C-III 450x2200 B14Y/oc
KK24-07/31-W1/03**

DIMENSION a	MASS
[mm]	[kg/qm]
300	12,02
450	
600	

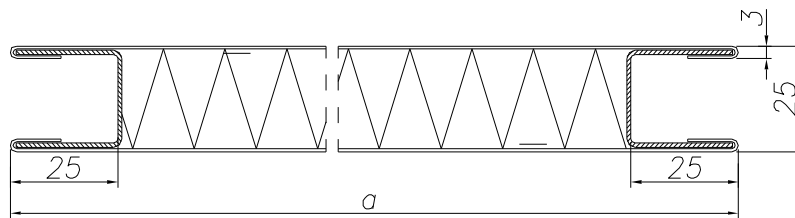
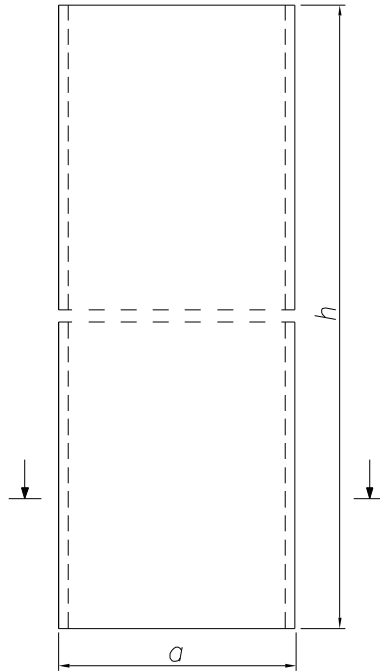


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LINING BOARD C-III

**KK24-07
31-W1/03**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: lining board C-IV, of dimension $axh=600 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD C-IV 600x2200 B14Y/oc
KK24-07/31-W1/04**

DIMENSION a	MASS
[mm]	[kg/qm]
390	15,71
600	14,25

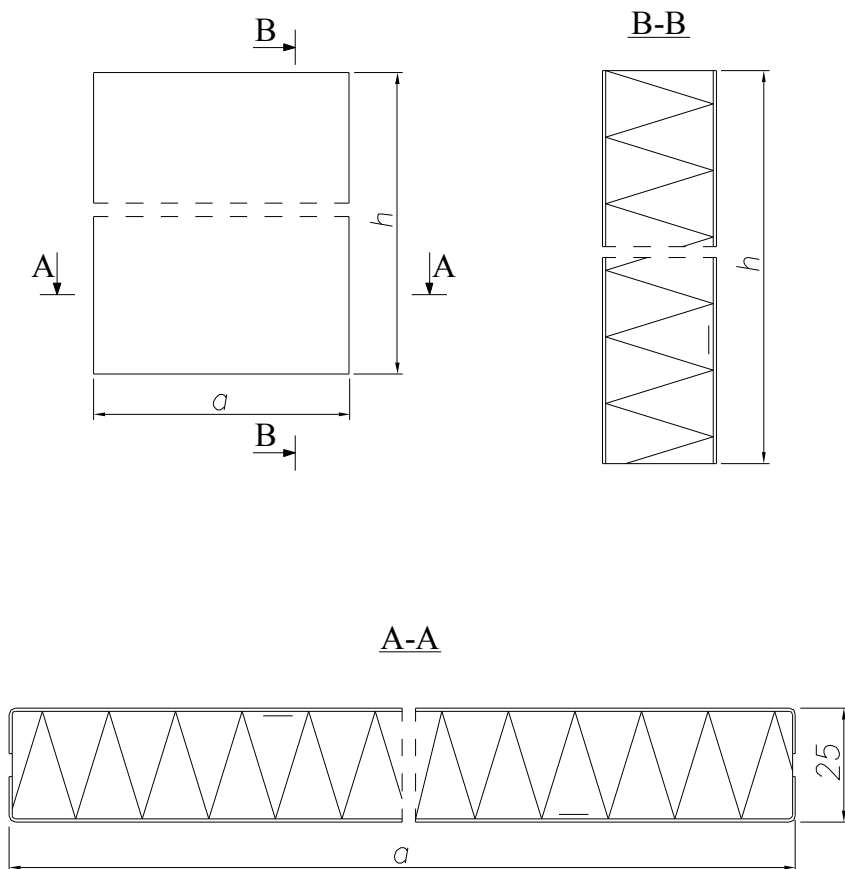


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LINING BOARD C-IV

**KK24-07
31-W1/04**



Dimension: axh - height is stated by the orderer

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m³ in lamellas

Example of marking: door board C-25, of dimension axh=760x200 mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

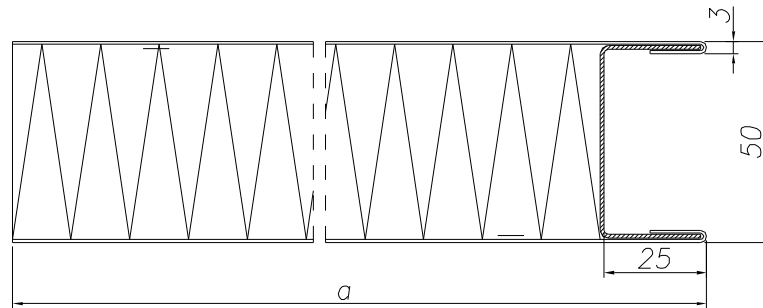
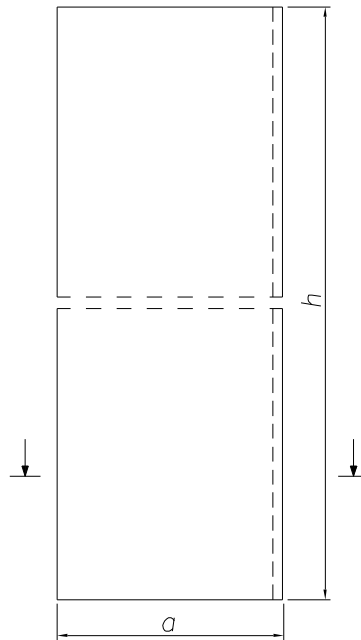
**DOOR BOARD C-25 760x200 B14Y/oc
KK24-07/31-W1/05**

Remark: This should be use as board abovedoor or underdoor (liminal) for doors B15 class acc. to KK24-03/34-1093/IB.

DIMENSION a	MASS	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
[mm]	[kg/qm]	
710	13,36	
760		
810		
860		
910		
960		
1010		
1060		
1110		

DOOR BOARD C-25

**KK24-07
31-W1/05**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: bulkhead board C-I, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on both sides

**BULKHEAD BOARD C-I 560x2200 B14Y/B14Y
KK24-07/31-W1/06**

DIMENSION a	MASS
[mm]	[kg/qm]
340	17,43
560	16,37

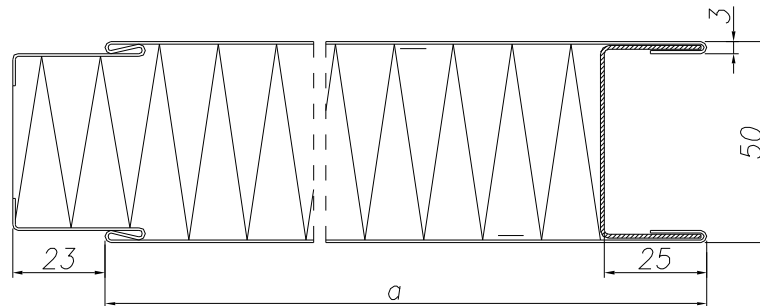
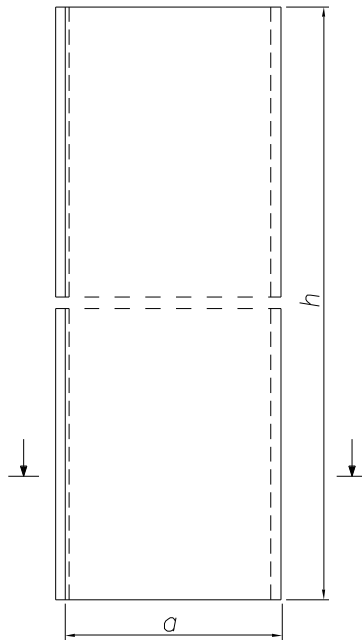


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BULKHEAD BOARD C-I

**KK24-07
31-W1/06**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: bulkhead board C-II, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on both sides

**BULKHEAD BOARD C-II 560x2200 B14Y/B14Y
KK24-07/31-W1/07**

DIMENSION a	MASS
[mm]	[kg/qm]
340	18,73
560	17,16



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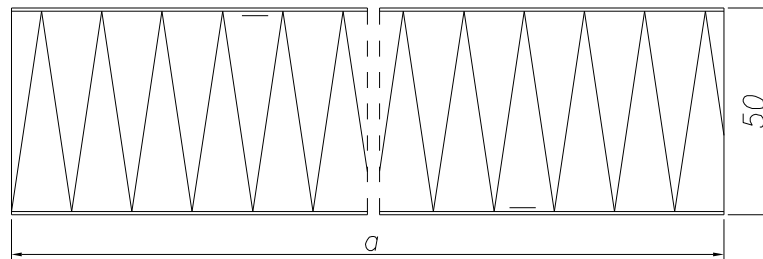
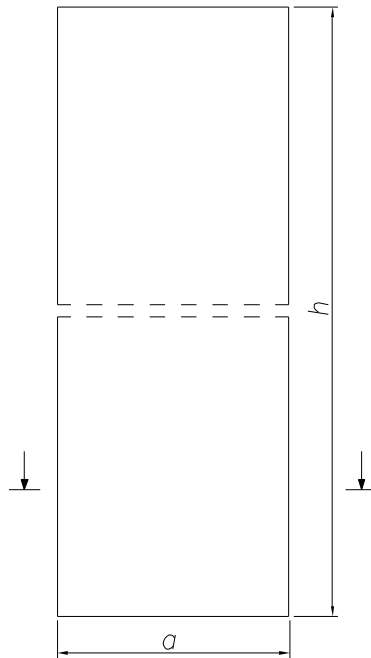
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BULKHEAD BOARD C-II

**KK24-07
31-W1/07**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: bulkhead board C-III, of dimension $axh=300 \times 2200$ mm, with Gislaved foil B14Y on both sides

**BULKHEAD BOARD C-III 300x2200 B14Y/B14Y
KK24-07/31-W1/08**

DIMENSION a	MASS
[mm]	[kg/qm]
300	14,77
450	
600	



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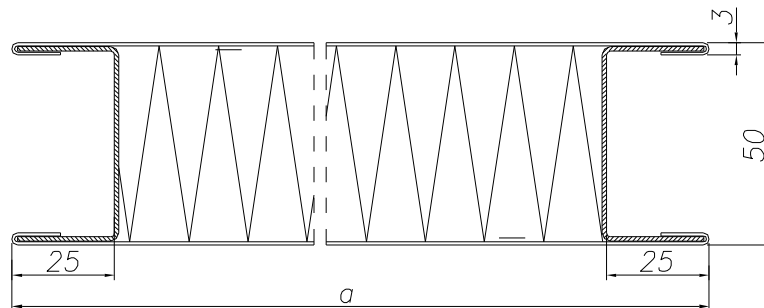
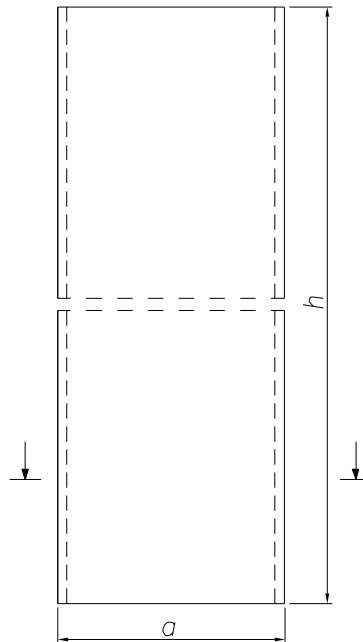
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BULKHEAD BOARD C-III

**KK24-07
31-W1/08**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: bulkhead board C-IV, of dimension $axh=390 \times 2200$ mm, with Gislaved foil B14Y on both sides

**BULKHEAD BOARD C-IV 390x2200 B14Y/B14Y
KK24-07/31-W1/09**

DIMENSION a	MASS
[mm]	[kg/qm]
390	18,54
600	17,19

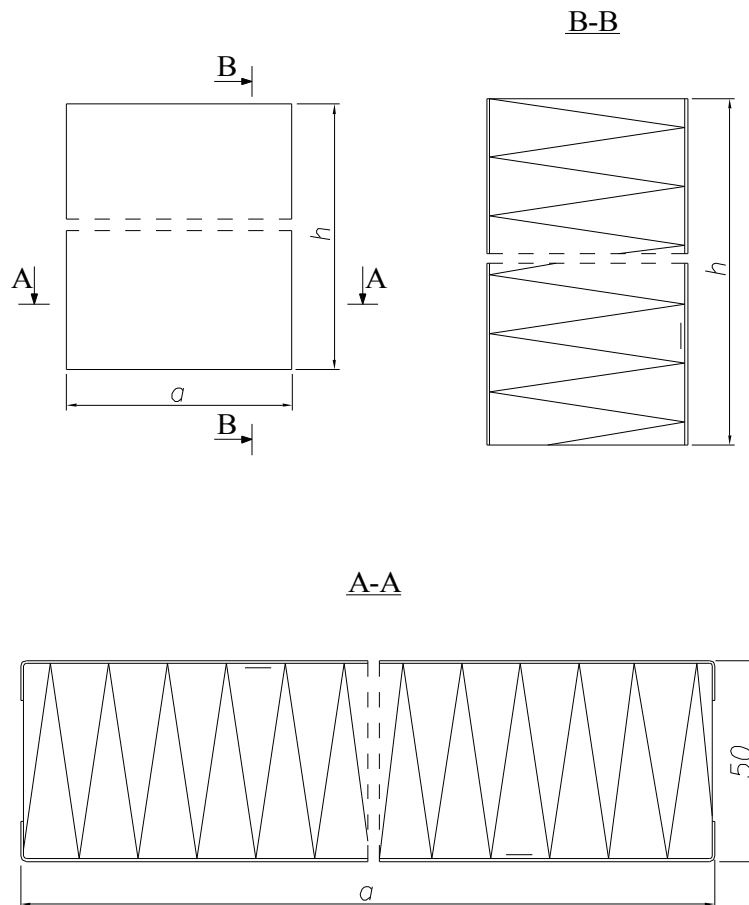


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BULKHEAD BOARD C-IV

**KK24-07
31-W1/09**



Dimension: axh - height is stated by the orderer

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m³ in lamellas

Example of marking: door board C-50, of dimension axh=760x200 mm, with Gislaved foil B14Y on both sides

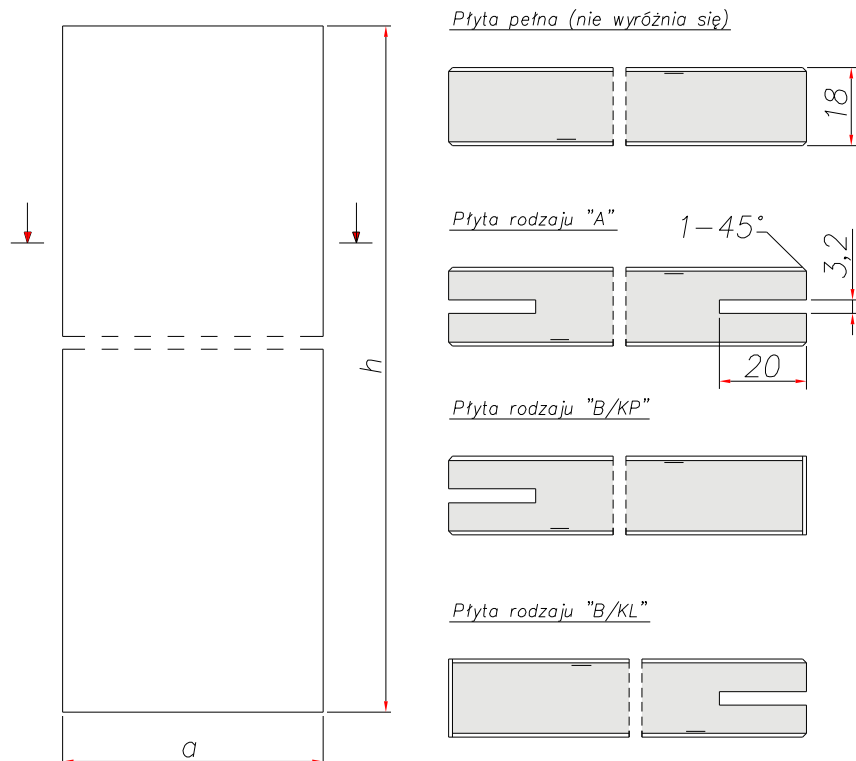
**DOOR BOARD C-50 760x200 B14Y/B14Y
KK24-07/31-W1/10**

Remark: This should be use as board abovedoor or underdoor (liminal) for doors B15 class acc. to KK24-03/34-1093/IA.

DIMENSION a	MASS	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
[mm]	[kg/qm]	
710	14,95	
760		
810		
860		
910		
960		
1010		
1060		
1110		

DOOR BOARD C-50

**KK24-07
31-W1/10**



Dimension: axh - height is stated by the orderer ($h_{max}=2400mm$)

Kinds: Solid board (without incisions),
A, B/KP, B/KL - acc. to drawing

Material and finishing:

- non-asbestos mineral board PROMARINE 640, thickness 15,9 mm,
- decorative laminate and antiresilient laminate

Example of marking: lining board M18, of kind A, of dimension $axh=600x2400$ mm, with Perstorp 2008U laminate on one side, on the other side antiresilient laminate

**LINING BOARD M18 A-600x2400 Pp2008U/PP
KK24-07/31-W1/11**

Remark: The possibility of applying mineral plate and laminates of different manufacturers under the condition perpetuates, that they possess suitable material certificates.

DIMENSION axh	MASS
[mm]	[kg]
600x2240	16,98
600x2400	18,26

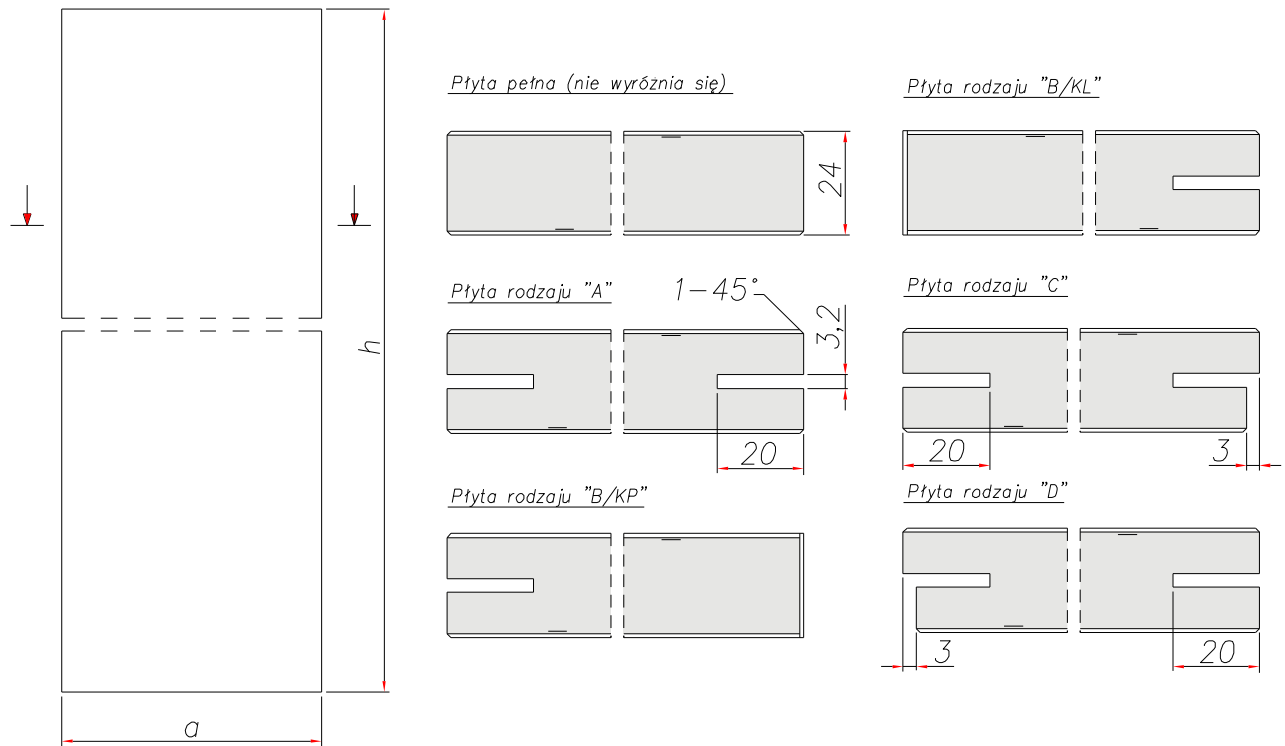


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LINING BOARD M18

**KK24-07
31-W1/11**



Dimension: axh - height is stated by the orderer (hmax=2400mm)

Kinds: Solid board (without incisions),
A, B/KP, B/KL, C and D - acc. to drawing

Material and finishing:

- non-asbestos mineral board PROMARINE 640, thickness 22,2 mm,
- decorative laminate and (or) antiresilient laminate

Example of marking: bulkhead board M24, of kind A, of dimension axh=600x2400 mm, with Perstorp 2008U laminate on both sides

**BULKHEAD BOARD M24 A-600x2400 Pp2008U/Pp2008U
KK24-07/31-W1/12**

Remark: The possibility of applying mineral plate and laminates of different manufacturers under the condition perpetuates, that they possess suitable material certificates.

DIMENSION axh	MASS
[mm]	[kg]
600x2240	22,46
600x2400	24,06

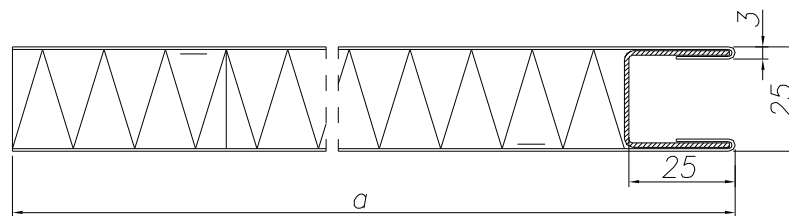
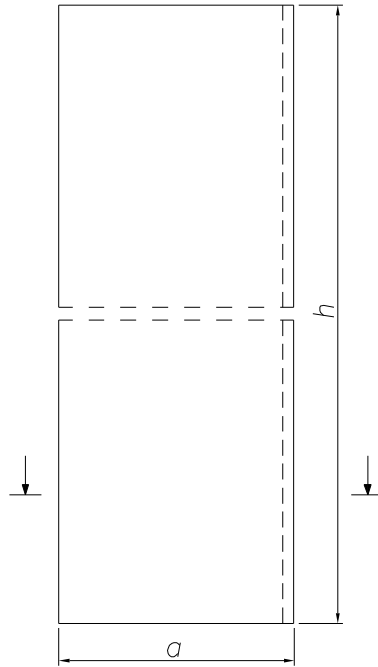


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BULKHEAD BOARD M24

**KK24-07
31-W1/12**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: lining board B0-I, of dimension $axh=560x2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B0-I 560x2200 B14Y/oc
KK24-03/31-W2/01**

DIMENSION a	MASS
[mm]	[kg/qm]
340	14,90
560	13,25

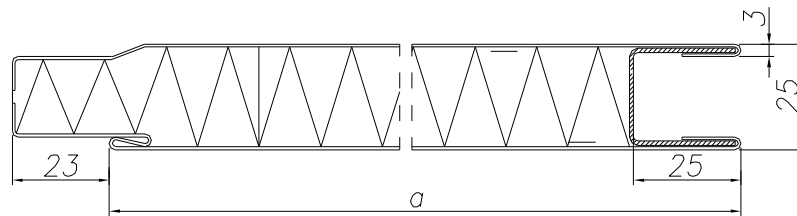
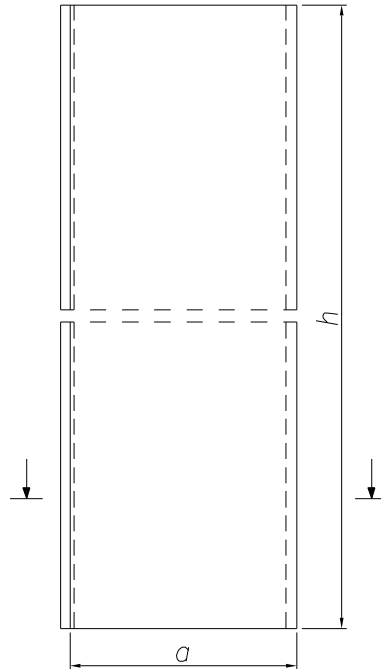


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www.lubmor.pl

LINING BOARD B0-I

**KK24-03
31-W2/01**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: lining board B0-II, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B0-II 560x2200 B14Y/oc
KK24-03/31-W2/02**

DIMENSION a	MASS
[mm]	[kg/qm]
340	15,95
560	14,44



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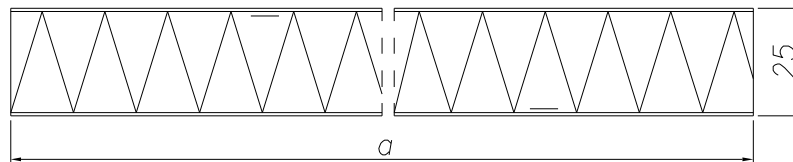
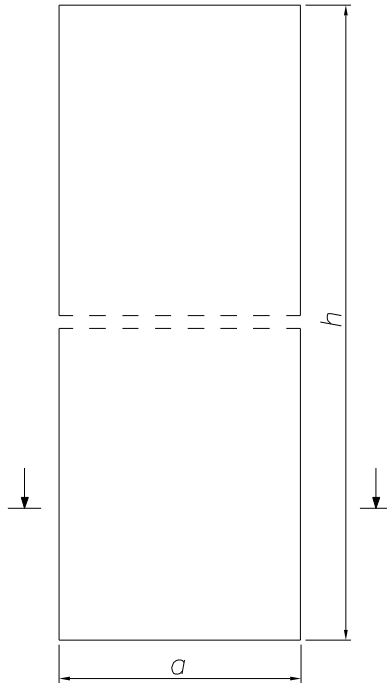
fax (067) 216-59-40

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www.lubmor.pl

LINING BOARD B0-II

**KK24-03
31-W2/02**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: lining board B0-III, of dimension $axh=450 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B0-III 450x2200 B14Y/oc
KK24-03/31-W2/03**

DIMENSION a	MASS
[mm]	[kg/qm]
300	12,02
450	
600	

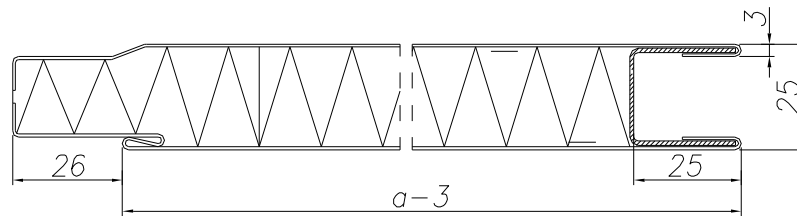
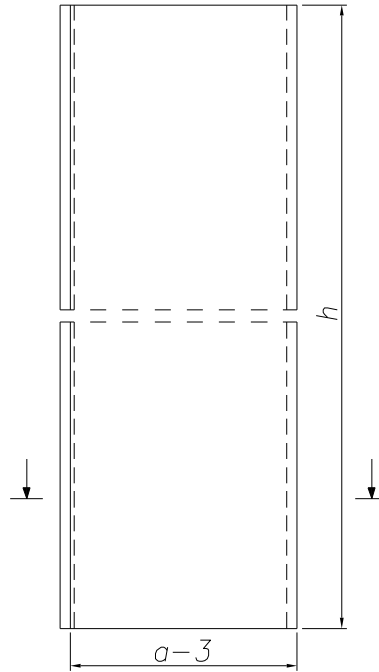


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LINING BOARD B0-III

**KK24-03
31-W2/03**



Dimension: axh - height is stated by the orderer (hmax=3000 mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m³ in lamellas

Example of marking: lining board B0-IV, of dimension axh=560x2200 mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B0-IV 560x2200 B14Y/oc
KK24-03/31-W2/04**

Remark: Boards designed to the shuttering of „wet” rooms.

DIMENSION a	MASS
[mm]	[kg/qm]
340	15,95
560	14,44



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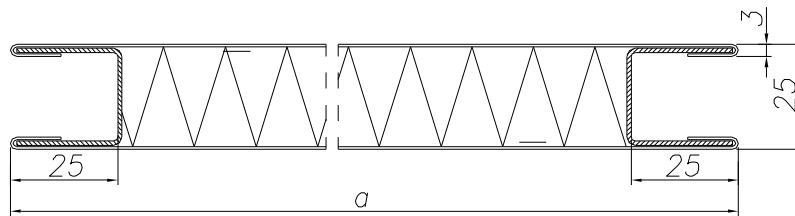
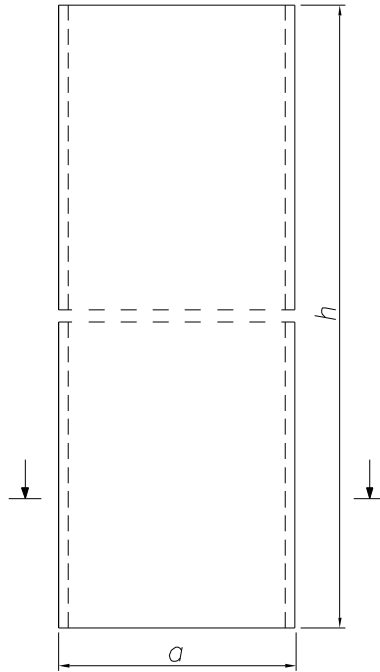
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LINING BOARD B0-IV

**KK24-03
31-W2/04**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m³ in lamellas

Example of marking: lining board B0-V, of dimension $axh=390x2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B0-V 390x2200 B14Y/oc
KK24-03/31-W2/05**

DIMENSION a	MASS
[mm]	[kg/qm]
390	15,71
600	14,25

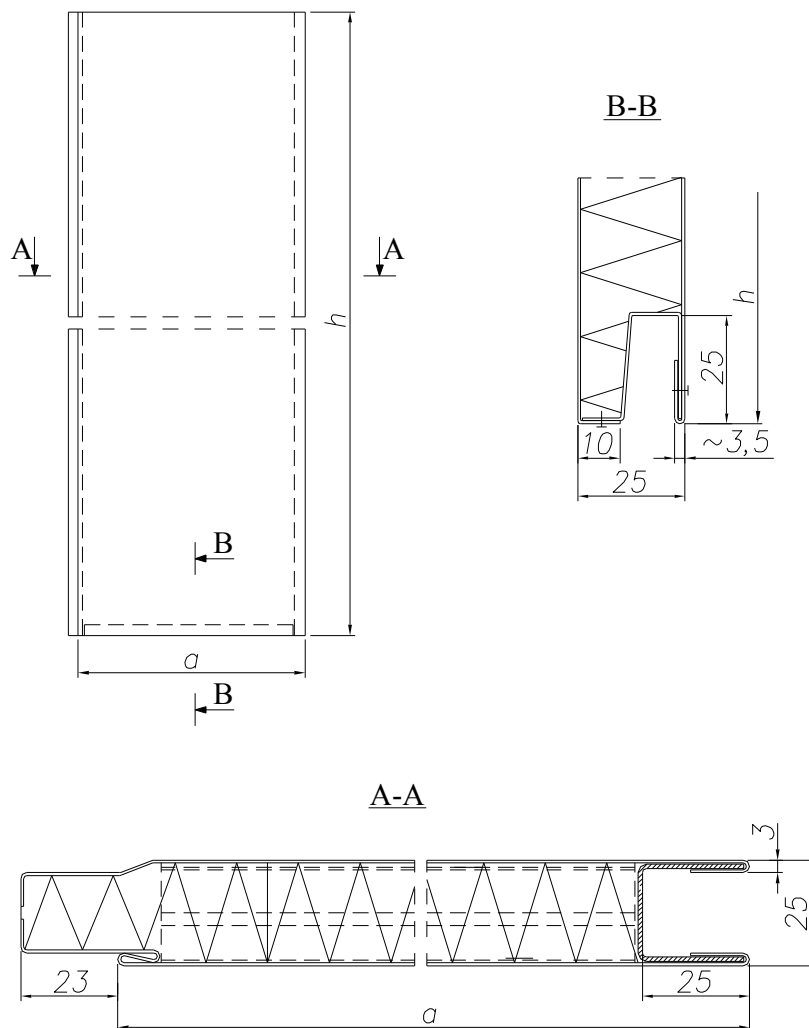


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LINING BOARD B0-V

**KK24-03
31-W2/05**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: lining board B0-VI, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B0-VI 560x2200 B14Y/oc
KK24-03/31-W2/06**

DIMENSION a	MASS
[mm]	[kg/qm]
340	16,10
560	14,70

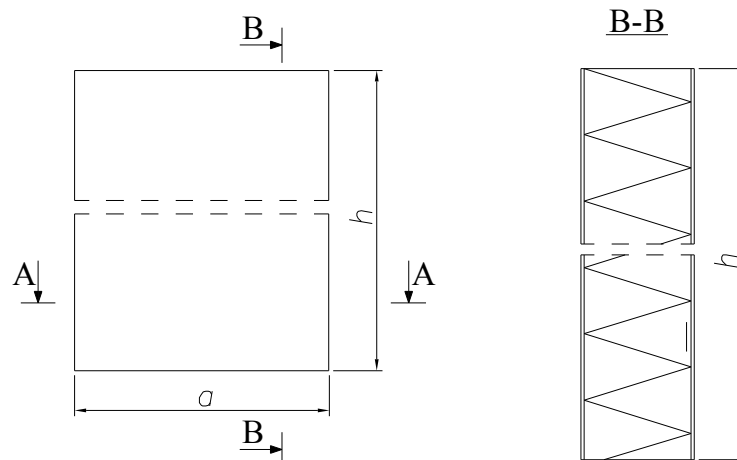


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LINING BOARD B0-VI

**KK24-03
31-W2/06**



Dimension: axh - height is stated by the orderer

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m³ in lamellas

Example of marking: door board B0-25, of dimension axh=760x200 mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

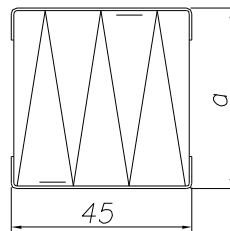
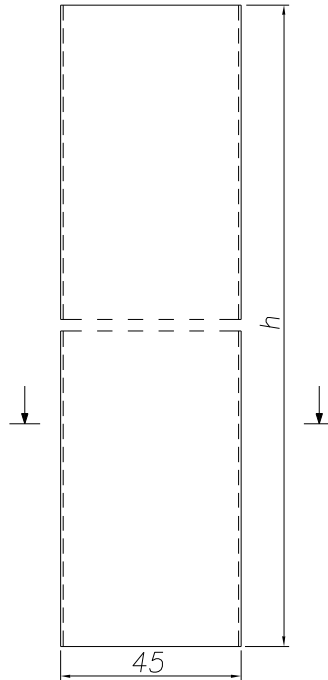
**DOOR BOARD B0-25 760x200 B14Y/oc
KK24-03/31-W2/07**

Remark: This should be use as board abovedoor or underdoor (liminal) for doors B15 class acc. to KK24-03/34-1093/IB.

DIMENSION a	MASS	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
[mm]	[kg/qm]	
710	13,36	
760		
810		
860		
910		
960		
1010		
1060		
1110		

DOOR BOARD B0-25

**KK24-03
31-W2/07**



- Dimension:** axh - height is stated by the orderer (hmax=3000 mm)
- Material and finishing:**
- galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m³
- Example of marking:** connector of board, of dimension axh=45x2200 mm

**CONNECTOR OF BOARD 45x2200
KK24-03/31-W2/08**

DIMENSION a	MASS
[mm]	[kg/rm]
20	0,73
45	0,86

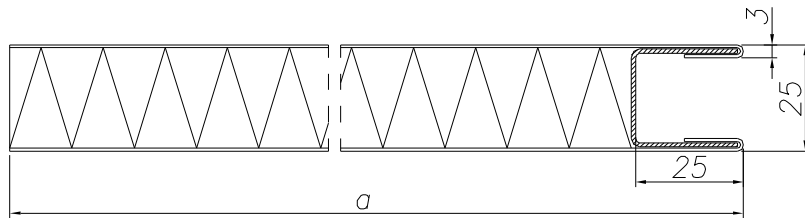
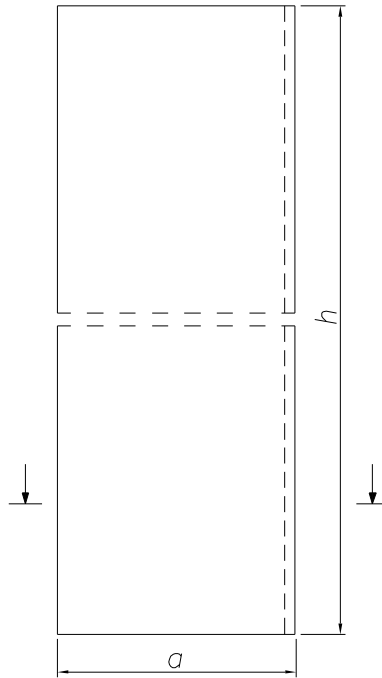


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CONNECTOR OF BOARD

**KK24-03
31-W2/08**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 130 kg/m^3 in lamellas,

Example of marking: lining board B15-I, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B15-I 560x2200 B14Y/oc
KK24-09/31-W3/01**

DIMENSION a	MASS
[mm]	[kg/qm]
340	14,95
560	14,43

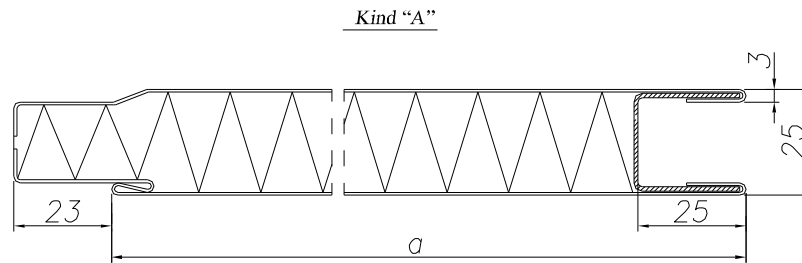
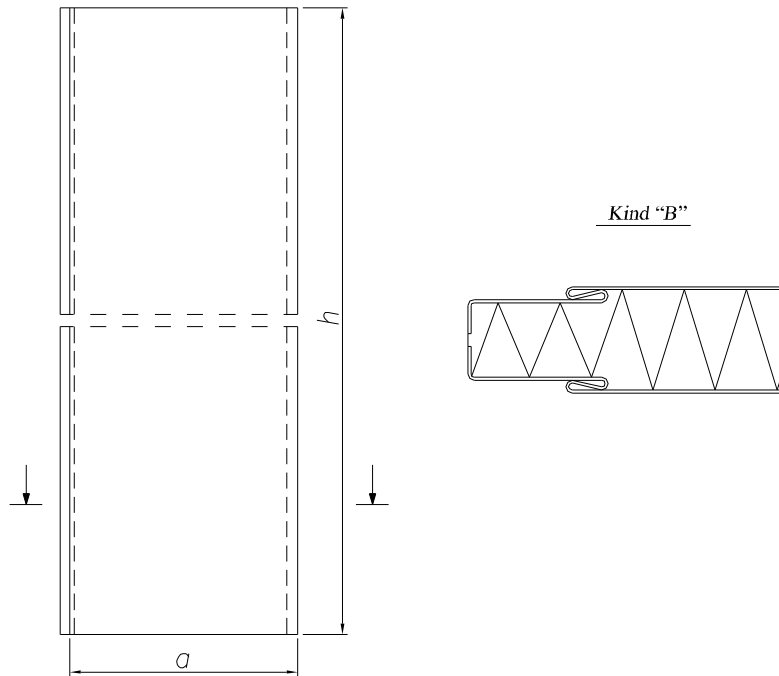


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LINING BOARD B15-I

**KK24-09
31-W3/01**



Kind: A,B - acc. to drawing

Dimension: axh - height is stated by the orderer (hmax=3000 mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 130 kg/m³ in lamellas,

Example of marking: lining board B15-II, of kind B, of dimension axh=560x2200 mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B15-II B-560x2200 B14Y/oc
KK24-09/31-W3/02**

DIMENSION a	MASS
[mm]	[kg/qm]
340	16,01
560	15,07

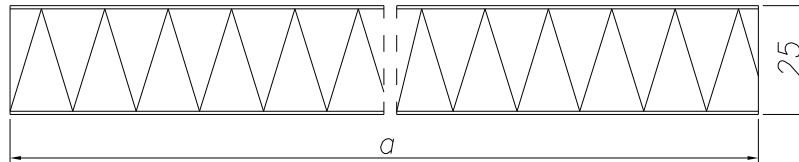
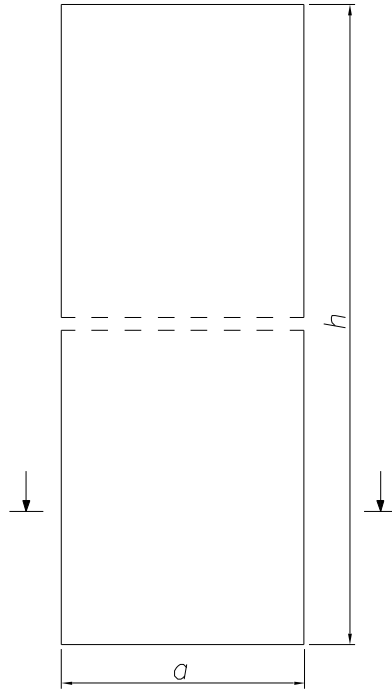


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LINING BOARD B15-II

**KK24-09
31-W3/02**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 130 kg/m^3 in lamellas,

Example of marking: lining board B15-III, of dimension $axh=300 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B15-III 560x2200 B14Y/oc
KK24-09/31-W3/03**

DIMENSION a	MASS
[mm]	[kg/qm]
300	12,44
450	
600	

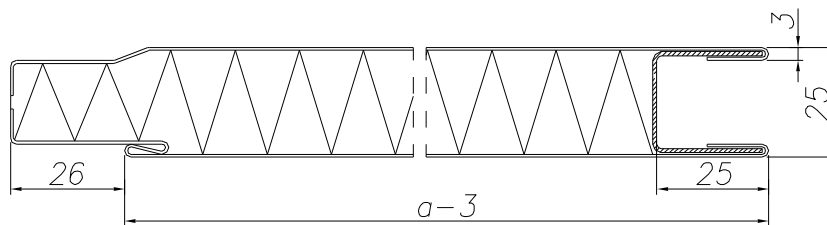
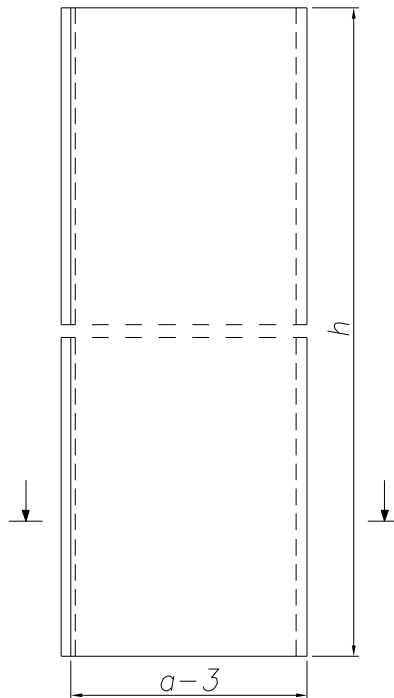


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LINING BOARD B15-III

**KK24-09
31-W3/03**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 130 kg/m^3 in lamellas,

Example of marking: lining board B15-IV, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

:
LINING BOARD B15-IV 560x2200 B14Y/oc
KK24-09/31-W3/04

Remark: Boards designed to the shuttering of „wet” rooms.

DIMENSION a	MASS
[mm]	[kg/qm]
340	16,01
560	15,07

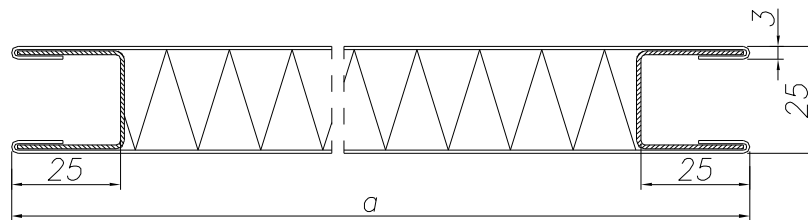
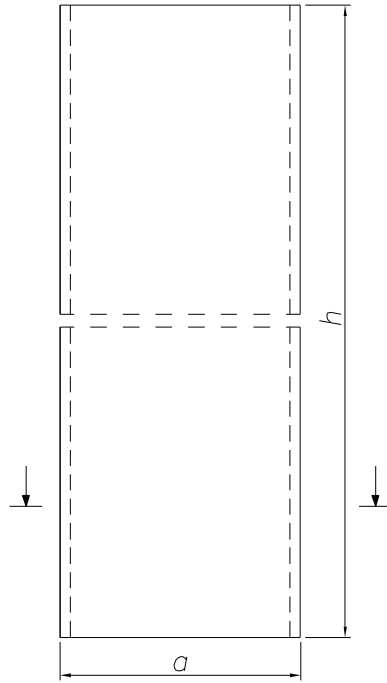


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LINING BOARD B15-IV

KK24-09
31-W3/04



Dimension: axh - height is stated by the orderer (hmax=3000 mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 130 kg/m³ in lamellas,

Example of marking: lining board B15-V, of dimension axh=390x2200 mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B15-V 560x2200 B14Y/oc
KK24-09/31-W3/05**

DIMENSION a	MASS
[mm]	[kg/qm]
390	16,75
600	15,46

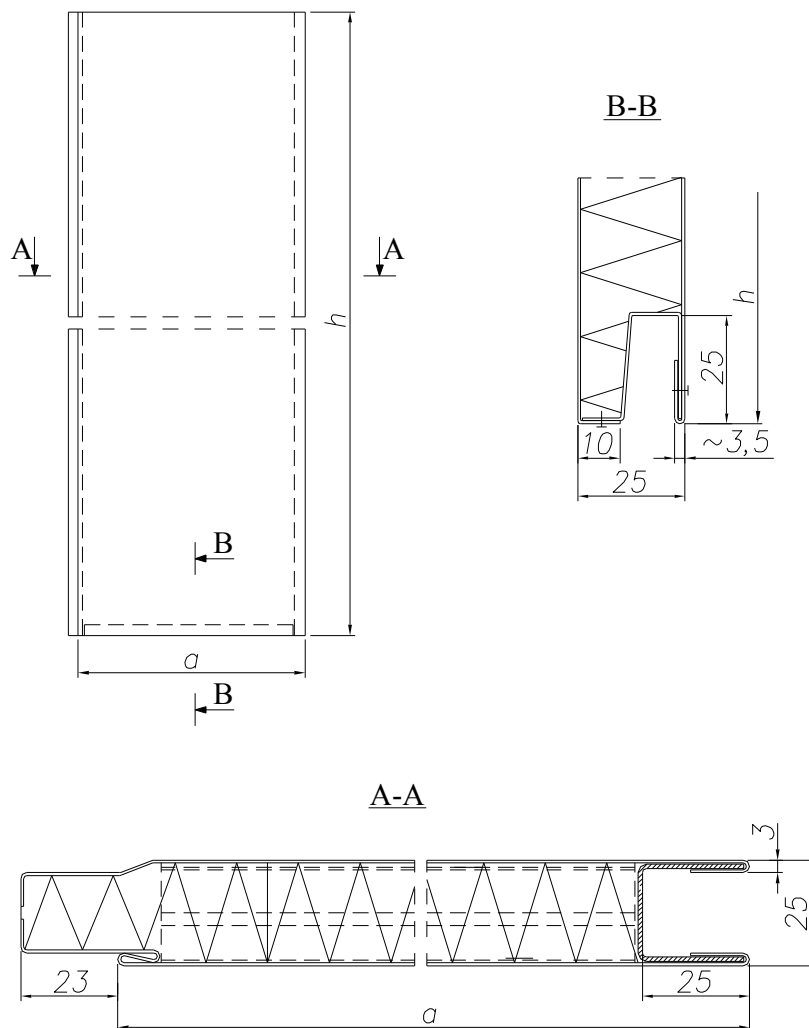


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LINING BOARD B15-V

**KK24-09
31-W3/05**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 130 kg/m^3 in lamellas

Example of marking: lining board B15-VI, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD B15-VI 560x2200 B14Y/oc
KK24-09/31-W3/06**

DIMENSION a	MASS
[mm]	[kg/qm]
340	16,25
560	14,96

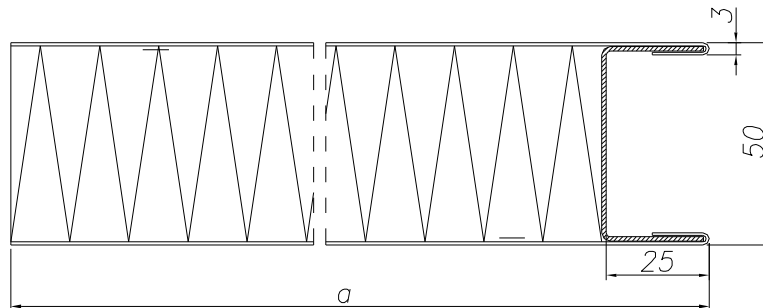
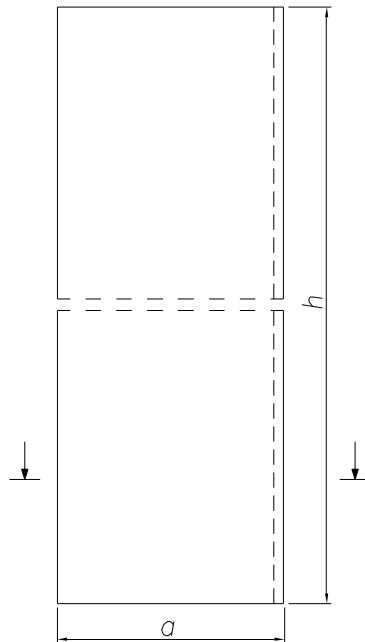


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LINING BOARD B15-VI

**KK24-09
31-W3/06**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: bulkhead board B15-I, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on both sides

**BULKHEAD BOARD B15-I 560x2200 B14Y/B14Y
KK24-07/31-W4/01**

DIMENSION a	MASS
[mm]	[kg/qm]
340	17,43
560	16,37



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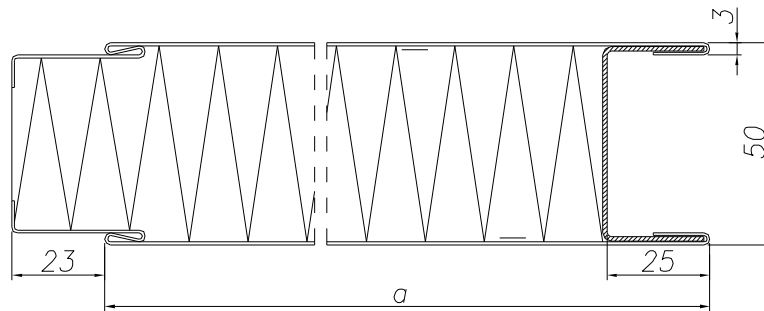
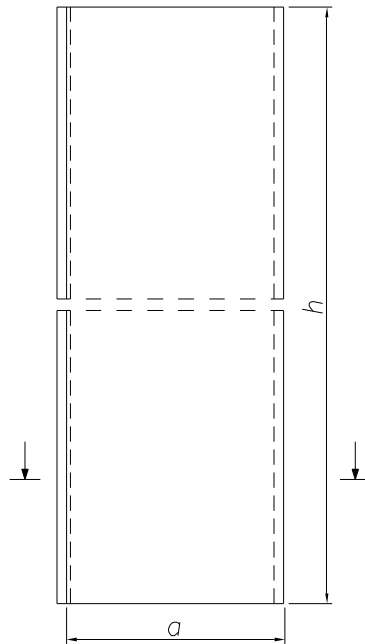
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BULKHEAD BOARD B15-I

**KK24-07
31-W4/01**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: bulkhead board B15-II, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on both sides

**BULHEAD BOARD B15-II 560x2200 B14Y/B14Y
KK24-07/31-W4/02**

DIMENSION a	MASS
[mm]	[kg/qm]
340	18,73
560	17,16



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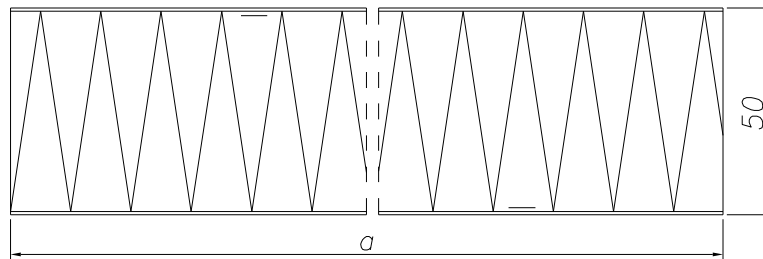
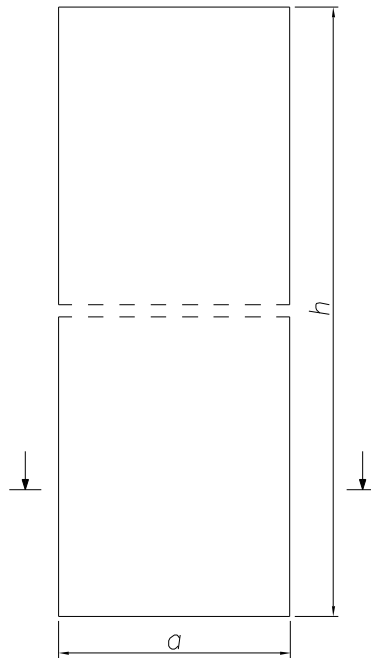
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BULKHEAD BOARD B15-II

**KK24-07
31-W4/02**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: bulkhead board B15-III, of dimension $axh=300 \times 2200$ mm, with Gislaved foil B14Y on both sides

**BULKHEAD BOARD B15-III 300x2200 B14Y/B14Y
KK24-07/31-W4/03**

DIMENSION a	MASS
[mm]	[kg/qm]
300	14,77
450	
600	



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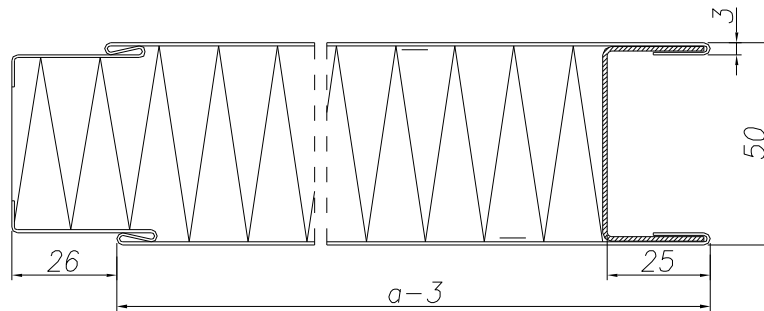
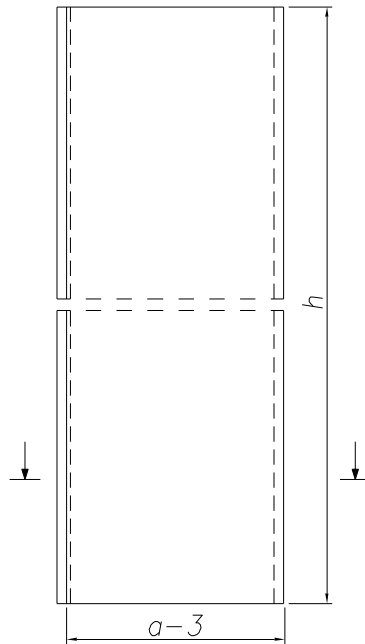
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BULKHEAD BOARD B15-III

**KK24-07
31-W4/03**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m³ in lamellas

Example of marking: bulkhead board B15-IV, of dimension $axh=560 \times 2200$ mm, with Gislaved foil B14Y on both sides

**BULKHEAD BOARD B15-IV 560x2200 B14Y/B14Y
KK24-07/31-W4/04**

Remark: Boards designed to the shuttering of „wet” rooms.

DIMENSION a	MASS
[mm]	[kg/qm]
340	18,73
560	17,16



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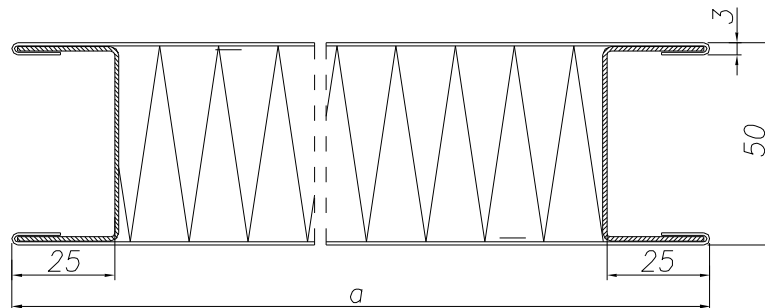
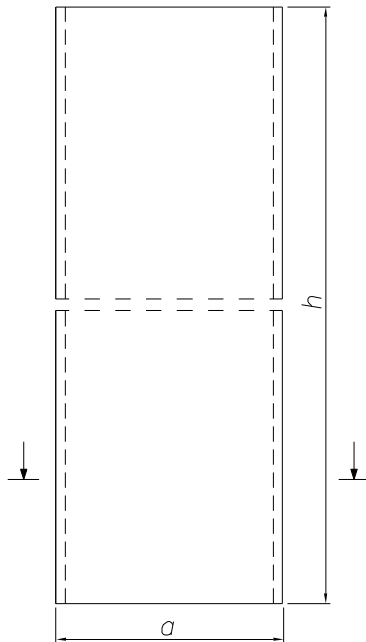
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BULKHEAD BOARD B15-IV

**KK24-07
31-W4/04**



Dimension: axh - height is stated by the orderer ($h_{max}=3000$ mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m^3 in lamellas

Example of marking: bulkhead board B15-V, of dimension $axh=390 \times 2200$ mm, with Gislaved foil B14Y on both sides

**BULKHEAD BOARD B15-V 390x2200 B14Y/B14Y
KK24-07/31-W4/05**

DIMENSION a	MASS
[mm]	[kg/qm]
390	18,54
600	17,19

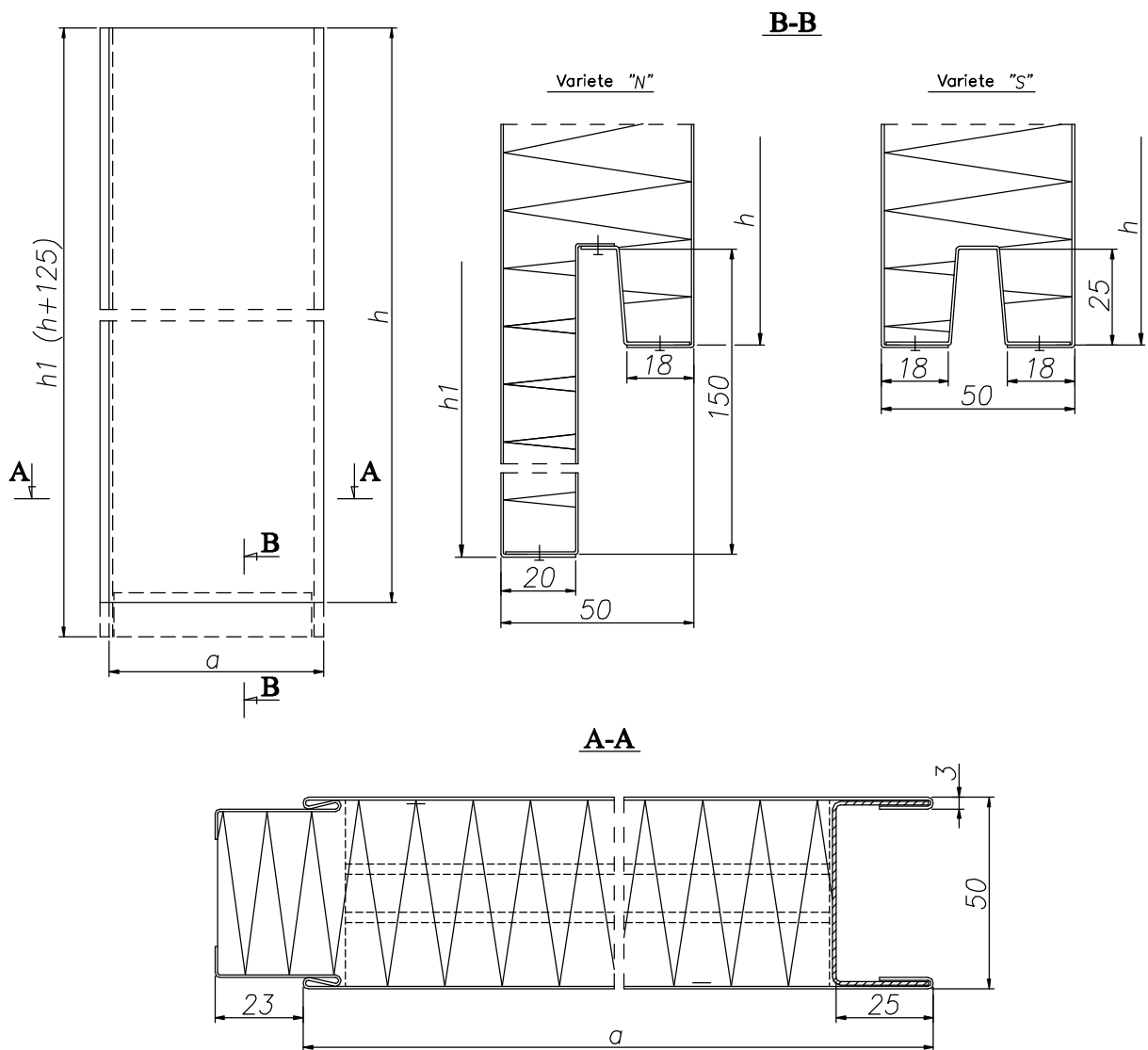


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BULKHEAD BOARD B15-V

**KK24-07
31-W4/05**



Varietes: S - symmetrical board
 N - non-symmetrical board

Dimension: axh - height is stated by the orderer (hmax=3000 mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m³ in lamellas

Example of marking: bulkhead board B15-VI, of varieties N, of dimension axh=560x2200 mm, with Gislaved foil B14Y on both sides

**BULKHEAD BOARD B15-VI N-560x2200 B14Y/B14Y
 KK24-07/31-W4/06**

DIMENSION a	MASS [kg/qm]	
	Varietes	
[mm]	„S”	„N”
340	18,93	19,27
560	17,52	18,10

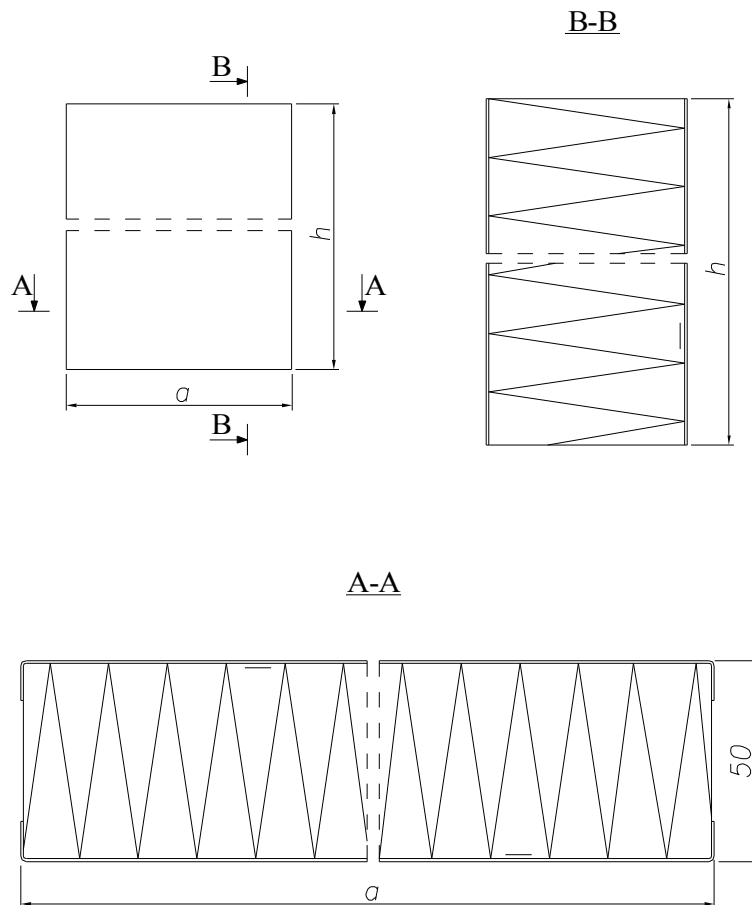


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BULKHEAD BOARD B15-VI

**KK24-07
31-W4/06**



Dimension: axh - height is stated by the orderer

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m³ in lamellas

Example of marking: door board B15-50, of dimension axh=760x200 mm, with Gislaved foil B14Y on both sides

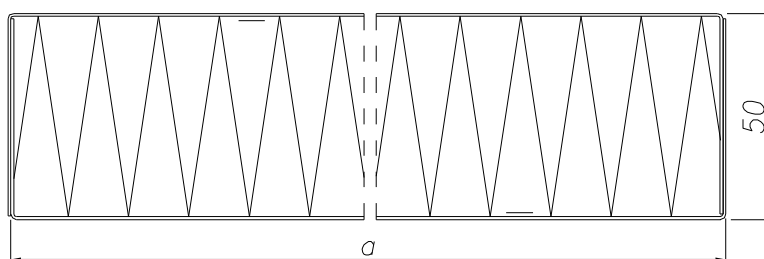
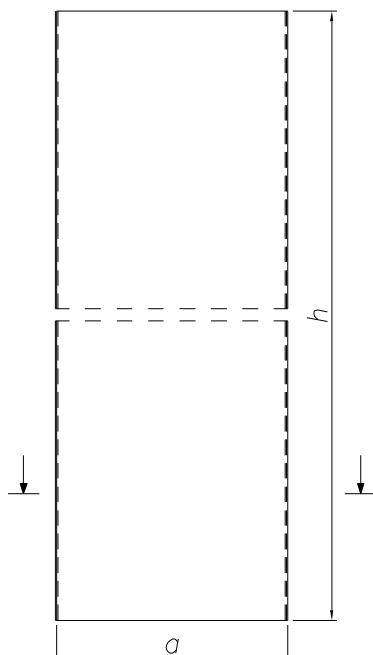
**DOOR BOARD B15-50 760x200 B14Y/B14Y
KK24-07/31-W4/07**

Remark: This should be use as board abovedoor or underdoor (liminal) for doors B15 class acc. to KK24-03/34-1093/IA.

DIMENSION a	MASS	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
[mm]	[kg/qm]	
710	14,95	
760		
810		
860		
910		
960		
1010		
1060		
1110		

DOOR BOARD B15-50

**KK24-07
31-W4/07**



Dimension: axh - height is stated by the orderer (hmax=3000 mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 110 kg/m³ in lamellas

Example of marking: middle door board, of dimension axh=250x2200 mm, with Gislaved foil B14Y on both sides

**MIDDLE DOOR BOARD 250x2200 B14Y/B14Y
KK24-07/31-W4/08**

DIMENSION a	MASS
[mm]	[kg/qm]
100-500	18,41

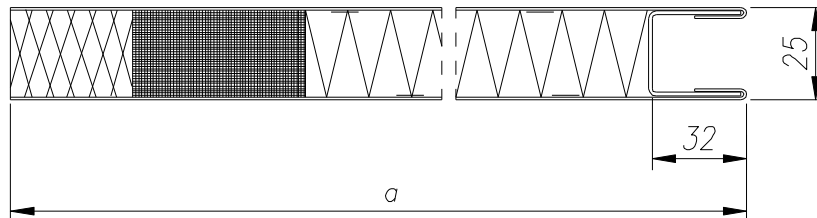
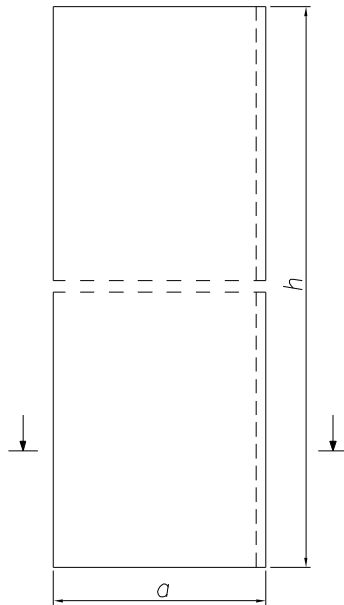


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MIDDLE DOOR BOARD

**KK24-07
31-W4/08**



Dimension: axh - height is stated by the orderer (hmax=3000 mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 130 kg/m³ in lamellas,
 - mineral wool of density 200 kg/m³
 - non-asbestos mineral plate

Example of marking: lining board A15-I, of dimension axh=600x2200 mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD A15-I 600x2200 B14Y/oc
KK24-09/31-W5/01**

DIMENSION a	MASS
[mm]	[kg/qm]
320	17,75
600	17,63

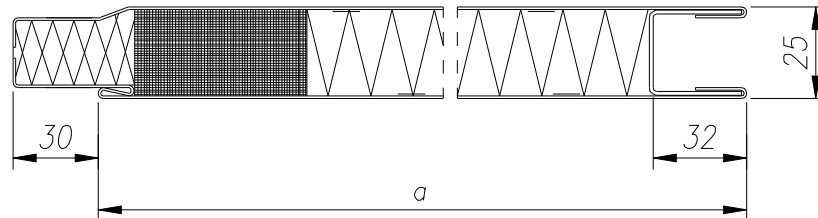
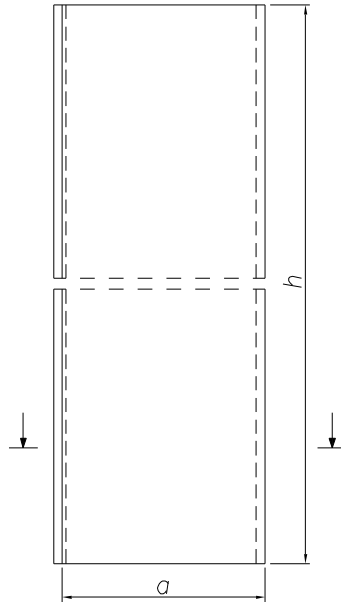


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LINING BOARD A15-I

**KK24-09
31-W5/01**



Dimension: axh - height is stated by the orderer (hmax=3000 mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,6 mm,
 - mineral wool of density 130 kg/m³ in lamellas,
 - mineral wool of density 200 kg/m³
 - non-asbestos mineral plate

Example of marking: lining board A15-II, of dimension axh=600x2200 mm, with Gislaved foil B14Y on one side, on the other side galvanized steel sheet

**LINING BOARD A15-II 600x2200 B14Y/oc
KK24-09/31-W5/02**

DIMENSION a	MASS
[mm]	[kg/qm]
320	19,01
600	18,07

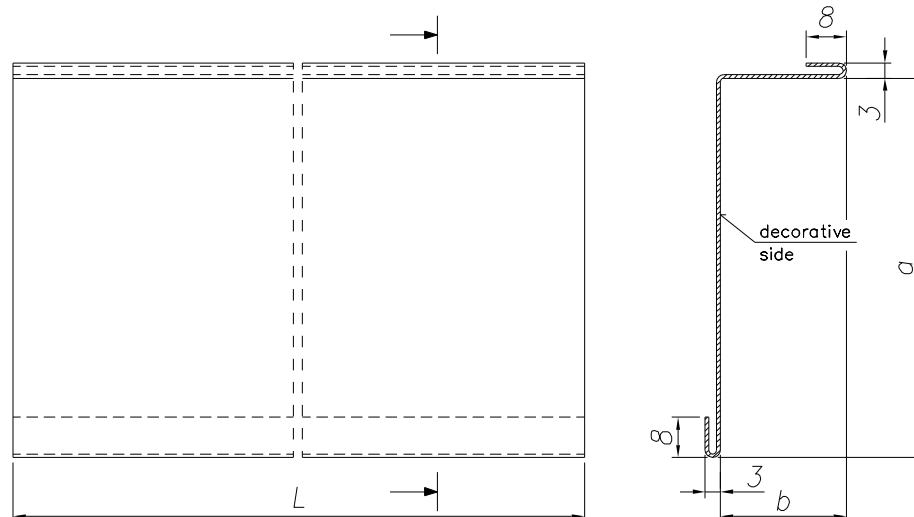


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LINING BOARD A15-II

**KK24-09
31-W5/02**



Dimension: $a \times b \times L$ - length is stated by the orderer ($L_{max}=2500$ mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: angle profile W, of dimension $a \times b=25 \times 25$ mm, of length $L=2200$ mm, with Gislaved foil F25A

**ANGLE PROFILE W 25x25x2200/F25A
KK24-07/31-WP/01**

DIMENSION		MASS
a	b	
[mm]		[kg/rm]
25	25	0,36
50		0,49
75		0,63
30	30	0,41



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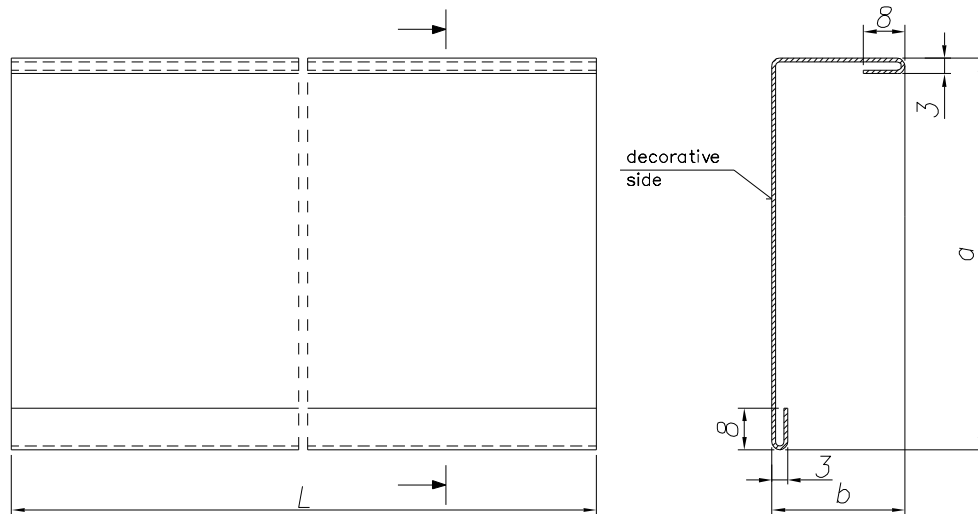
fax (067) 216-59-40

e-mail: lubmor@lubmor.pl

www.lubmor.pl

ANGLE PROFILE W

**KK24-07
31-WP/01**



Dimension: $a \times b \times L$ - length is stated by the orderer ($L_{max} = 2500$ mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: angle profile Z, of dimension $a \times b = 25 \times 25$ mm, of length $L = 2200$ mm, with Gislaved foil F25A

**ANGLE PROFILE Z 25x25x2200/F25A
KK24-07/31-WP/02**

DIMENSION		MASS
a	b	
[mm]		[kg/rm]
25	25	0,34
50		0,48
75		0,62
30	30	0,40



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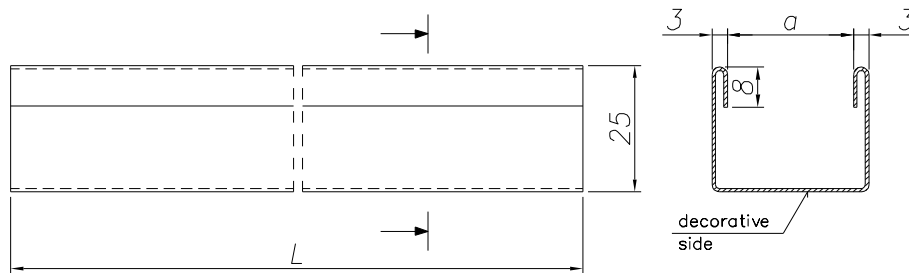
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ANGLE PROFILE Z

**KK24-07
31-WP/02**



Dimension: axL - length is stated by the orderer (Lmax=2500 mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: frontal profile, of dimension a=25 mm, of length L=2200 mm, with Gislaved foil F25A

**FRONTAL PROFILE 25x2200/F25A
KK24-07/31-WP/03**

DIMENSION a	MASS
[mm]	[kg/rm]
18	0,43
24	0,47
25	0,48
50	0,64
80	0,93

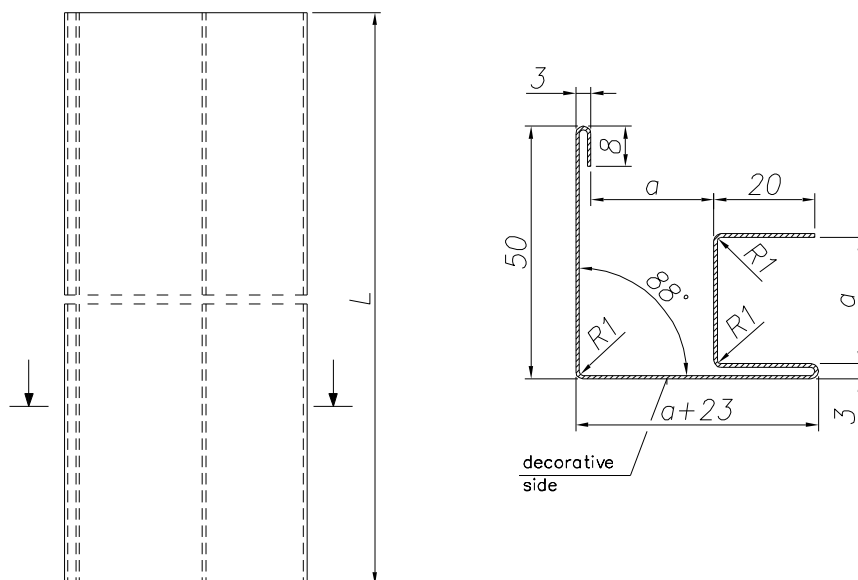


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FRONTAL PROFILE

**KK24-07
31-WP/03**



Dimension: axL - length is stated by the orderer (Lmax=2500 mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: corner profile 1, of dimension a=25 mm, of length L=2200 mm, with Gislaved foil F25A

**CORNER PROFILE 1 25x2200/F25A
KK24-07/31-WP/04**

DIMENSION a	MASS
[mm]	[kg/rm]
18	0,83
24	0,90
25	0,91
50	1,18



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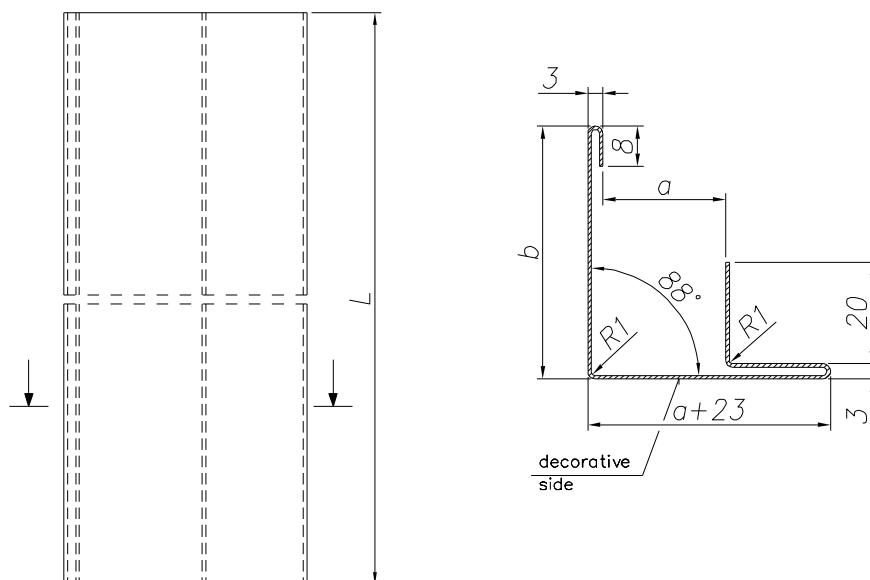
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CORNER PROFILE 1

**KK24-07
31-WP/04**



Dimension: axb x L - length is stated by the orderer (Lmax=2500 mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: corner profile 2, of dimension axb=25x50 mm, of length L=2200 mm, with Gislaved foil F25A

**CORNER PROFILE 2 25x50x2200/F25A
KK24-07/31-WP/05**

DIMENSION		MASS
a	b	
[mm]		[kg/rm]
18	50	0,74
24		0,77
25		0,78
50	80	1,08



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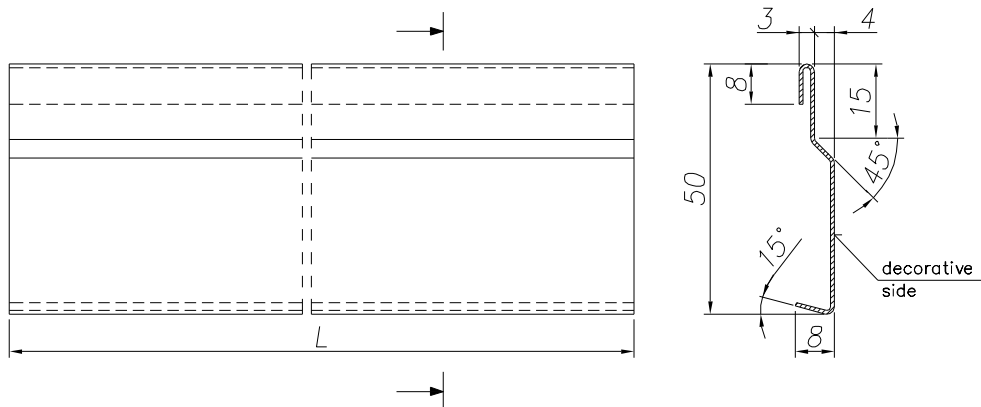
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CORNER PROFILE 2

**KK24-07
31-WP/05**



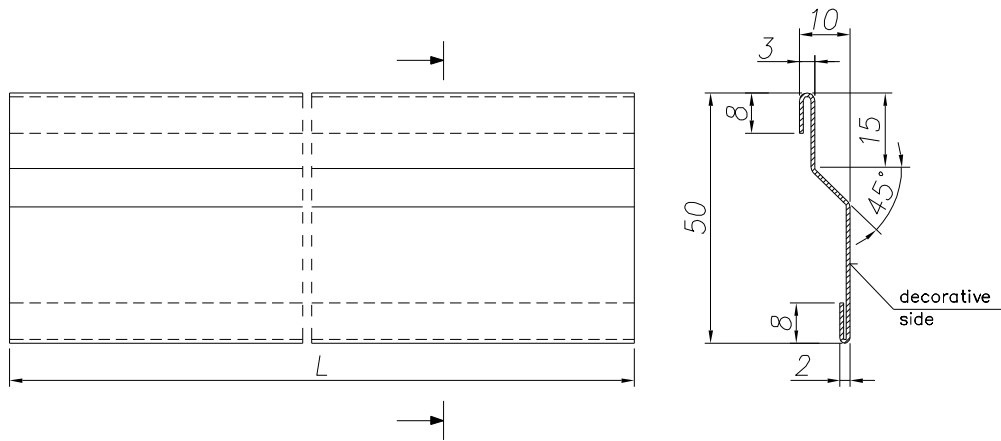
Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: profile at the wall 1, with Gislaved foil F25A

**PROFILE AT THE WALL 1 F25A
KK24-07/31-WP/06**

Remark: Profile to specify and order in rm.

<p>Mass: 0,35 kg/rm Lmax=2500 mm</p>	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
<p>PROFILE AT THE WALL 1</p>	<p><u>KK24-07</u> <u>31-WP/06</u></p>

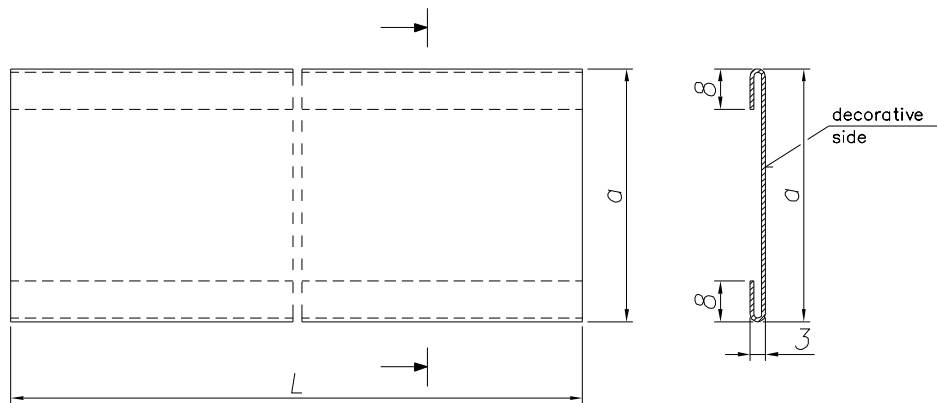


- Material and finishing:** • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil
- Example of marking:** profile at the wall 2, with Gislaved foil F25A

**PROFILE AT THE WALL 2 F25A
KK24-07/31-WP/07**

Remark: Profile to specify and order in rm.

<p>Mass: 0,37 kg/rm Lmax=2500 mm</p>	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>	
	<p>PROFILE AT THE WALL 2</p>	<p><u>KK24-07</u> <u>31-WP/07</u></p>



Dimension: axL - length is stated by the orderer (L_{max}=2500 mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: masking profile, of dimension a=50 mm, of length L=2200 mm, with Gislaved foil F25A

**MASKING PROFILE 50x2200/F25A
KK24-07/31-WP/08**

DIMENSION a	MASS
[mm]	[kg/rm]
30	0,25
50	0,36



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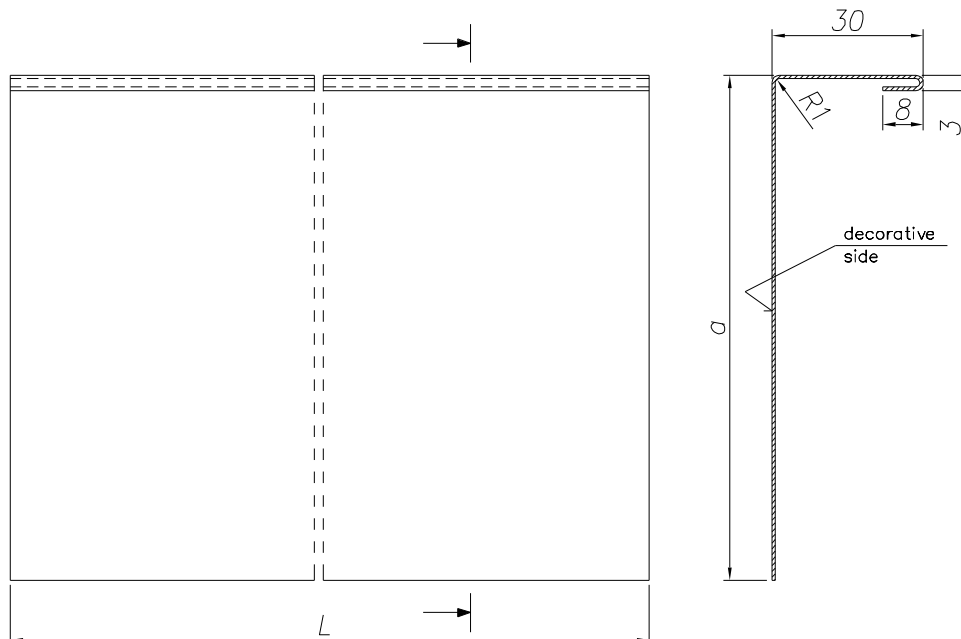
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MASKING PROFILE

**KK24-07
31-WP/08**



Dimension: axL - length is stated by the orderer (Lmax=2500 mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: hide profile, of dimension a=150 mm, of length L=2200 mm, with Gislaved foil F25A

**HIDE PROFILE 150x2200/F25A
KK24-07/31-WP/09**

DIMENSION a	MASS
[mm]	[kg/rm]
100	0,74
150	1,01
200	1,28

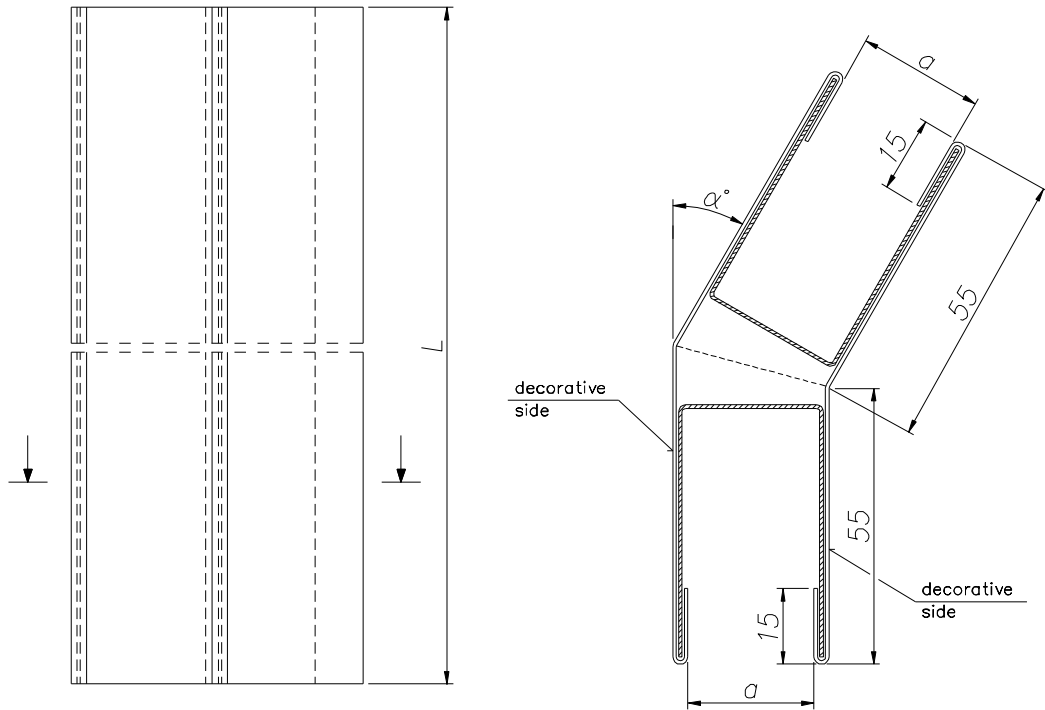


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HIDE PROFILE

**KK24-07
31-WP/09**



Dimension: $\alpha^\circ/a \times L$ - length is stated by the orderer ($L_{\max}=2500$ mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: break profile, angle of refraction $\alpha=30^\circ$, of dimension $a=25$ mm, of length $L=2200$ mm, with Gislaved foil F25A

**BREAK PROFILE 30°/25x2200/F25A
KK24-07/31-WP/10**

α	DIMENSION	MASS
	a [mm]	[kg/rm]
30°	25	3,82
	50	4,28
45°	25	3,85
	50	4,37
60°	25	3,91
	50	4,47



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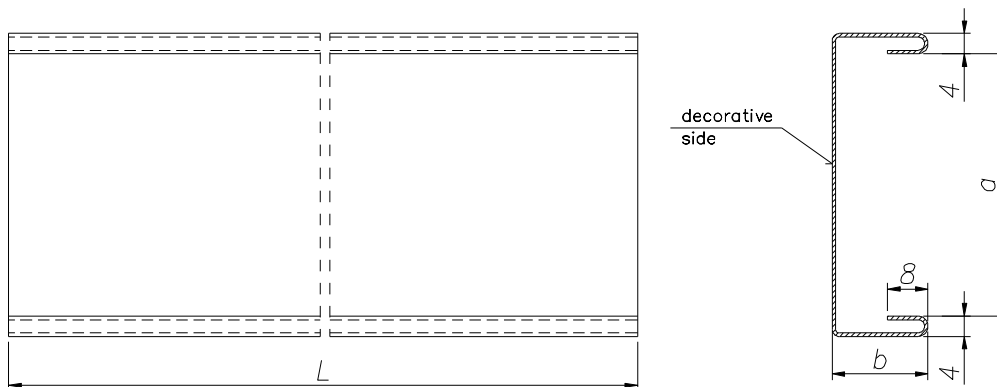
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BREAK PROFILE

**KK24-07
31-WP/10**



Dimension: $a \times b \times L$ - length is stated by the orderer ($L_{\max} = 2500$ mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: profile for cables, of dimension $a \times b = 55 \times 19$ mm, of length $L = 2200$ mm, with Gislaved foil F25A

**PROFILE FOR CABLES 55x19x2200/F25A
KK24-07/31-WP/11**

DIMENSION		MASS
a	b	
[mm]		[kg/rm]
55	19	0,64
60		0,67
65		0,70
60	24	0,74

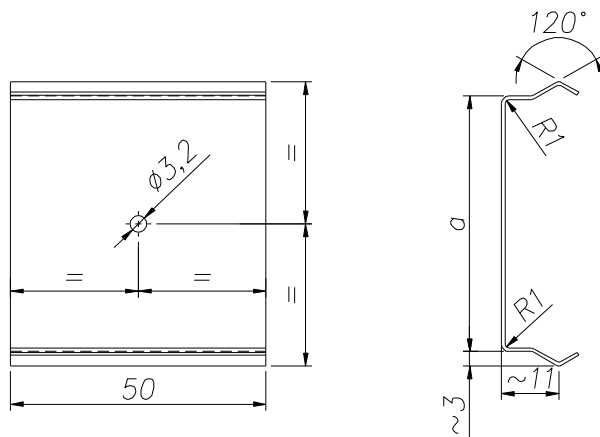


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PROFILE FOR CABLES

**KK24-07
31-WP/11**



Dimension: a - acc. to table

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm

Example of marking: snap, of dimension a=55 mm,

SNAP 55

KK24-07/31-WP/12

Remark: Element constitutes the set with profile for cables acc. to KK24-07/31-WP/11.

DIMENSION	MASS
a	
[mm]	[kg]
55	0,023
60	0,025
65	0,027



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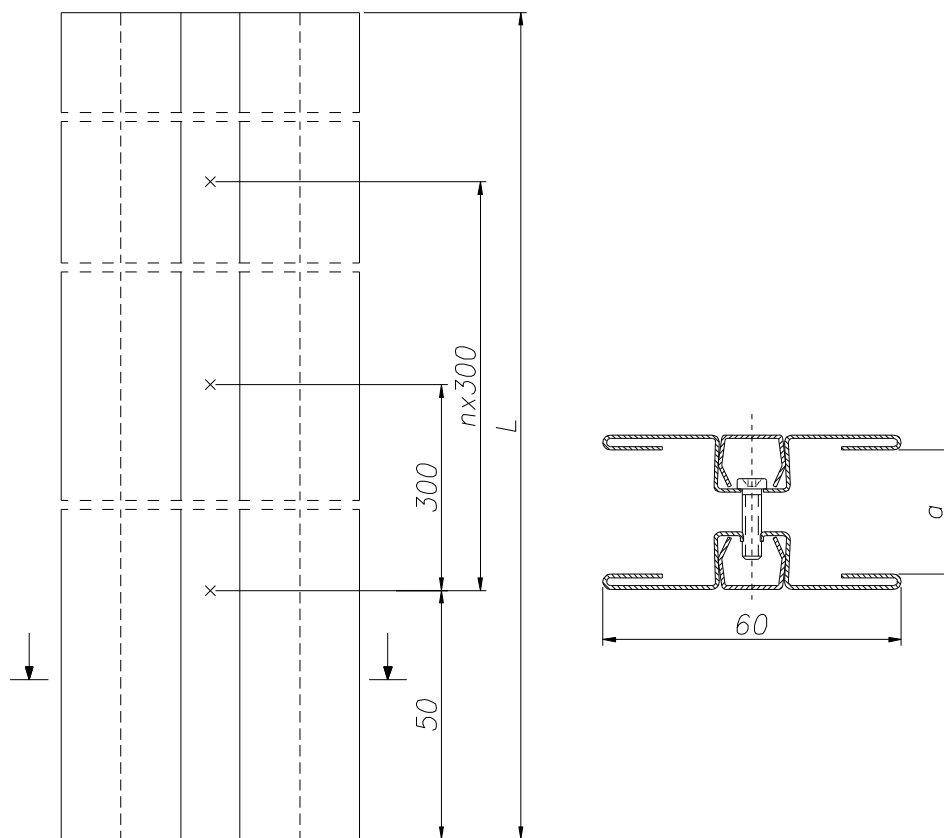
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SNAP

KK24-07
31-WP/12



Dimension: axL - length is stated by the orderer (Lmax=2500 mm)

- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 0,7 mm,
 - screw M4x16 (for a=25 mm) or M4x40 (for a=50 mm)

Example of marking: omega profile, of dimension a=25 mm, of length L=2200 mm, with Gislaved foil F25A

**OMEGA PROFILE 25x2200/F25A
KK24-07/31-WP/13**

DIMENSION	MASS
a	
[mm]	[kg/rm]
25	1,29
50	1,31

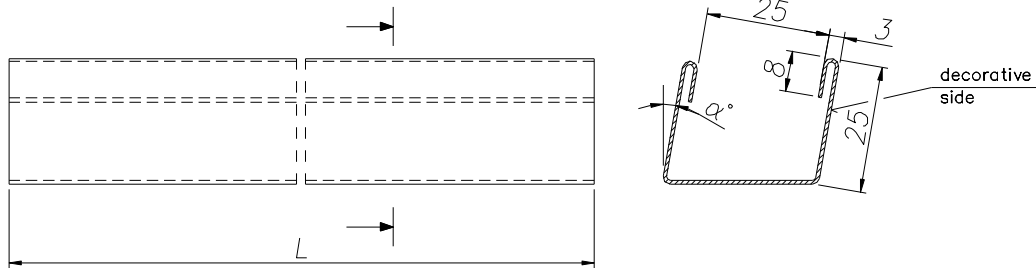


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OMEGA PROFILE

**KK24-07
31-WP/13**



Dimension: $\alpha^\circ \times L$ - length is stated by the orderer ($L_{\max}=2500$ mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: frontal profile oblique, angle of refraction $\alpha=10^\circ$, of length $L=2200$ mm, with Gislaved foil F25A

**FRONTAL PROFILE OBLIQUE $10^\circ \times 2200/F25A$
KK24-07/31-WP/15**

Mass:
0,49 kg/m



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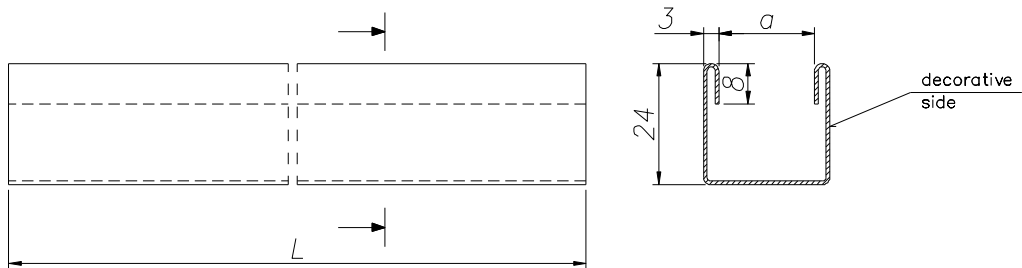
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**FRONTAL PROFILE
OBLIQUE**

**KK24-07
31-WP/15**



Dimension: axL - length is stated by the orderer (Lmax=2500 mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: guide profile, of dimension a=19 mm, of length L=2200 mm, with Gislaved foil F25A

GUIDE PROFILE 19x2200/F25A
KK24-07/31-WP/16

DIMENSION a	MASS
[mm]	[kg/rm]
19	0,46
44	0,61



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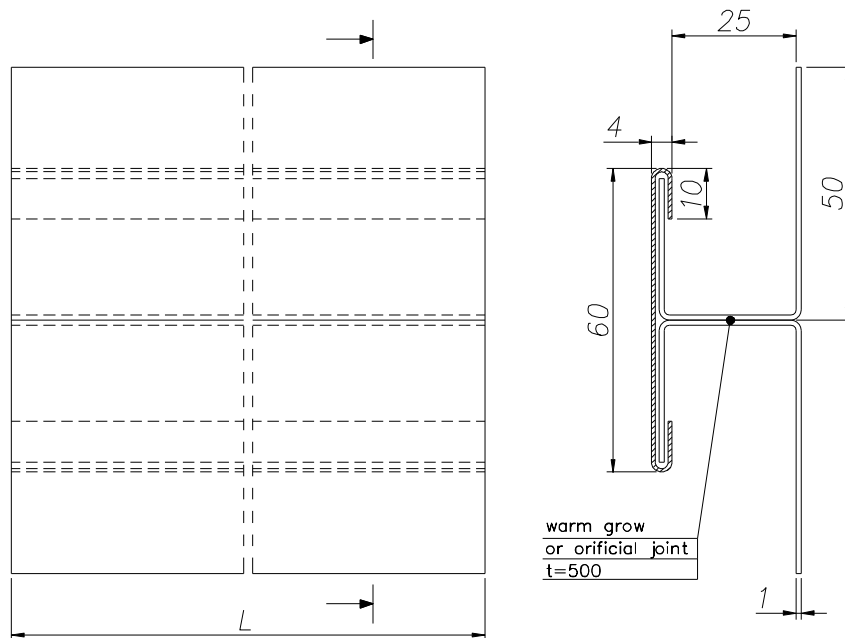
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GUIDE PROFILE


KK24-07
31-WP/16

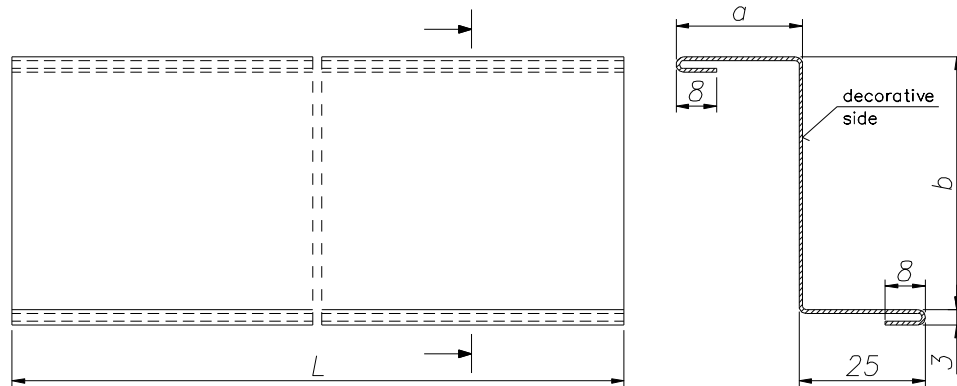


- Material and finishing:**
- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
 - galvanized steel sheet of core thick. 1,0 mm
- Example of marking:** connection profile, with Gislaved foil F25A

**CONNECTION PROFILE F25A
KK24-07/31-WP/17**

Remark: Profile to specify and order in rm.

<p>Mass: 2,09 kg/rm Lmax=2500 mm</p>	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
	<p>CONNECTION PROFILE</p> <p><u>KK24-07</u> <u>31-WP/17</u></p>



Dimension: $a \times b \times L$ - length is stated by the orderer ($L_{\max} = 2500$ mm)

Material and finishing: • galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,

Example of marking: z-profile, of dimension $a = 25$ mm, of dimension $b = 50$ mm, of length $L = 2200$ mm, with Gislaved foil F25A

Z-PROFILE 25x50x2200/F25A

KK24-07/31-WP/18

Mass of element is dependent on the size „a” and „b”.
For given model sizes he is taking 0,61 kg/rm.



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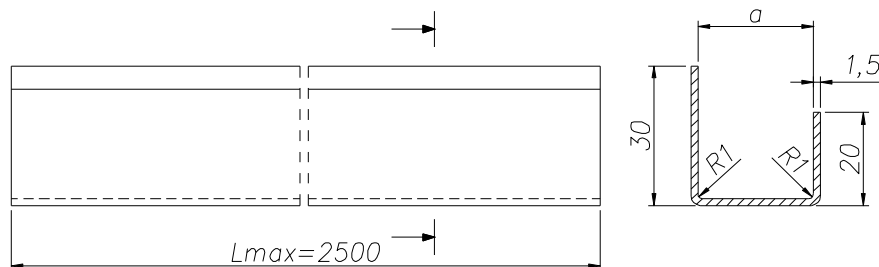
fax (067) 216-59-40

e-mail: lubmor@lubmor.pl

www.lubmor.pl

Z-PROFILE

KK24-07
31-WP/18



Dimension: a - acc. to table (Lmax=2500 mm)
Material and finishing: • galvanized steel sheet of core thick. 1,5 mm

Example of marking: bottom profile, of dimension a=25 mm

BOTTOM PROFILE 25
KK24-07/31-WP/30

Remark: Profile to specify and order in rm.

DIMENSION a	MASS
[mm]	[kg/rm]
18	0,80
24	0,88
25	0,89
50	1,20

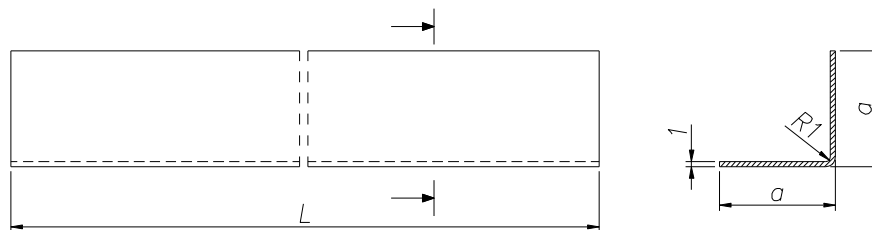


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BOTTOM PROFILE

KK24-07
31-WP/30



Dimension: $a \times L$ - length is stated by the orderer ($L_{max}=2500$ mm)
Material and finishing: • galvanized steel sheet of core thick. 1,0 mm

Example of marking: angle bar, of dimension $a=25$ mm and length $L=2200$ mm,

ANGLE BAR 25x2200
KK24-07/31-WP/31

DIMENSION a	MASS
[mm]	[kg/rm]
25	0,38
30	0,46

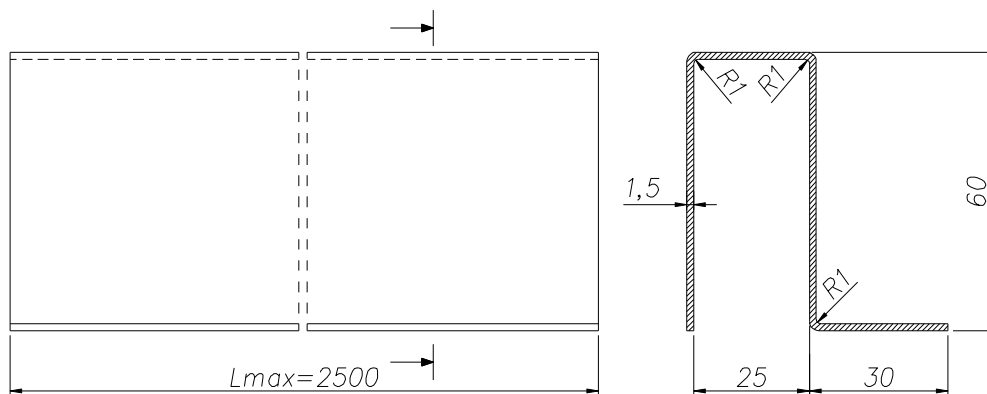


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ANGLE BAR

KK24-07
31-WP/31



Material and finishing: • galvanized steel sheet of core thick. 1,5 mm

Marking: top profile 25-1

TOP PROFILE 25-1
KK24-07/31-WP/32

Remark: Profile to specify and order in rm.

Mass:
 2,09 kg/rm
 Lmax=2500 mm

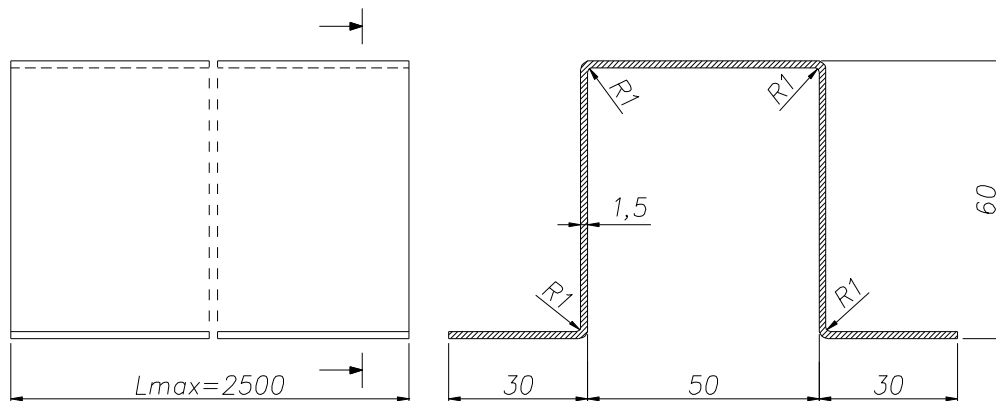


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TOP PROFILE 25-1

KK24-07
31-WP/32



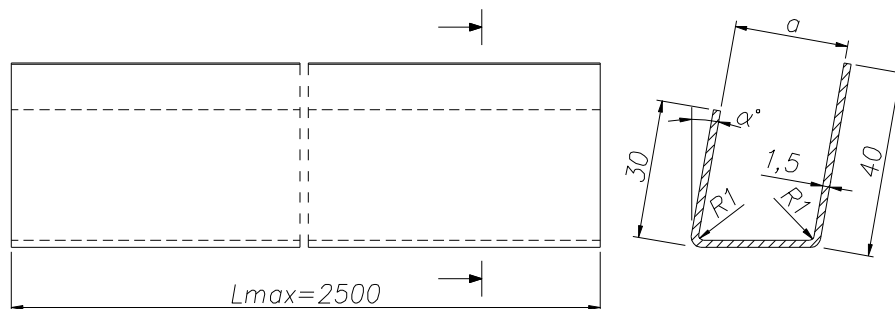
Material and finishing: • galvanized steel sheet of core thick. 1,5 mm

Marking: top profile 50-1 of dimension a=25 mm

TOP PROFILE 50-1
KK24-07/31-WP/33

Remark: Profile to specify and order in rm.

<p>Mass: 2,74 kg/rm Lmax=2500 mm</p>	<div style="display: flex; align-items: center;">  <div> <p>LUBMOR Ltd.</p> <p>Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p> </div> </div>		
	<table border="1" style="width: 100%;"> <tr> <td data-bbox="683 2045 1289 2154" style="text-align: center;">TOP PROFILE 50-1</td> <td data-bbox="1289 2045 1519 2154" style="text-align: center;"><u>KK24-07</u> <u>31-WP/33</u></td> </tr> </table>	TOP PROFILE 50-1	<u>KK24-07</u> <u>31-WP/33</u>
TOP PROFILE 50-1	<u>KK24-07</u> <u>31-WP/33</u>		



Dimension: α/a - acc. to table ($L_{max}=2500$ mm)

Material and finishing: • galvanized steel sheet of core thick. 1,5 mm

Example of marking: bottom profile oblique, angle of refraction $\alpha=10^\circ$ and dimension $a=25$ mm

**BOTTOM PROFILE OBLIQUE 10°/25
KK24-07/31-WP/34**

- Remarks:**
1. Profile to specify and order in rm.
 2. Maximum angle of refraction is 30° .

DIMENSION a	MASS
[mm]	[kg/rm]
18	1,05
24	1,12
25	1,14

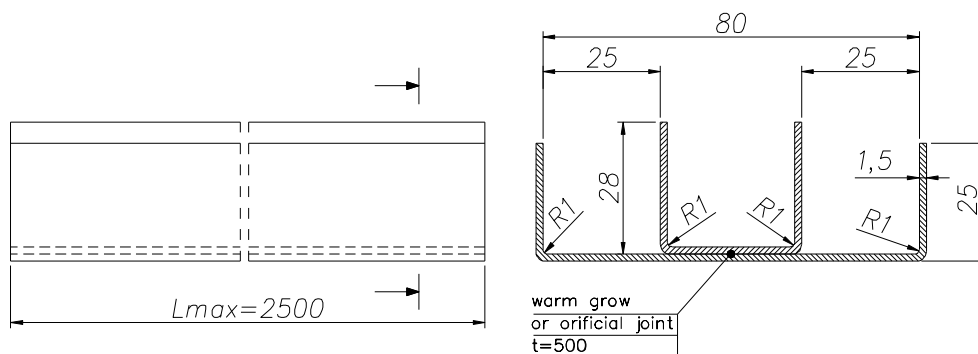


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BOTTOM PROFILE OBLIQUE

**KK24-07
31-WP/34**



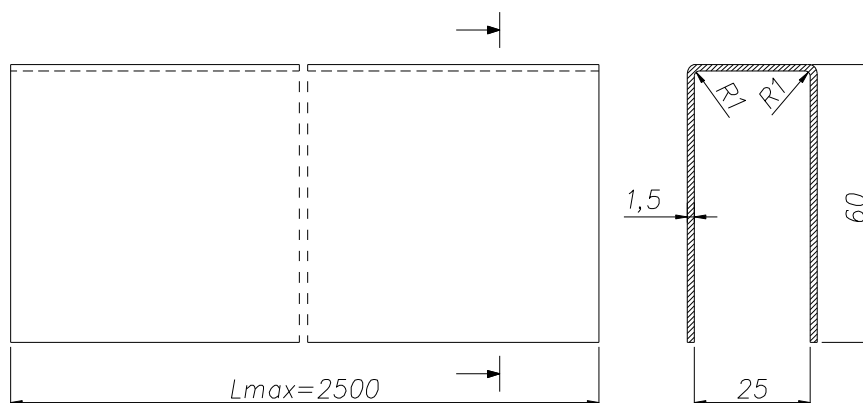
Material and finishing: • galvanized steel sheet of core thick. 1,5 mm

Marking: bottom profile 80

BOTTOM PROFILE 80
KK24-07/31-WP/35

Remark: Profile to specify and order in rm.

<p>Mass: 2,48 kg/rm Lmax=2500 mm</p>	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
	<p>BOTTOM PROFILE 80</p>
	<p><u>KK24-07</u> <u>31-WP/35</u></p>



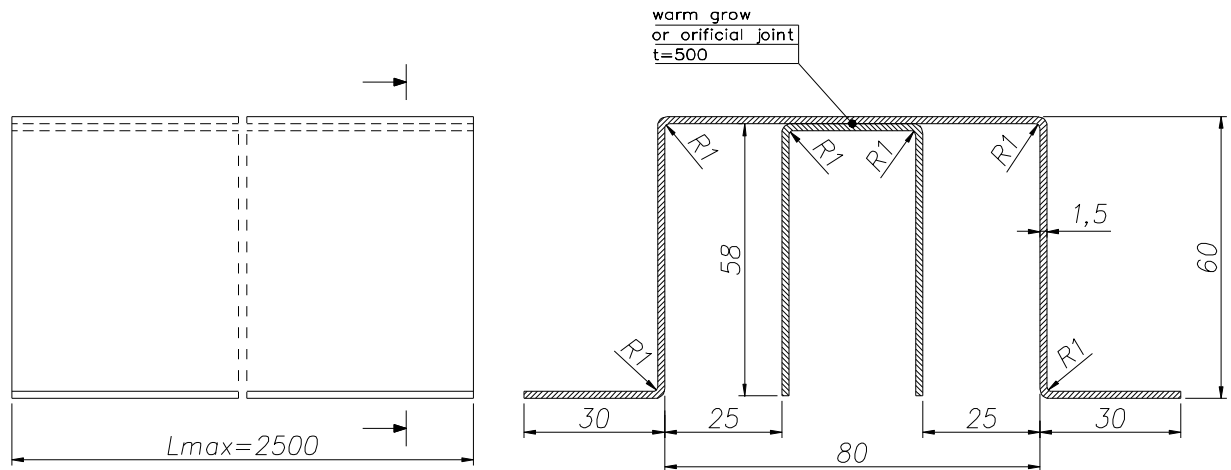
Material and finishing: • galvanized steel sheet of core thick. 1,5 mm

Marking: top profile 25-2

TOP PROFILE 25-2
KK24-07/31-WP/36

Remark: Profile to specify and order in rm.

<p>Mass: 1,76 kg/rm Lmax=2500 mm</p>	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
<p>TOP PROFILE 25-2</p>	<p><u>KK24-07</u> <u>31-WP/36</u></p>



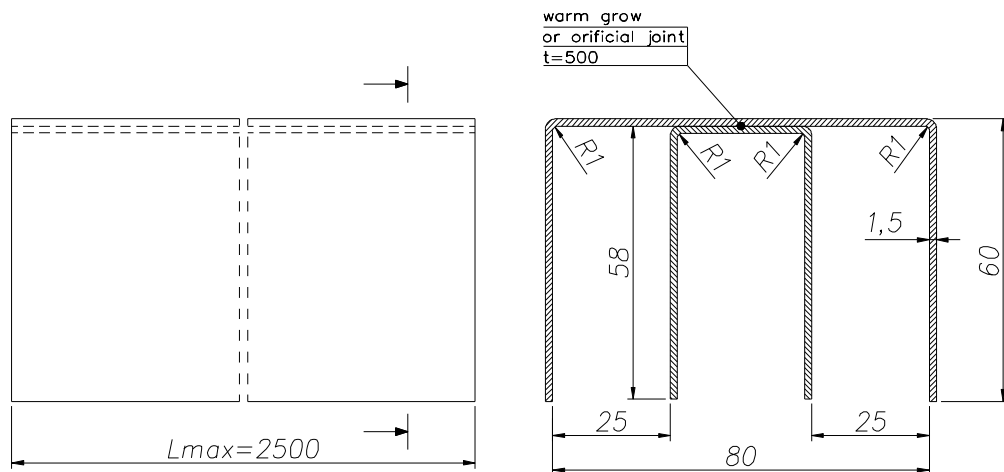
Material and finishing: • galvanized steel sheet of core thick. 1,5 mm

Marking: top profile 80-1

TOP PROFILE 80-1
KK24-07/31-WP/37

Remark: Profile to specify and order in rm.

<p>Mass: 4,84 kg/rm Lmax=2500 mm</p>	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
<p>TOP PROFILE 80-1</p>	<p><u>KK24-07</u> <u>31-WP/37</u></p>



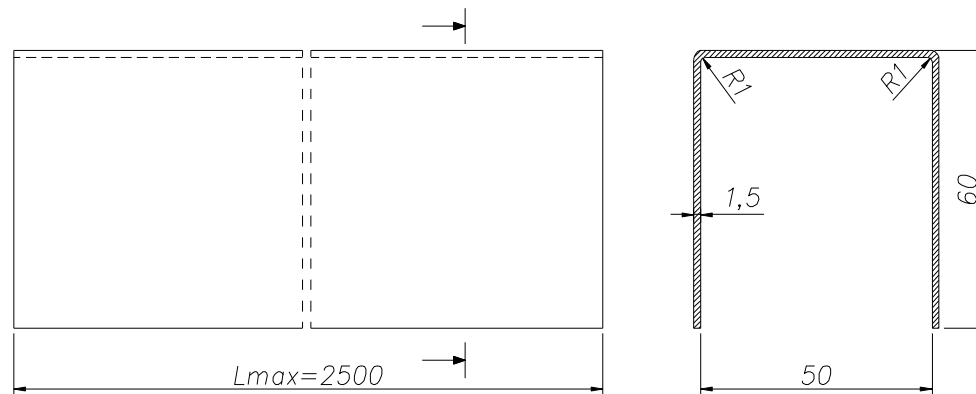
Material and finishing: • galvanized steel sheet of core thick. 1,5 mm

Marking: top profile 80-2

TOP PROFILE 80-2
KK24-07/31-WP/38

Remark: Profile to specify and order in rm.

<p>Mass: 4,17 kg/rm Lmax=2500 mm</p>	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
<p>TOP PROFILE 80-2</p>	<p><u>KK24-07</u> <u>31-WP/38</u></p>



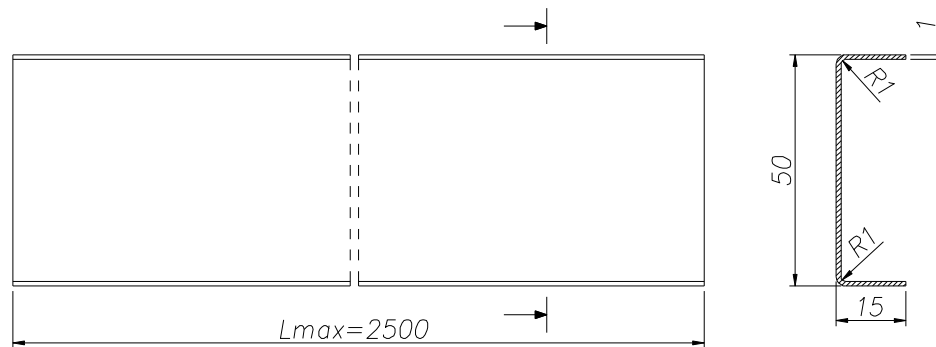
Material and finishing: • galvanized steel sheet of core thick. 1,5 mm

Marking: top profile 50-2

TOP PROFILE 50-2
KK24-07/31-WP/39

Remark: Profile to specify and order in rm.

<p>Mass: 2,07 kg/rm Lmax=2500 mm</p>	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
<p>TOP PROFILE 50-2</p>	<p><u>KK24-07</u> <u>31-WP/39</u></p>




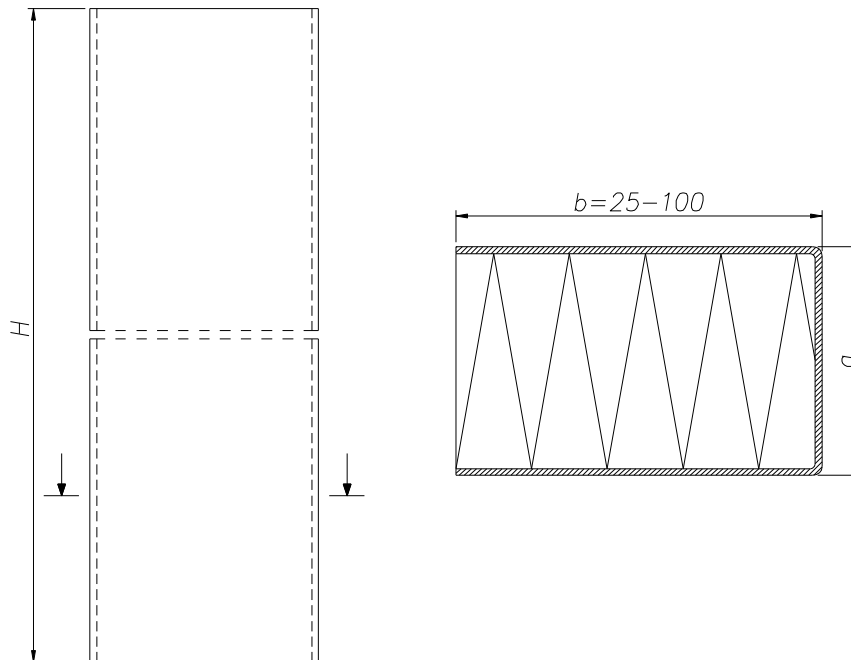
Material and finishing: • galvanized steel sheet of core thick. 1,0 mm

Marking: supporting profile

**SUPPORTING PROFILE
KK24-07/31-WP/40**

Remark: Profile to specify and order in rm.

<p>Mass: 0,59 kg/rm Lmax=2500 mm</p>	 <p>LUBMOR Ltd. Wieleńska 1 Str, 64-980 Trzcianka phone (067) 216-22-44 fax (067) 216-59-40 e-mail: lubmor@lubmor.pl www.lubmor.pl</p>
<p>SUPPORTING PROFILE</p>	<p><u>KK24-07</u> <u>31-WP/40</u></p>



- Dimension:** $a \times b \times H$ - height is stated by the orderer ($H_{\max} = 2500$ mm)
- Material and finishing:**
- galvanized steel sheet of core thick. 1,5 mm
 - mineral wool of density 220 kg/m^3
- Example of marking:** door profile, of dimension $a = 50$ mm, of dimension $b = 40$ mm and height $H = 2300$ mm

DOOR PROFILE 50x40x2300
KK24-07/31-WP/41

Remark: Apply mineral wool only for profile about size $b \geq 50$ mm.

Mass of element is dependent
 on the size „a” and „b”.
 For given model sizes he is
 taking 2,05 kg/rm.

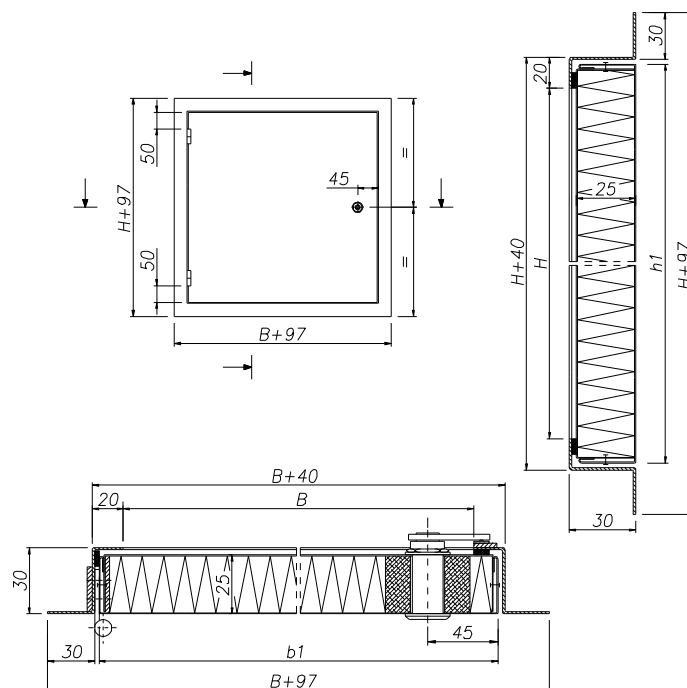


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DOOR PROFILE

KK24-07
31-WP/41



Variete: L - left doors
P - right doors

Dimension: HxB - acc. to table

Material and finishing:

- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
- mineral wool of density 110 kg/m³ in lamellas,
- steel sheet of core thick. 1,5 mm

Equipment: hinge (2 pcs), bolt lock (1 pc.)

Example of marking: doors A, of variete L - left, of dimension HxB=300x300 mm, door leaf of PVC Gislaved F25A from the hinge side and galvanized steel from second side, door frame painted in colour Ral 9003

DOORS A L-300x300 F25A/oc-Ral 9003
KK24-07/31-WD/01

DIMENSION				MASS
H	B	h1	b1	
[mm]				[kg]
200	200	232	232	1,98
300	300	332	332	3,02
400	400	432	432	4,84
450	300	482	332	4,07
	450		482	5,74

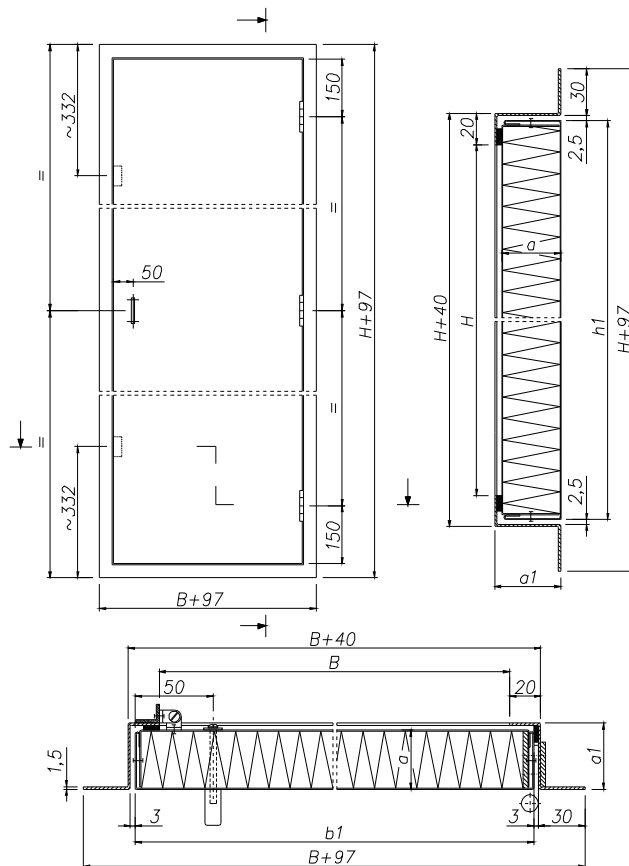


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DOORS A

KK24-07
31-WD/01



Type: I - doors H-25 (door leaf thick. 25 mm)

II - doors H-50 (door leaf thick. 50 mm)

Variete: L - left doors

P - right doors

Dimension: HxB - acc. to table

Material and finishing:

- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
- mineral wool of density 110 kg/m³ in lamellas,
- steel sheet of core thick. 1,5 mm


Equipment: hinge (2 or 3 pcs), overlap handle (1 pc.), thumb-lock (2 pcs)

Example of marking: doors H type II, of variete L - left, of dimension HxB=900x600 mm, door leaf of PVC Gislaved F25A from the hinge side and galvanized steel from second side, door frame painted in colour Ral 9003

DOORS H-50 L-900x600 F25A/oc-Ral 9003

KK24-07/31-WD/02

DIMENSION				MASS	
H	B	h1	b1	Type I	Type II
[mm]				[kg]	
900	600	932	630	11,73	23,11
1150		1182		14,84	29,64
1850		1882		22,05	43,77

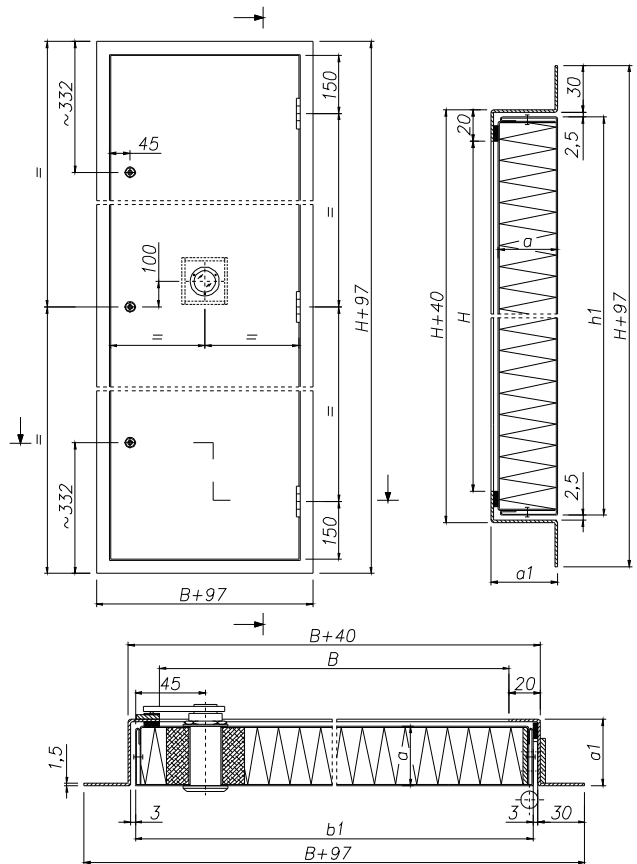


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DOORS H
KK24-07
31-WD/02

DIMENSION				MASS		
H	B	h1	b1	Type I	Type II	Type III
[mm]				[kg]		
600	350	632	380	5,53	8,38	10,98
650	400	682	430	6,85	10,38	13,60
950		982		9,06	13,72	17,97
1200		1232		11,44	17,33	22,70
1850		1882		17,71	26,84	35,16
650	500	682	530	7,95	12,04	15,77
950		982		10,53	15,96	20,91
1200		1232		13,44	20,37	26,68
1850		1882		19,14	29,00	37,98
650	600	682	630	9,18	13,91	18,22
950		982		12,13	18,38	24,08
1200		1232		15,32	23,21	30,41
1850		1882		22,05	33,41	43,77
950	650	982	680	12,85	19,47	25,51
1200		1232		16,43	24,89	32,61
1850		1882		23,56	35,70	46,77



Type: I - doors E-25 (door leaf thick. 25 mm)

II - doors E-38 (door leaf thick. 38 mm)

III - doors E-50 (door leaf thick. 50 mm)

Kind: K - with key box (sign „K” in discriminant)

- without key box (not marks)

Variete: L - left doors

P - right doors

Dimension: HxB - acc. to table

Material and finishing:

- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
- mineral wool of density 110 kg/m³ in lamellas,
- steel sheet of core thick. 1,5 mm

Equipment: hinge (2 or 3 pcs), bolt lock (2 or 3 pcs)

Example of marking: doors E type II, with key box - K, of variete L - left, of dimension HxB=1850x600 mm, door leaf of PVC Gislaved F25A from the hinge side and galvanized steel from second side, door frame painted in colour Ral 9003

DOORS E-38 K-L-1850x600 F25A/oc-Ral 9003

KK24-07/31-WD/03

Remark:

Doors type II and III possesses the class of fire resistance B15.



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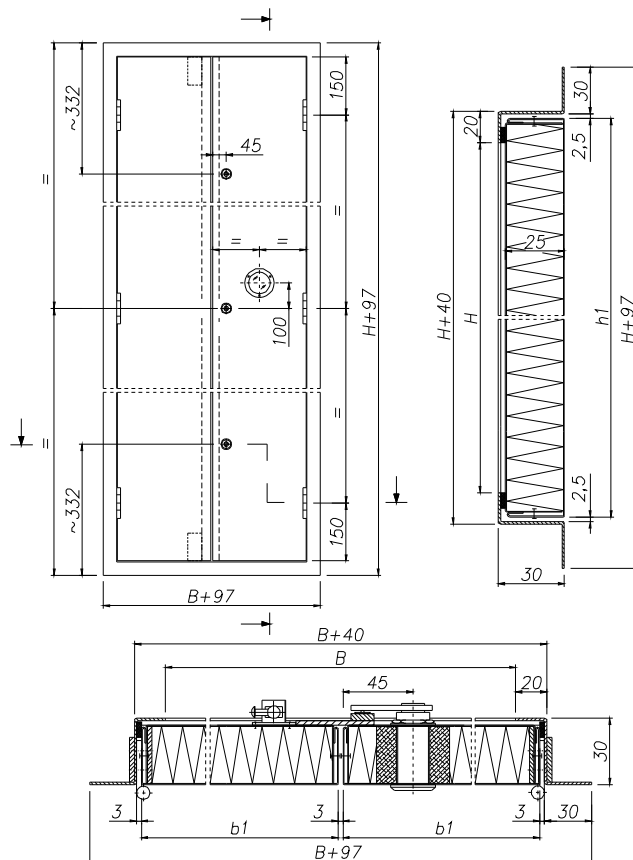
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www.lubmor.pl

DOORS E

**KK24-07
31-WD/03**



Kind: K - with key box (sign „K” in discriminant)
 - without key box (not marks)

Variete: L - left doors
 P - right doors

Dimension: HxB - acc. to table

Material and finishing:

- galvanized steel sheet of core thick. 0,7 mm, covered of PVC foil or painted, protected of protection foil,
- mineral wool of density 110 kg/m³ in lamellas,
- steel sheet of core thick. 1,5 mm

Equipment: hinge (6 pcs), bolt lock (3 pcs)

Example of marking: double-leaf doors E type II, without key box, of variete L - left, of dimension HxB=1850x1200 mm, door leafs of PVC Gislaved F25A from the hinge side and galvanized steel from second side, door frame painted in colour Ral 9003

**DOUBLE-LEAF DOORS E L-1850x1200 F25A/oc-Ral 9003
 KK24-07/31-WD/04**

DIMENSION				MASS
H	B	h1	b1	
[mm]				[kg]
1850	900	1882	464	33,07
	1050		539	38,15
	1100		564	41,02
	1200		614	44,10



LUBMOR Ltd.

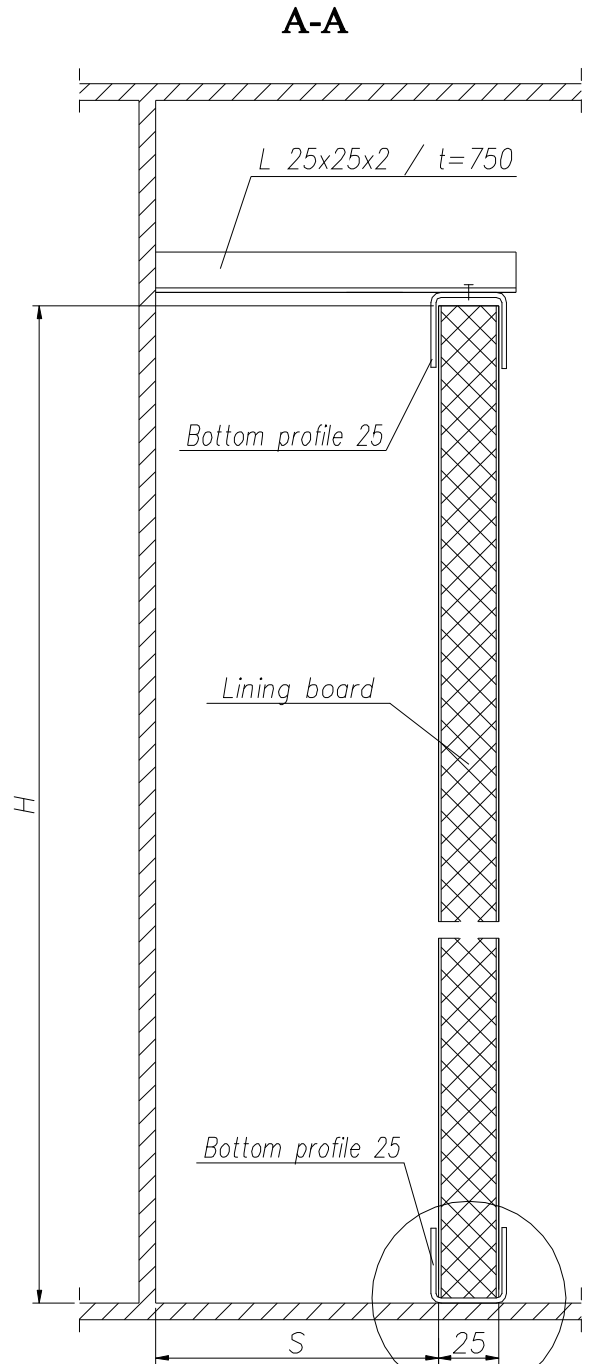
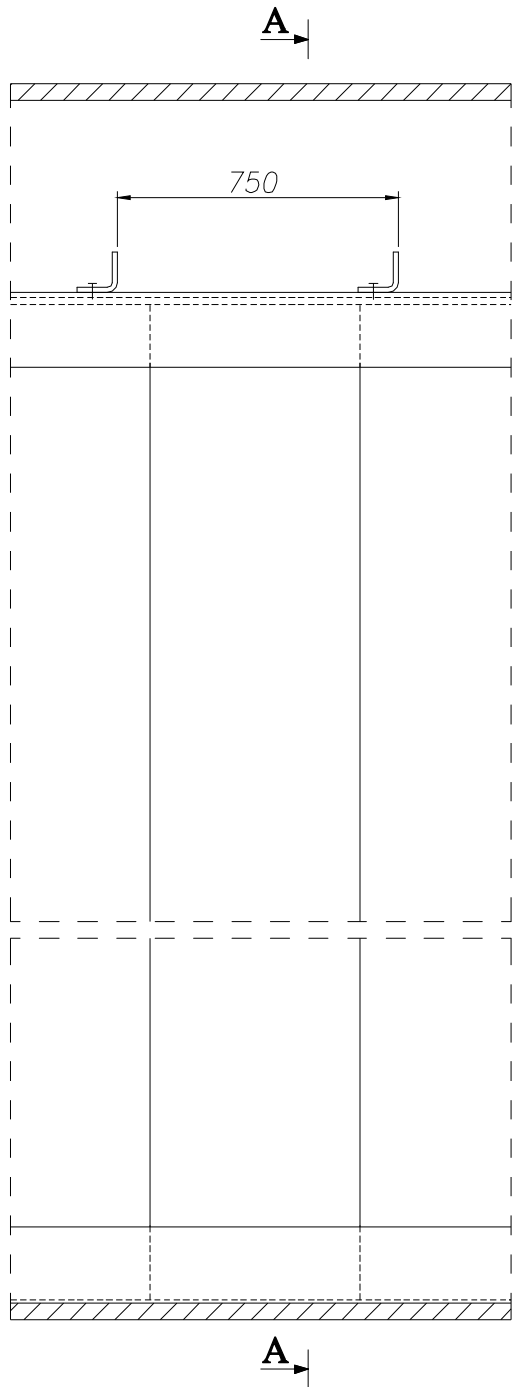
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DOUBLE-LEAF DOORS E

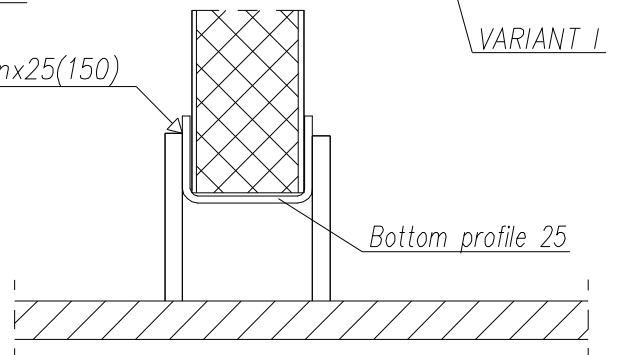
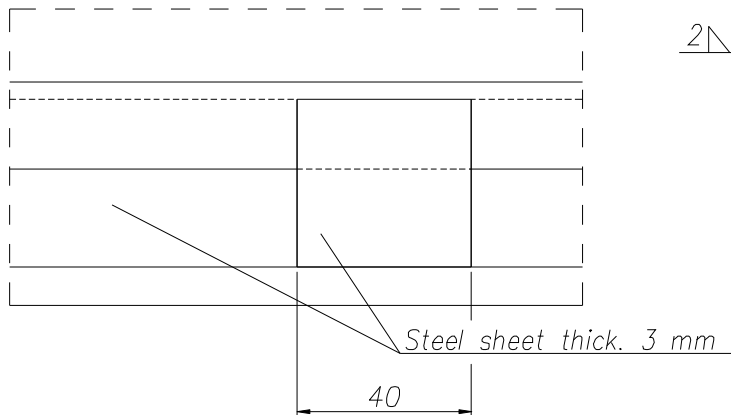
**KK24-07
31-WD/04**

LINING WALL

THICKNESS 25 mm

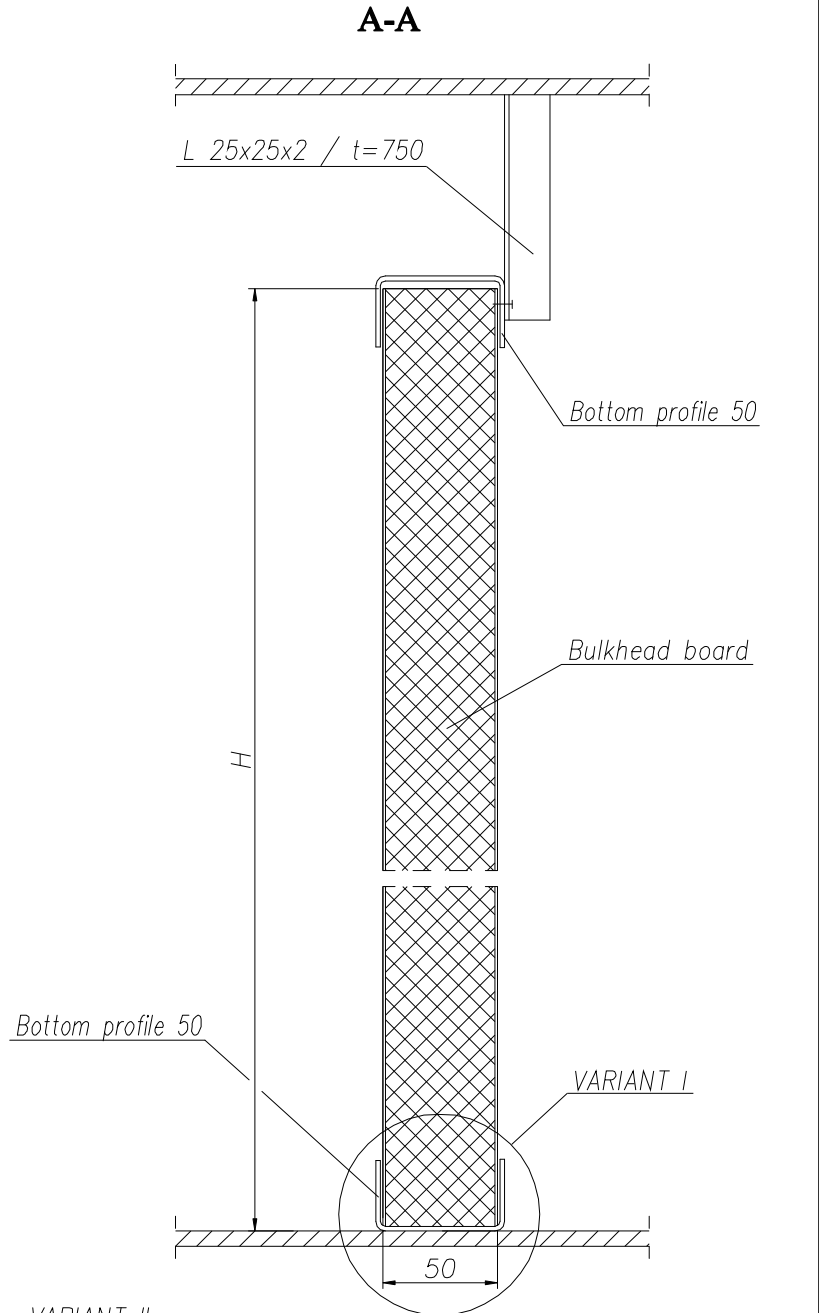
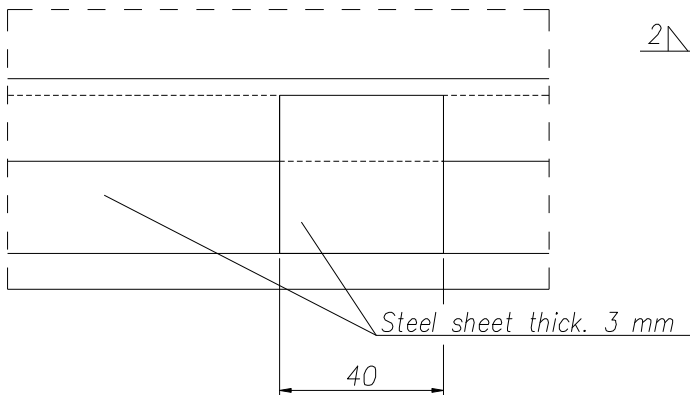
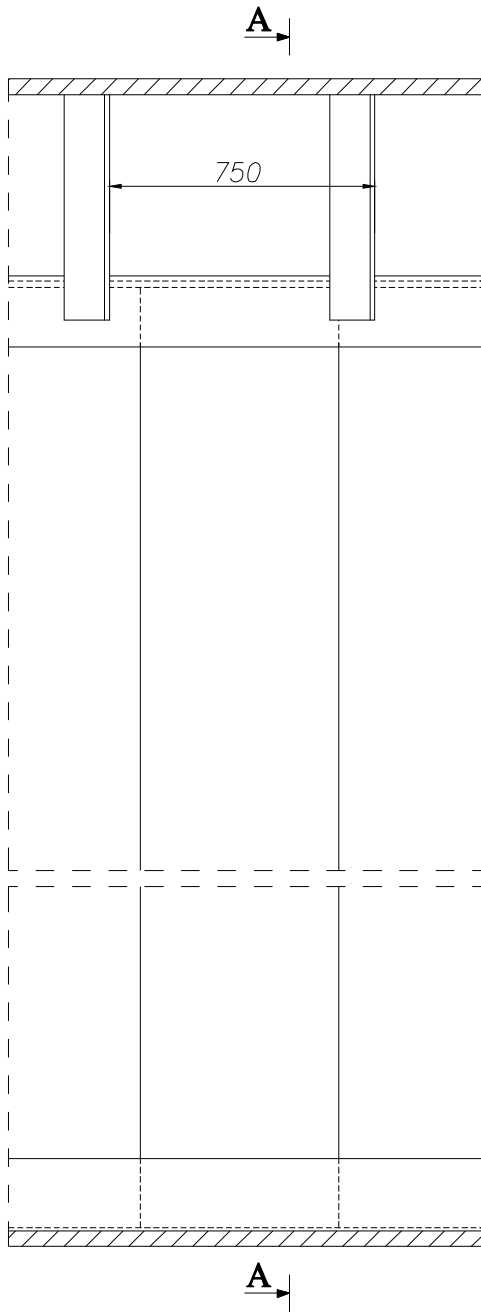


VARIANT II

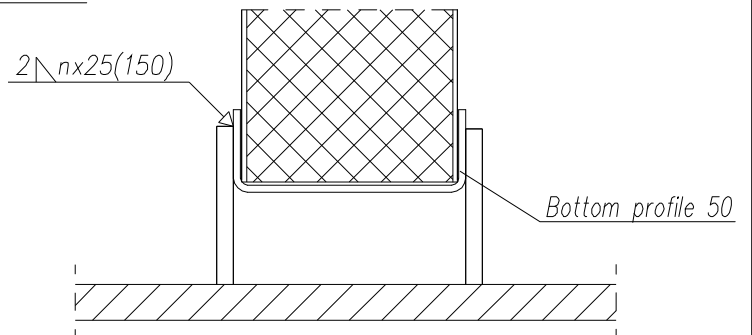


BULKHEAD WALL

THICKNESS 50 mm

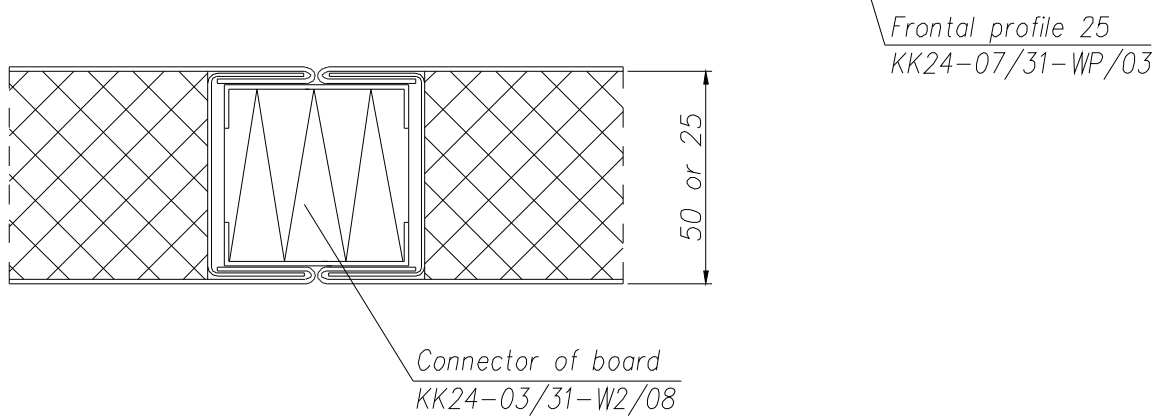
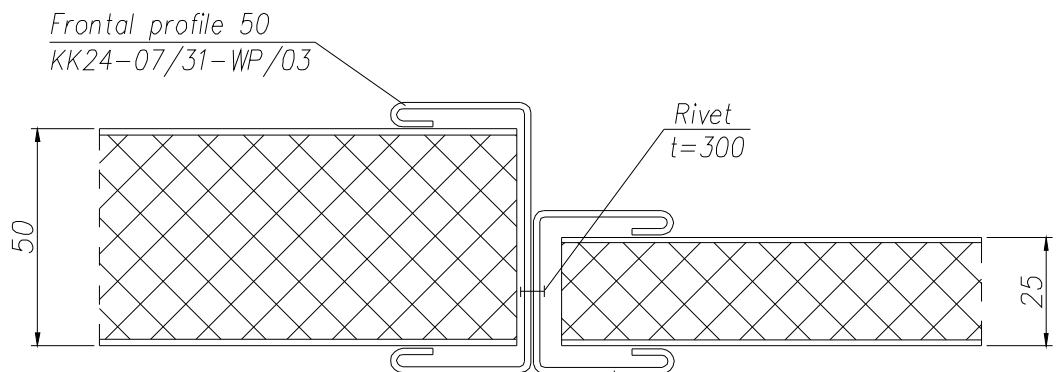
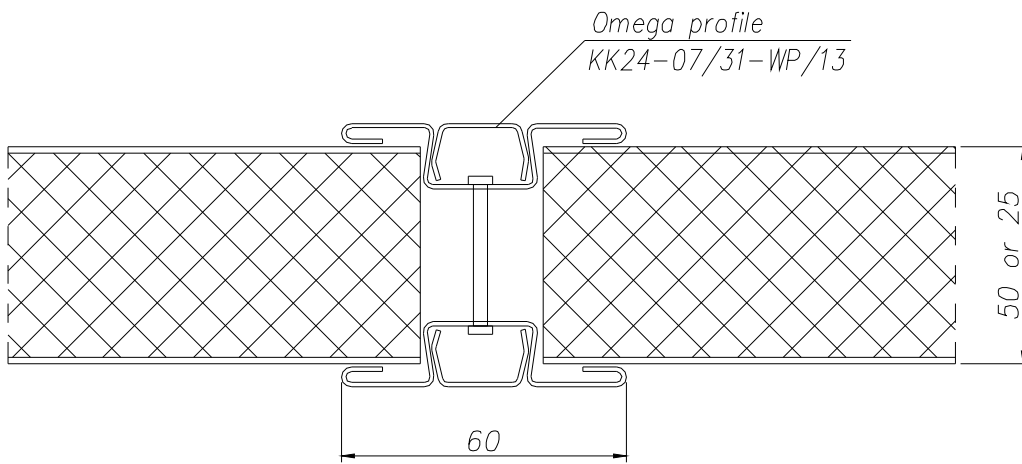
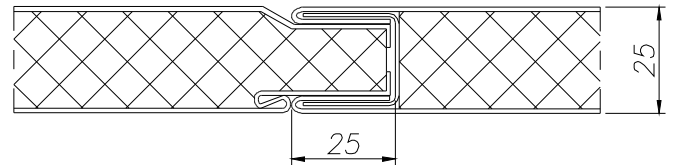
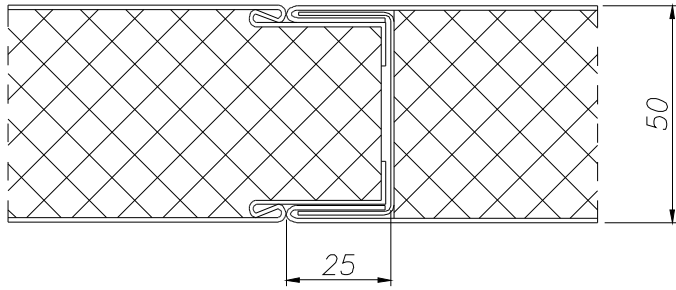


VARIANT II



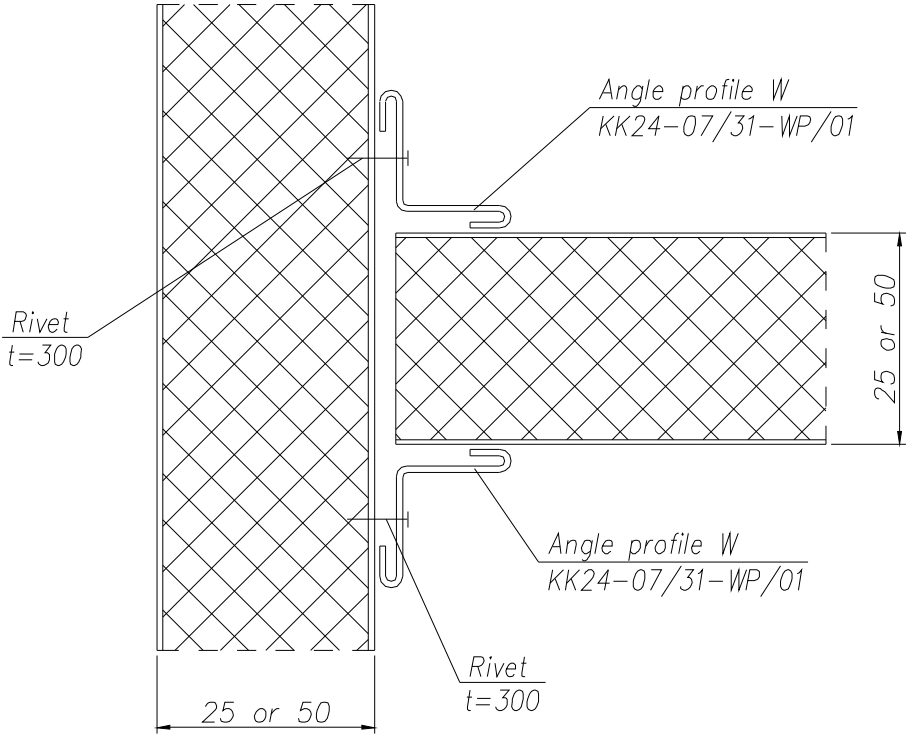
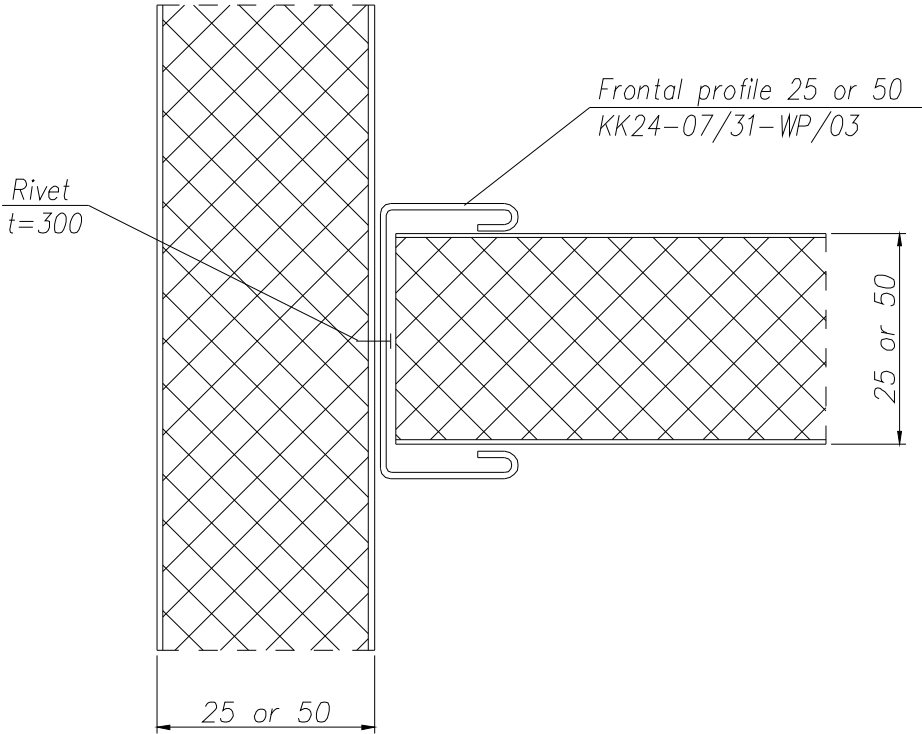
CONSTRUCTION DETAILS

TACTION CONNECTIONS



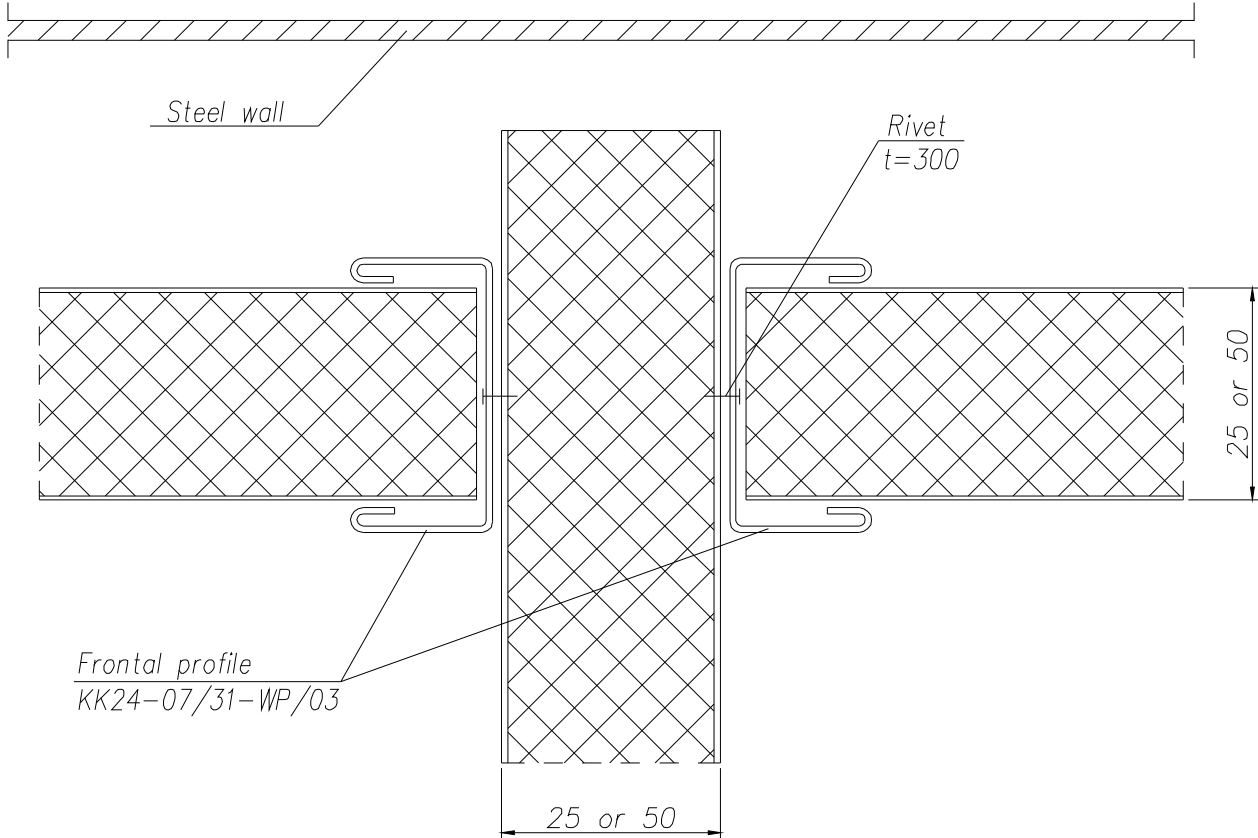
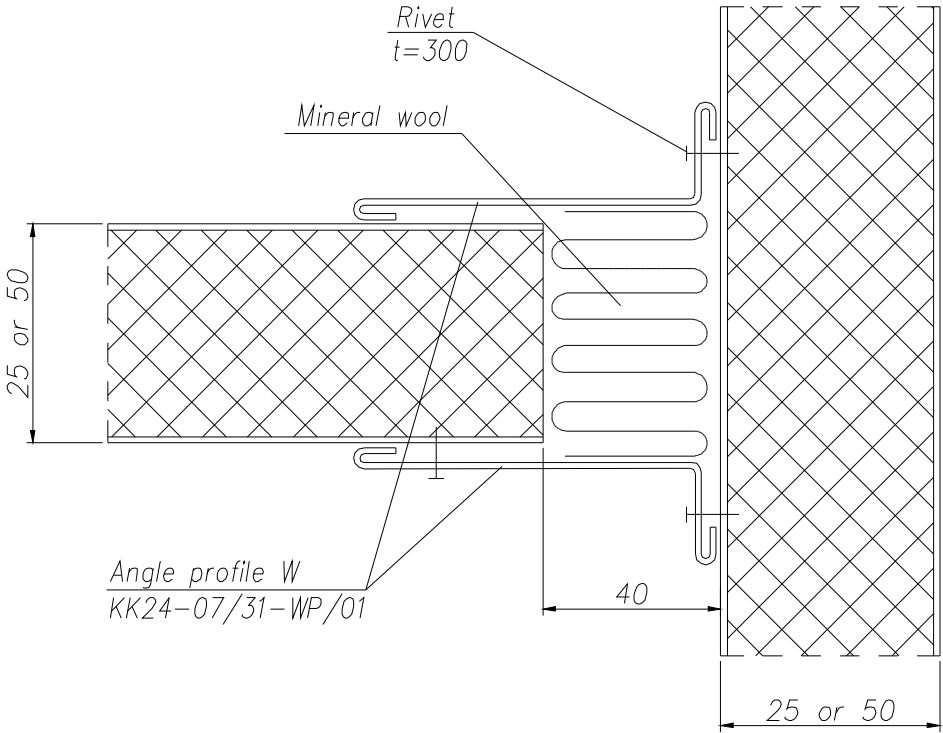
CONSTRUCTION DETAILS

T-SHAPED CONNECTIONS



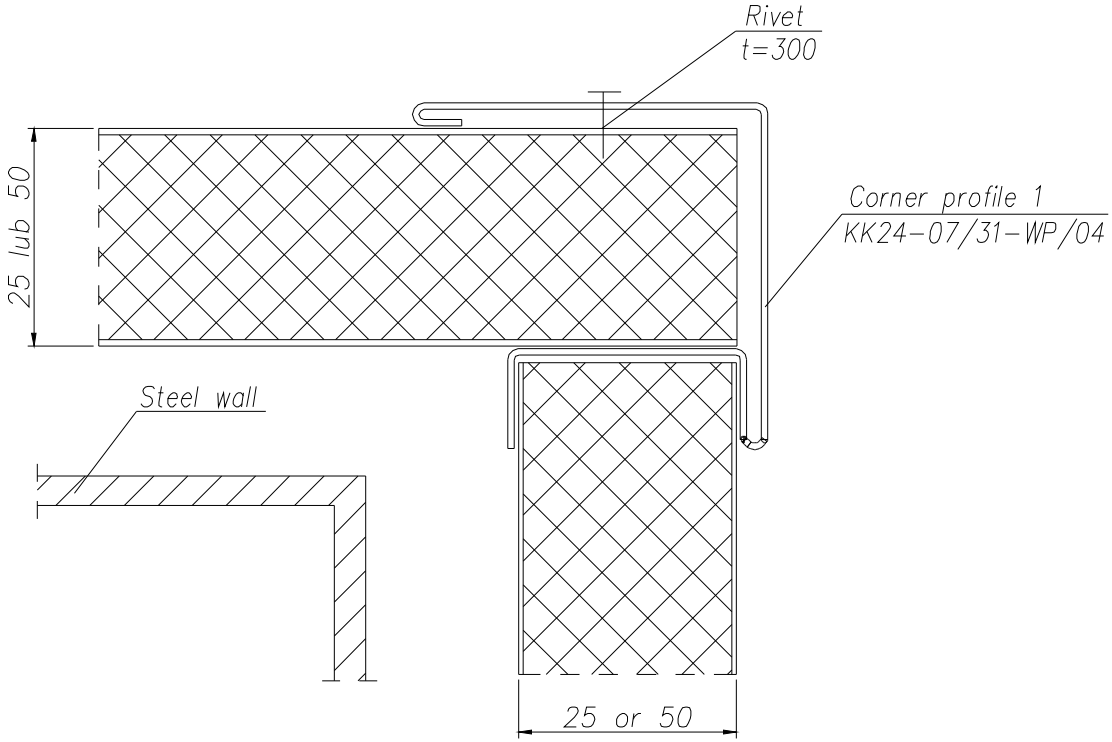
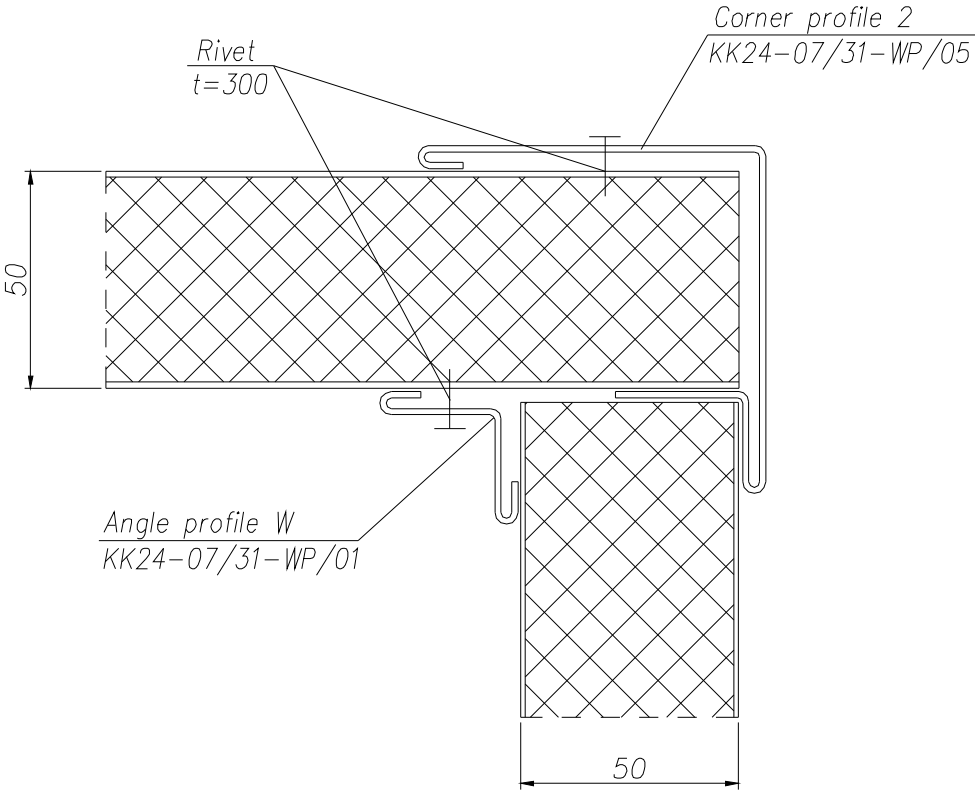
CONSTRUCTION DETAILS

T-SHAPED CONNECTIONS



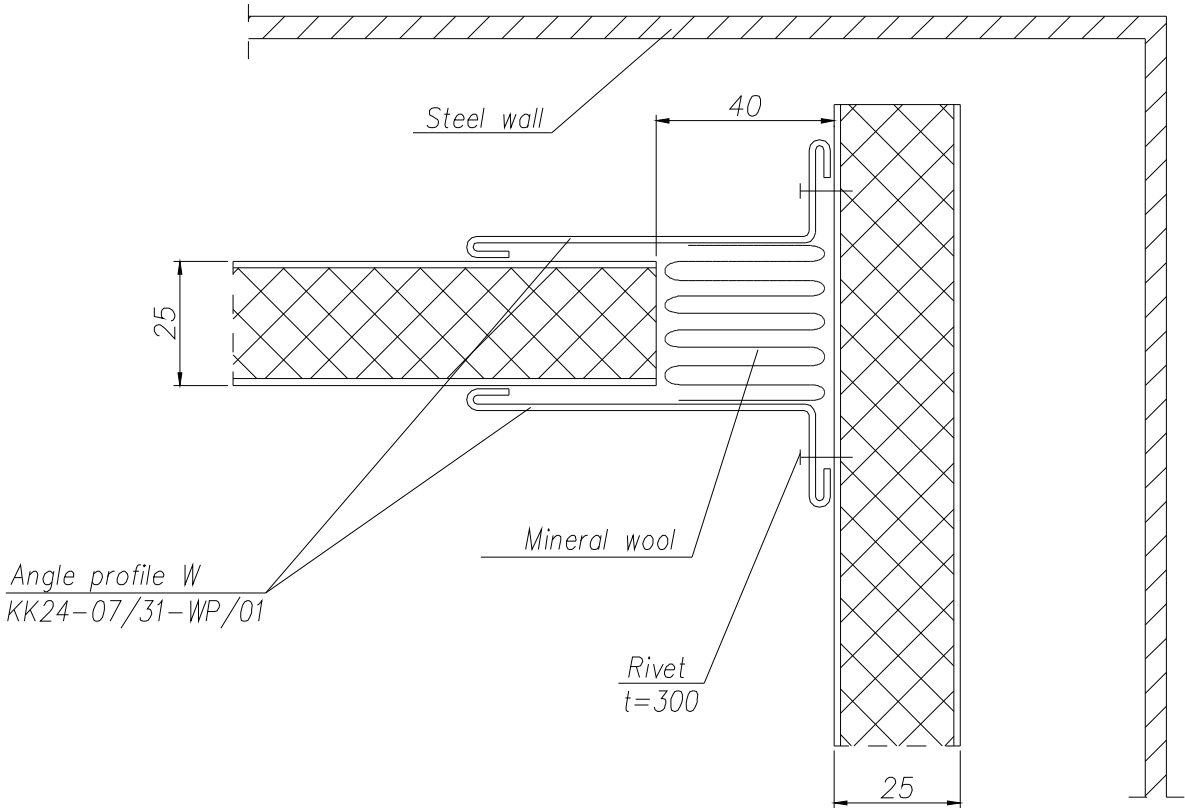
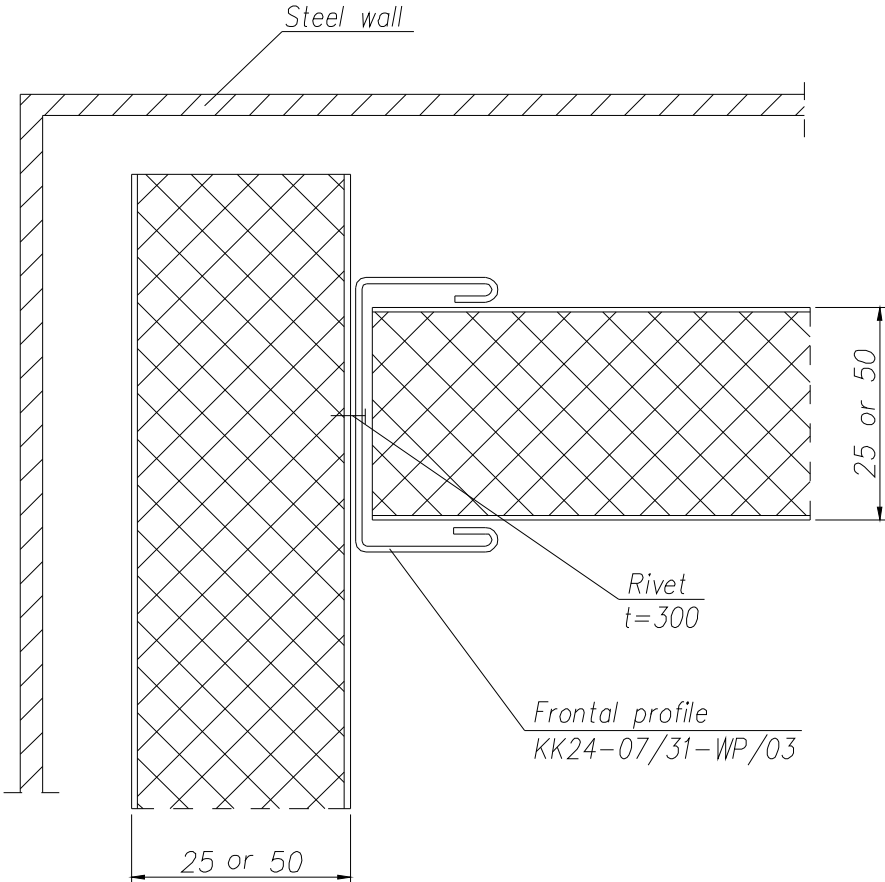
CONSTRUCTION DETAILS

CORNER CONNECTIONS



CONSTRUCTION DETAILS

CORNER CONNECTIONS



CONSTRUCTION DETAILS

ASSEMBLY OF WALLS THICK. 50mm IN WET ACCOMMODATIONS

