



Wind. no	WxH	Mass(kg)	
		E	F
1.	300x425	16	14
2.	355x500	19	16
3.	400x560	26	23
4.	450x630	31	27
5.	500x710	38	30
6.	560x800	44	35
7.	900x630	56	40
8.	1000x710	66	48
9.	1100x800	-	72



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**SHIP WINDOW  
 Model NOW**

**KI 24-99  
 30-000**

## SHIP WINDOW - Model NOW

Window no	W x H	W <sub>1</sub> x H <sub>1</sub>	R	R <sub>1</sub>	t	
					E	F
1.	300 x 425	348 x 473	50	74	10	8
2.	355 x 500	403 x 548	50	74	10	8
3.	400 x 560	448 x 608	50	74	12	8
4.	450 x 630	498 x 678	100	124	12	8
5.	500 x 710	548 x 758	100	124	15	10
6.	560 x 800	608 x 848	100	124	15	10
7.	900 x 630	948 x 687	100	124	19	12
8.	1000 x 710	1048 x 758	100	124	19	12
9.	1100 x 800	1148 x 848	100	124	-	15

### APPROPRIATION

Ship windows are designed for using on the water ships .

### EXECUTION

The window is executed acc.to standards PN-84/W-88070 and ISO 3903 : 1993 ( E ) and working plan N24-98/30-000 .

The window is made of stable frame , cover and hardened glass pane . The frame is fixed with cover of screws and glass pane is sealed of silicone gasket . The window frame is protected against corrosion with epoxy primer . The place under silicone gasket is protected with painting set consisting three epoxy covers total thick. 100µm .

### DELIVERY RANG

Delivery set includes a complete window .

### PACKING , TRANSPORT , STORAGE

The glass pane is protected with foil . This foil is removed after mounting the window on the ship .

The windows are delivered on the pallets without packing .The goods should be transported of dry , clean and lided trucks in order to avoid dislocation,mechanical damages and the agents which might to cause the gasket damages.

The windows should be stored in closed accommodations where conditions are the same as in transpot .

### DIVISION , MARKING

Types :

E - heavy

F - light

Windows marking :

NO - non opened

W - with stable frame for welding

Three serial number indicate a kind of material of separate window elements successively as below :

- material of stable frame
- material of moving frame
- material of cover

Numeral equivalent of materials :

- 0 - the window no includes the element
- 1 - brass
- 2 - steel
- 3 - aluminium

Kinds of glass pane :

- Y1 - transparent glass pane made of polished or float glass
- Y2 - one – side matt glass pane made of polished or float glass

### EXAMPLE OF DESIGNATION

Ship window clear opening W x H - 500 x 710 (no 5) heavy type E , non opened , with stable frame for welding , without moving frame , with brass cover and transparent glass pane made of float glass .

WINDOW E5 NOW 201 Y1 acc.to information card no KI 24-99/30-000.

This catalogue card corresponds with drawing no N 24-99/30-000.