



Wind. no	WxH	Mass(kg)	
		E	F
1.	300x425	22	19
2.	355x500	26	23
3.	400x560	32	27
4.	450x630	39	35
5.	500x710	44	41
6.	560x800	54	48



LUBMOR Ltd.

ul. Wieleńska 1, 64-980 Trzcianka
 tel. +48/67/216-22-44
 fax +48/67/216-59-40
 e-mail: marketing@lubmor.pl
 e-mail: konstrukcja@lubmor.pl

SHIP WINDOW
Model IW

KI 24-99
30-025

SHIP WINDOW – Model IW

Window no	W x H	W ₁ x H ₁	R	R ₁	t		Min. quant. of holdf.points	f
					E	F		
1.	300 x 425	348 x 473	50	74	10	8	4	275
2.	355 x 500	403 x 548	50	74	10	8	4	350
3.	400 x 560	448 x 608	50	74	12	8	4	410
4.	450 x 630	498 x 678	100	124	12	8	4	380
5.	500 x 710	548 x 758	100	124	15	10	6	460
6.	560 x 800	608 x 848	100	124	15	10	6	550

APPROPRATION

Ship windows are designed for using on the water ships .

EXECUTION

The window is executed acc. to standards PN-84/W-88070 and ISO 3903 : 1993 (E) and working plan N24-99/30-025 .

The window is made of stable and moving frame , cover and hardened glass pane . This glass pane is fixed at the moving frame by silicone gasket , cover and screws . Both frames are fixed each other by hinges and bolt catches and sealed with silicone gasket . The window steel elements are protected with epoxy primer . The places under gasket are protected with painting set consisting three epoxy covers total thick. 100µm .

DELIVERY RANG

Delivery set includes a complete window. Limiter of window opening is delivered loose.

PACKING , TRANSPORT , STORAGE

The glass pane is protected with foil . This foil is removed after mounting the window on the ship .

The windows are delivered on the pallets without packing .The good should be transported of dry , clean and lidded trucks in order to avoid dislocation , mechanical damages and the agents which might to cause the gasket damages .

The windows should be stored in closed accommodations where are the same conditions as in transport .

DIVISION , MARKING

Types :

E - heavy

F - light

Varieties (for S kind only) :

L - left – hand (as on drawing)

R - right – hand (as reflected)

Kinds :

- with fixed standard frame (no marking)

S - with slope 5° at bottom horizontal part of fixed frame

Windows marking :

I - opened aside and inside accommodation

W - with stable frame for welding

Three serial number indicate a kind of material of separate window elements successively as below :

- material of stable frame
- material of moving frame
- material of cover

Numeral equivalent of materials :

- 0 - the window no includes the element
- 1 - brass
- 2 - steel
- 3 - aluminium

Kinds of glass pane :

Y1 - transparent glass pane made of polished or float glass

Y2 - one – side matt glass pane made of polished or float glass

EXAMPLE OF DESIGNATION

Ship window dear opening H x B – 560 x 800 (no 6), heavy type E, openable left side to inward accommodation, with fixed steel frame for welding with slope 5° at bottom part, with moving steel frame, brass glass list and transparent glass type float.

WINDOW E6 IW 221 Y1 acc. to information card KI 24-99/30-025.

This catalogue card corresponds with drawing no N 24-99/30-025.