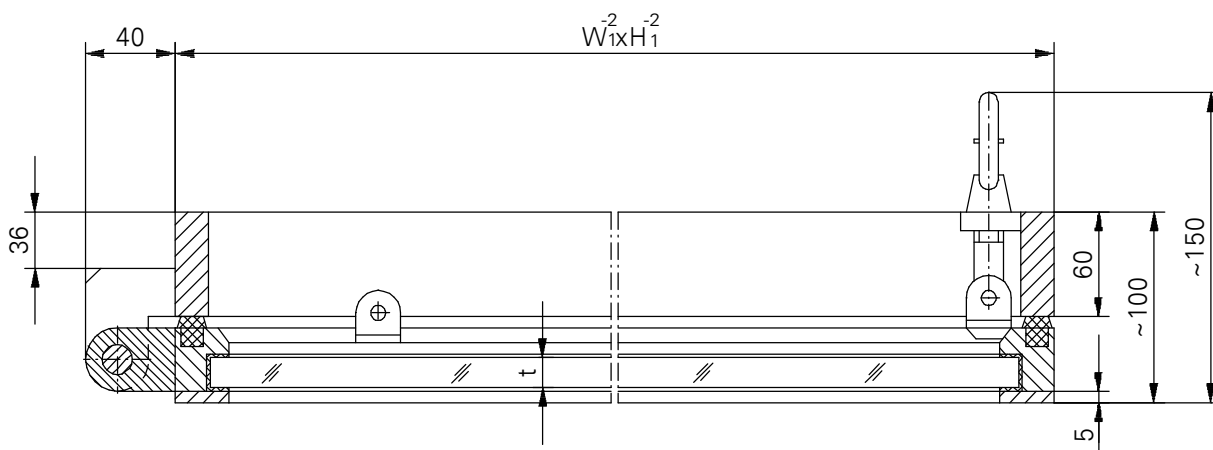


A - A



Wind. no	WxH	Mass(kg)	
		E	F
3.	400x560	32	27
4.	450x630	39	35
6.	560x800	54	48



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**SHIP WINDOW
Model OW**

**KI 24-99
30-050**

SHIP WINDOW - Model OW

Window no	W x H	W ₁ x H ₁	R	R ₁	t		Min. quant. of holdf.points	f
					E	F		
3.	400 x 560	448 x 608	50	74	12	8	4	410
4.	450 x 630	498 x 678	100	124	12	8	4	380
6.	560 x 800	608 x 848	100	124	15	10	6	500

APPROPRATION

Ship windows are designed for using on water ships .

EXECUTION

The window is executed acc . to standards PN-84/W-88070 and ISO 3903 :1993 (E) and working plan N24-95/30-050 .

The window is made of stable and moving frame , cover and hardened glass pane . This glass pane is fixed at the moving frame by silicone gasket , cover and screws . Both frames are fixed each other by hinges and bolt catches and sealed with silicon gasket . The window steel elements are protected with epoxy primer . The places under gasket are protected with painting set consisting three epoxy covers total thick. 100µm .

DELIVERY RANG

Delivery set includes a complete window. Limiter of window opening is delivered loose.

PACKING , TRANSPORT , STORAGE

The glass pane is protected with foil .This foil is removed after mounting the window on the ship.

The windows are delivered on the pallets without packing .The goods should be transported of dry , clean and lidded trucks in order to avoid dislocation , mechanical damages and the agents which might to cause the gasket damages .

The windows should also be stored in closed accommodations where are the same conditions as in transport .

DIVISION , MARKING

Types :

E - heavy

F - light

Varieties :

L - left – hand (as shown on drawing)

P - right – hand (as reflected)

Windows marking :

O - opened aside and outside accommodation

W - with stable frame for welding

Three serial number indicate a kind of material of separate window elements successively as below :

- material of stable frame
- material of moving frame
- material of cover

Numeral equivalents of materials :

- 1 - brass
- 2 - steel
- 3 - aluminium

Kinds of glass pane :

Y1 - transparent glass pane made of polished or float glass

Y2 - one – side matt glass pane made of polished or float glass

EXAMPLE OF DESIGNATION

Ship window clear opening W x H – 450 x 630 (no 4) heavy type E, openable left side to outside accommodation, with steel frame for welding, with moving steel frame, brass glass list, transparent glass type float.

WINDOW E4 – L OW 221 Y1 acc. to information card KI 24-99/30-050.

This catalogue card corresponds with drawing no N 24-99/30-050.