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**SHIP WINDOW CLASS A60**

**KI 24-99  
 30-200**

# SHIP WINDOW CLASS A60

## APPROPRATION

Windows class A60 are designed for using on the water ships .

## EXECUTION

Window is made according to Polish and international standard requirements .

Window is made of steel frame cover , set of glasses and window box . The frame is connected with cover by screws .

Space between glass , frame and window box is filled of fire proof insulation .

Fire proof glass is mounted with hardened glass pane of standard thickness 10 mm . Total thickness of glasses set and depth of frame depends of hardened glass pane .

This glass should be stated during order of window in case of orderer's requirements in order to the glass thickness was other than standard .

Window box is made of steel sheet thick. 2 mm . Exact size L is settled during mounting of the window by screwing of the frame with self-tapping stainless steel screws A3,9 x 22 acc. to DIN 7982 (12 pcs) . Mounting holes on the frame are placed in distance ab. 200 mm.

Main window frame is protected against corrosion with epoxy primer thick. 40  $\mu\text{m}$  . The place covered of insulation is protected with painting set which consist three epoxy paints total thick. 100  $\mu\text{m}$  .

Visible surfaces are finished of white stove paint .

## DELIVERY RANG

Complete window together with the box but without screws is delivered to the customer .

## PACKING , TRANSPORT , STORAGE

The glass pane is protected with foil .

This foil is removed after mounting of window on the ship .

The window are delivered on the pallets without packing .

The goods should be transported of dry , clean and lidded trucks in order to avoid dislocation and mechanical damages .

They should also be stored in closed accommodations at the conditions like in transport and protected against the agents which might to cause a gasket damages .

## EXAMPLE OF DESIGNATION

Window class A60 size clear opening W x H – 500 x 700 mm , boarding thick. L = 200 mm acc. to catalogue card KK 24-00/30-200.

WINDOW A60 500 x 700 L = 200 acc. to information card KI 24-99/30-200.

This catalogue card corresponds with drawing no N 24-98/30-200.