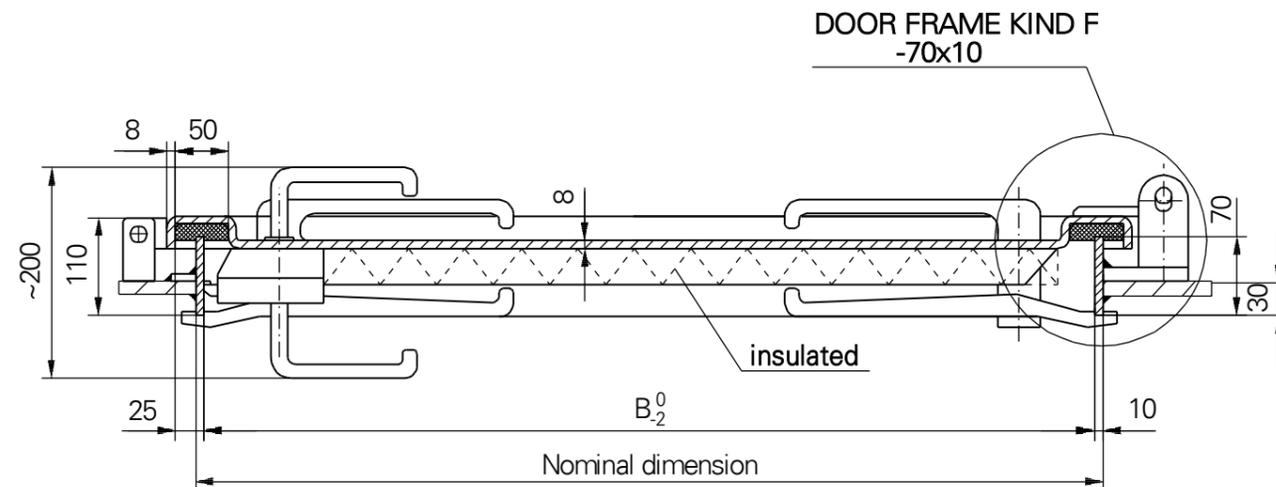
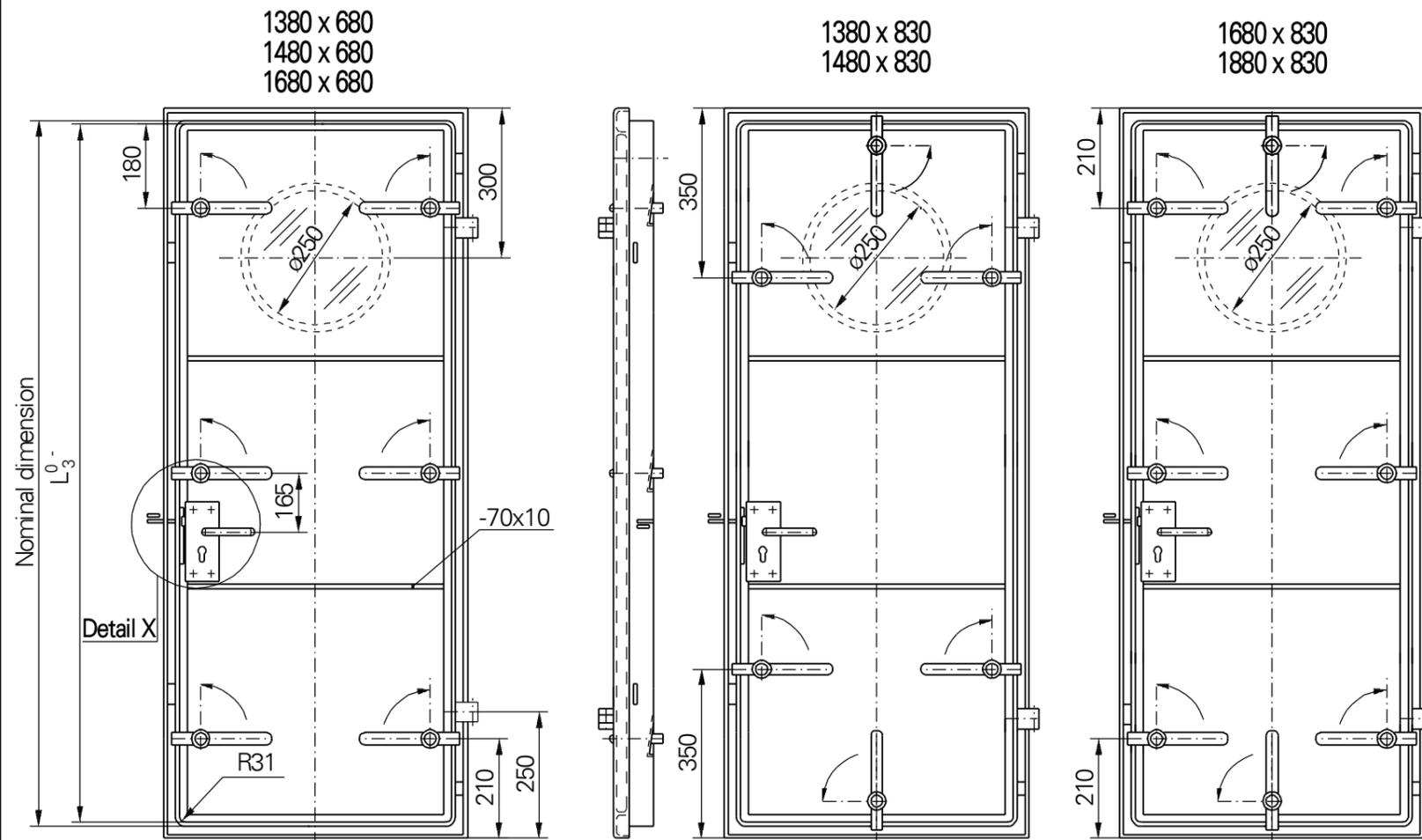
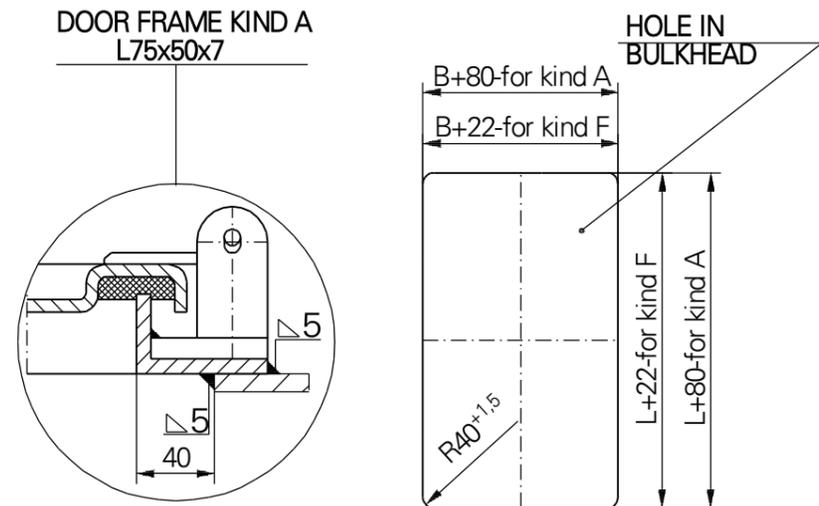


QUANTITIES AND LOCATION OF TOGGLES FOR DETAILED NOMINAL DIMENSIONS OF THE DOORS



KIND OF THE EQUIPMENT		
1	2	3
<b>Item no</b>	<b>Name, standard marking</b>	
1	Bracket for lock	
2	Bolt rim lock 3240Z-100228-left hand door-Schwepper Bolt rim lock 3240Z-100227-right hand door	
3	Catch-bolt rim lock 3827Z-109159-left hand door-Schwepper Catch-bolt rim lock 3827Z-109161-right hand door	
4	Handles set 2210-110817-Schwepper	
5	Cylinder cover 4577 ZK-Schwepper	
6	Escutcheon 6645/Z/2/75-Schwepper	
7	Closure for padlock	
8	Cylindrical bolt with hexagon seat DIN 127	



L x B	Nominal dimension	Mass (kg)
1359x579	1380x600	51
1359x659	1380x680	54
1459x659	1480x680	56
1659x659	1680x680	62
1359x809	1380x830	55
1459x809	1480x830	58
1659x809	1680x830	65
1859x809	1880x830	72



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**WEATHERTIGHT SINGLE-LEAF ALUMINIUM DOOR**

**KK 24-05 34-925/A**

# WEATHERTIGHT SINGLE-LEAF ALUMINIUM DOOR

## GENERAL PROVISIONS

Doors are constructed and made on the base of regulations and standards as below :

- Ships and marine technology – Weathertight single – leaf steel door acc.to ISO 6042 : 1998
- International standard – Ships and marine technology – single – leaf external door – clear opening acc.to PN – ISO 3796 : 1996
- Ship tight door – clear opening acc.to BN – 78/3712 – 17
- Weathertight door acc.to NS 6090.

## APPROPRATION

The door is mainly suitable for mounting in aluminium bulkheads of ship.

## EXECUTION

Door – leaf construction ensures a full stiffness by pressing of flange.

There is used an individual shutting of the door – leaf and the hinges with regulated gap on the door opposite side to the hinges.

The elements exposed to a friction (closures, pins, sleeves) are made of stainless steel. In case if the doors are made with porthole, the hardened glass thick. 12 mm is used. Stainless steel elements cooperate with aluminium once by brass sleeves pressed in aluminium bodies.

## DELIVERY RANG

Delivery comprises a set with fittings acc. to specification as below.

## DIVISION, MARKING AND FINISHING

Varieties :

L - left – hand door as shown on drawing

R - right – hand door as reflected

Kinds :

- without porthole – no marked

P - with porthole Ø 250

Kinds of door – frames :

F - shape of door – frame – flat bar 70 x 10

A - shape of door – frame – angle bar 75 x 50 x 7

Door – frame material :

- aluminium – no marked

St - steel

Kind of the equipment acc. to detail X :

1 - without equipment

2 - closure for padlock

3 - bolt rim lock

4 - catch – bolt rim lock

5 - closure for padlock and bracket for lock

6 - closure for padlock and catch – bolt rim lock

Kind of door – leaf :

- non insulated – no marked

W - insulated

Finishing :

- door – leaf and door – frame of aluminium - natural state – no marked

- steel door – frame – painted twice of epoxy primer total thick. 40 µm – no marked

Zn - hot galvanized door – frame of zinc thick. 25 µm

## EXAMPLE OF MARKING

Weathertight single-leaf aluminium door, size 1380 x 680 left – hand with porthole, door – frame of steel flat bar, closure for padlock, catch – bolt lock, door – leaf non insulated .

**WEATHERTIGHT SINGLE-LEAF ALUMINIUM DOOR 1380 x 680 - L - P - F - St - 6** acc. to catalogue card **KK24-05/34-925/A.**

At the doors weights aren't included an additional equipment (lock, porthole).

This catalogue card corresponds with drawing no N24-05/34-925/A zm. C