

WEATHERTIGHT DOUBLE-LEAF STEEL DOOR

GENERAL RESOLVES

The door was designed and is made acc. to BN-81/3712-17.02 – Ship double – leaf steel door.

APPROPRATION OF THE GOOD

Double – leaf steel spray – tight door is designed for assembly mainly in steel wall of the ship.

EXECUTIONOF THE GOOD

Door - leaf construction ensures a full stiffeness by means presed edges. There was used combined shutting of the door togetter with indywidual one. All elements exposed to a friction are made of stainless steel.

DELIVERY RANG

Delivery set comprises the door with complete fittings acc. to below specification.

DIVISION, MARKING AND FINISHING

Verieties:

- R reight hand as shown on drawing
- L left hand as reflected

Kinds of door frame

- F door frame shape flat bar 70x8
- A door frame angle bar 75x50x7

Kind of the equipment acc. to detail X:

- 1 without equipment
- 2 closure for padlock
- 3 bolt rim lock
- 4 catch bolt rim lock
- 5 closure for padlock and bracket for lock
- 6 closure for padlock and rim lock

Kinds of the door – leaves:

- non insulated – without marking

W - insilated door - leaf

Finishing:

- door leaf and door frame painted twice with prime epoxy paint of total thick 40 µm. Channel under gasket additionally painted with thick covered epoxy enamell of total thickness 120 µm without marking.
- Zn all elements hot galvanized of zink thickness 25 µm.

EXAMPLE OF MARKING

Weathertight double-leaf steel door c.o. LxB = 1400x1200 right hand, door – frame of flat bar, catch bolt rim lock, closure for padlock, non insulated door - leaf, painted. WEATHERTIGHT DOUBLE-LEAF STEEL DOOR 1400x1200 - R - F - 6 acc. to catalouge card no KK24 - 05/34 - 935

At the weight isn't included additional equipment (lock, insulation) This catalogue card corresponds with drawing N24 – 05/34 - 935