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SHIP WINDOW CLASS A60

KK 24-07  
 30-210

# SHIP WINDOW CLASS A60

## APPROPRATION

Ship windows class A60 are designed for using on the water ships .

## EXECUTION

Window is made according to Polish and international standard requirements .

Window is made of steel frame , set of glasses and window box . The frame is connected with glass list by means of the screws .

Space between glass , frame and window box is filled of fire proof insulation .

Fire proof glass is mounted with hardened glass pane of standard thickness 10 mm . Total thickness a set of glasses and depth of frame depends of hardened glass pane .

This glass should be stated during order of the window in case of orderer's requirements was other than standard .

Window box is made of steel sheet thick. 2 mm . Exact size L is settled during mounting of the window by screwing of the frame with self-tapping stainless steel screws A3,9 x 22 acc. to DIN 7982 (12 pcs) . Mounting holes on the frame are placed in distance ab. 200 mm.

Main window frame is protected against corrosion with epoxy primer thick. 40  $\mu\text{m}$  . A surface covered with insulation is protected with painting set which consist three epoxy paints total thick. 100  $\mu\text{m}$  .

Visible surfaces are finished of white stoove paint .

## DELIVERY RANG

Delivery includes complete window with window box without self-tapping screws .

## PACKING , TRANSPORT , STORAGE

A glass is protected with foil .

This foil is removed after installation of the window onboard .

The window are delivered on the pallets without packing .

The goods should be transported of dry , clean and roofed trucks in order to avoid dislocation and mechanical damages .

They should also be stored in closed accommodations at the conditions like in transport and protected against the agents which might to cause a gasket damages .

## EXAMPLE OF MARKING

Ship window class A60 size clear opening W x H – 500 x 700 mm , with depth of shuttering L=200 mm acc. to catalogue card KK 24-07/30-210.

WINDOW A60 500 x 700 L = 200 acc. to catalogue card KK 24-07/30-210.

This catalogue card corresponds with drawing no N24-07/30-210.