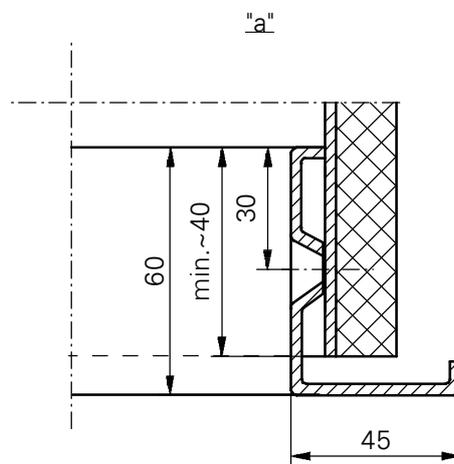
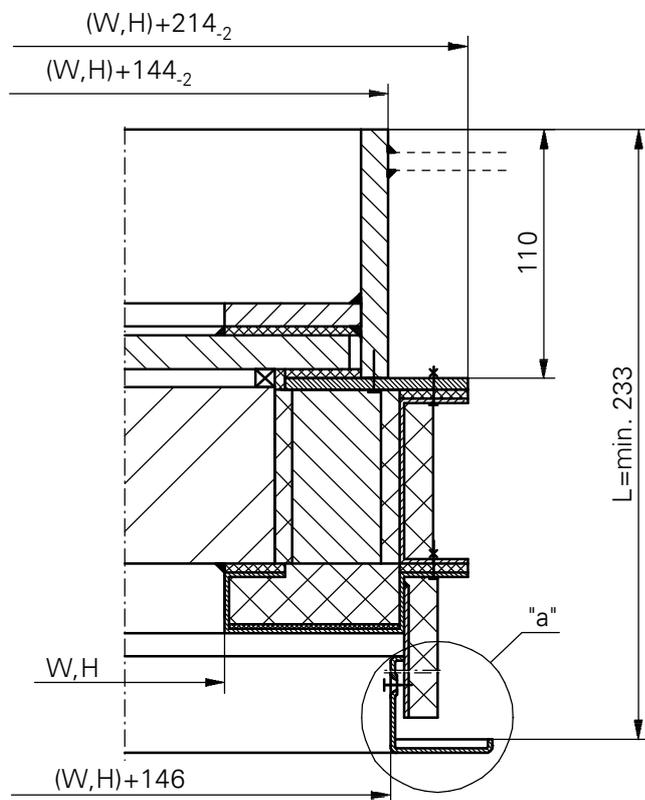
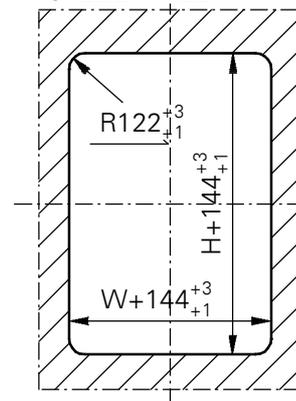


HOLE IN  
STEEL WALL



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**WINDOW CLASS H120**

**KK 24-08  
30-282**

# SHIP WINDOW CLASS H120

## APPROPRIATION

Ship windows class H120 are designed for using mainly on the drilling platforms.

## EXECUTION

Window is made according to Polish and international standards. It consists steel frame, glass list, set of the glasses and window box. This window box is integral part of window and musn't be dismantled. The frame is connected with glass list by means of the screws. Space between glass, frame and window box is filled of fire proof insulation. Fire proof glass is fitted with toughened one. Minimal thickness of toughened glass is 15 mm. Total thickness a set of glasses and depth of frame depends of hardened glass pane. This glass should be stated during order of the window in case of orderer's requirements was other than standard. Window box is made of steel sheet thick. 2 mm. Exact size L is settled during mounting of the window by screwing of the frame with self-tapping stainless steel screws A3,9 x 22 acc. to DIN 7982 (12 pcs). Mounting holes on the frame are placed in distance ab. 200 mm.

Main window frame is protected against corrosion with epoxy primer thick. 40  $\mu\text{m}$ . A surface covered with insulation is protected with painting set which consist three epoxy paints total thick. 100  $\mu\text{m}$ .

Visible surfaces are finished of white stoove paint.

## DELIVERY RANG

Delivery includes complete window with window box without self-tapping screws.

## PACKING, TRANSPORT, STORAGE

A glass is protected with foil. This foil is removed after installation of the window onboard.

The window are delivered on the pallets without packing. The goods should be transported of dry, clean and roofed trucks in order to avoid dislocation and mechanical damages.

They should also be stored in closed accommodations at the conditions like in transport and protected against the agents which might to cause a gasket damages.

## EXAMPLE OF MARKING

Ship window class H120 size clear opening W x H – 500 x 700 mm, with depth of shuttering L = 245 mm, thick of toughened glass t = 19 mm, acc. to catalogue card KK 24-08/30-282.

WINDOW H120 500 x 700 L = 245 t=19 acc. to catalogue card KK 24-08/30-282.

This catalogue card corresponds with drawing no N24-08/30-282.