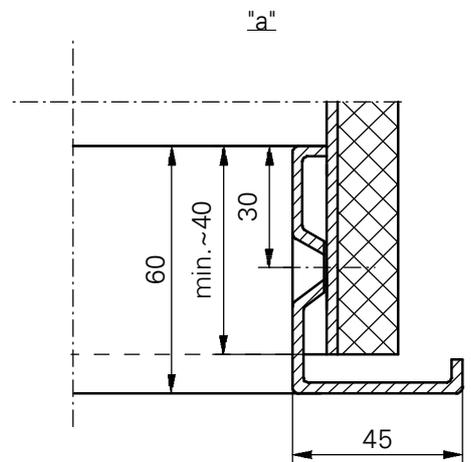
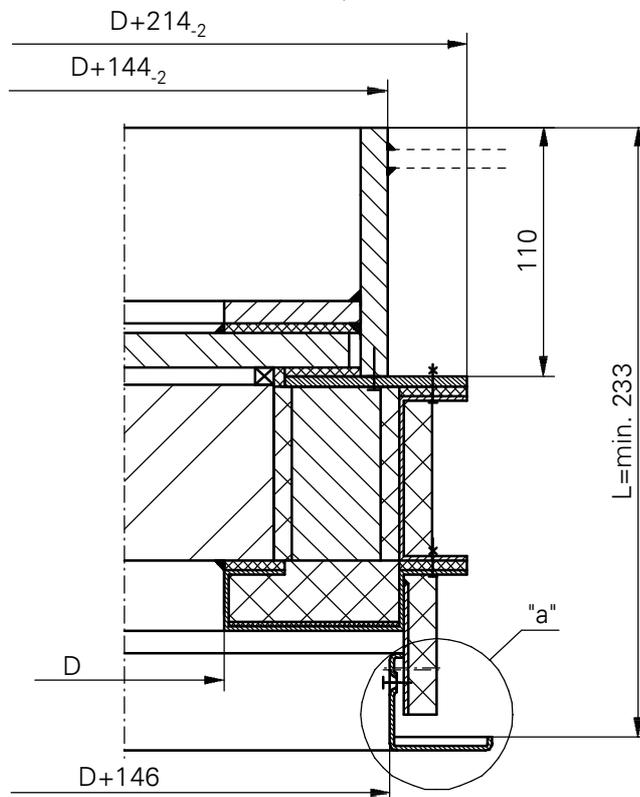
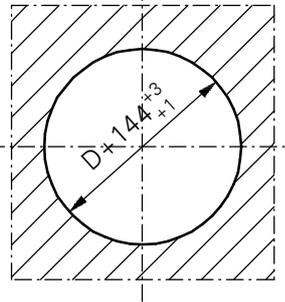


HOLE IN  
STEEL WALL



D
ø200
ø250
ø300
ø350
ø400



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**SIDE-SCUTTLE CLASS H120**

**KK 24-08**  
**30-382**

## **SIDE-SCUTTLE CLASS H120**

### **APPROPRATION**

The side-scuttles class H120 are designed for using mainly on the drilling platforms.

### **EXECUTION**

The side-scuttle is made acc. to Polish and international standards.

It consist steel frame, glass list, set of the glasses and box. This box is integral part of side scuttle and musn't be dismounted. The frame is connected with glass list by means of the screws. Space between glasses and frame and box is filled with fireproof insulation. Fireproof glass is fitted with toughened one. Minimal thickness of toughened glass is 15 mm. Total thickness of this set and depth of side-scuttle frame is depended on thickness of hardened glass.

This thickness should be stated during order if the customer wish himself other thickness of hardened glass. The side-scuttle box is made of steel sheet thick. 2 mm. Precise dimension L is stated during installation by means of framing which is screwing with stainless steel self-tapping screws A3,9x22 acc. to DIN 7982 (12 pcs).

Frame of side-scuttle is protected against corrosion with epoxy primer of thick. 40  $\mu\text{m}$ .

A surface covered with insulation is protected with painting set which consist three layers of epoxy paints of total thick. 100  $\mu\text{m}$ .

Finishing of visible surfaces of side-scuttle box white stoove paint.

### **DELIVERY RANG**

Delivery includes complete side-scuttle together with box and without self-tapping screws.

### **PACKING, TRANSPORT, STORAGE**

A glass is protected with foil. This foil is removed after installation of side-scuttle onboard.

The side-scuttles are delivered on the pallets without packing.

The goods should be transported with dry, clean and roofed transport protecting them against displacing and mechanical damages.

The side-scuttles should be stored in closed warehouses enabling the same conditions like in transport and should be protected against substances which have destructive action for the gaskets.

### **EXAMPLE OF MARKING**

Side scuttle class H120 size clear opening  $D = 400$  mm, with depth of shuttering  $L = 245$  mm, thick of toughened glass  $t = 19$  mm, acc. to catalogue card KK 24-08/30-382.

SIDE-SCUTTLE H120 400 L = 245 t=19 acc. to catalogue card KK 24-08/30-382.

This catalogue card corresponds with drawing no N24-08/30-382.