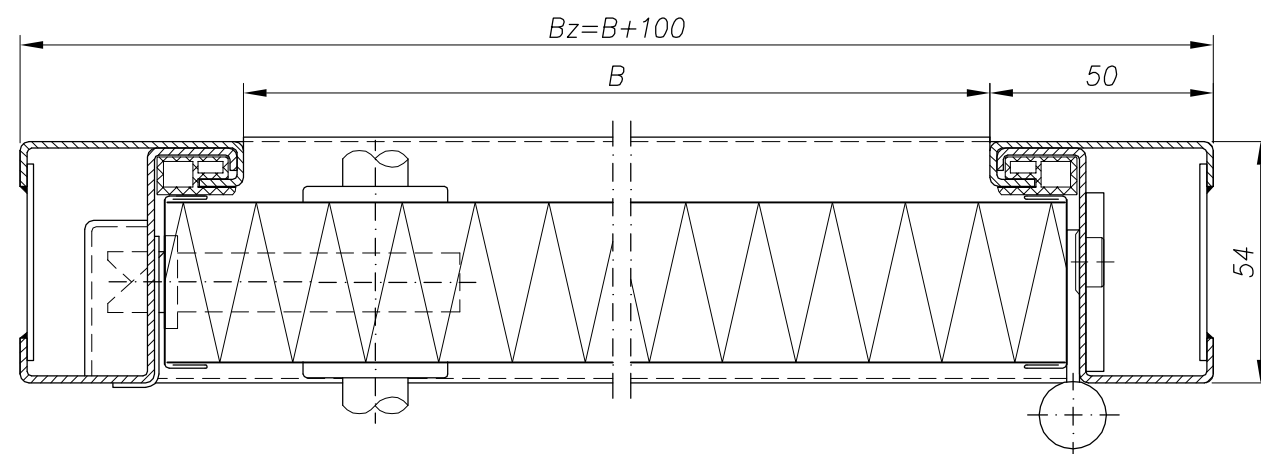
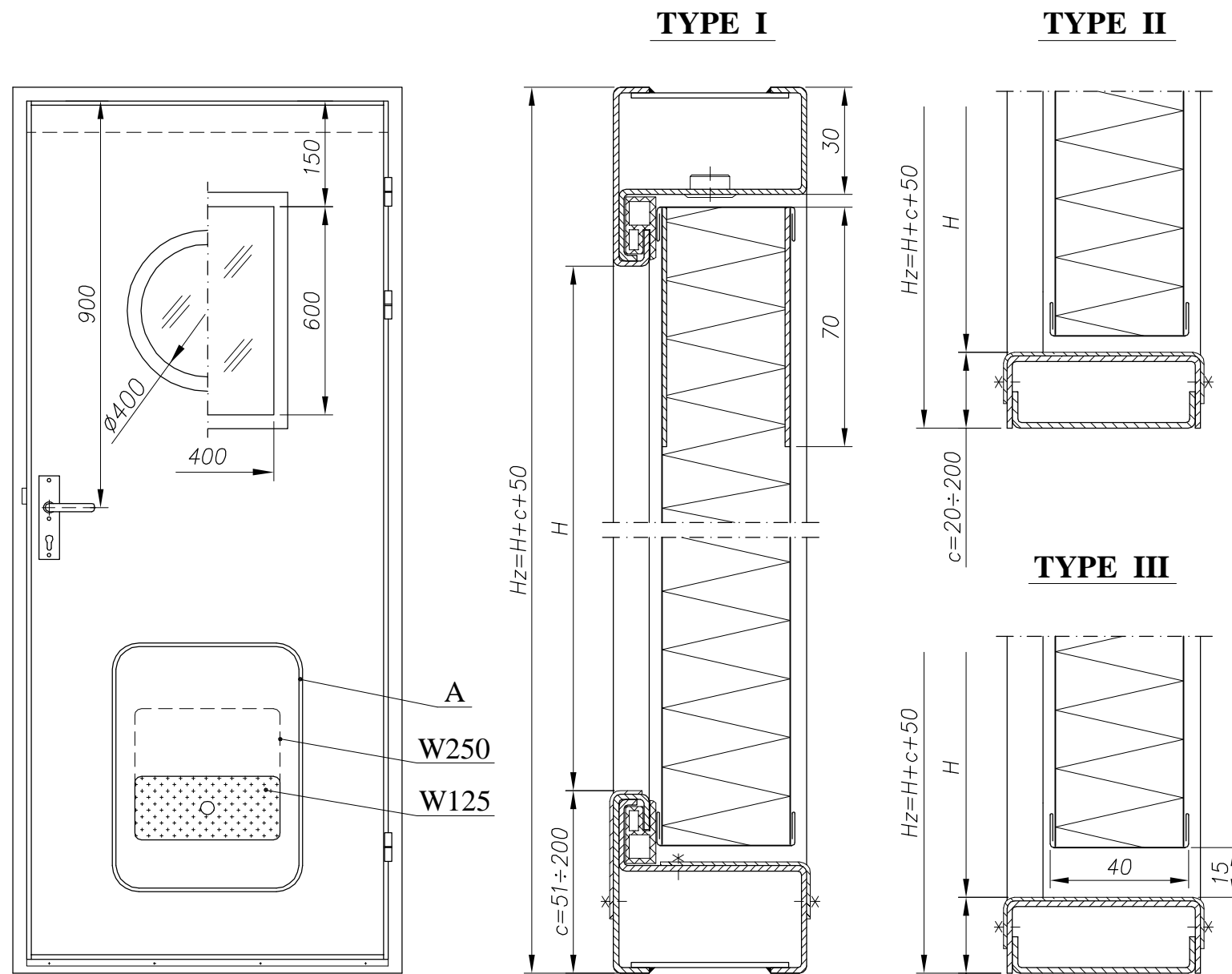


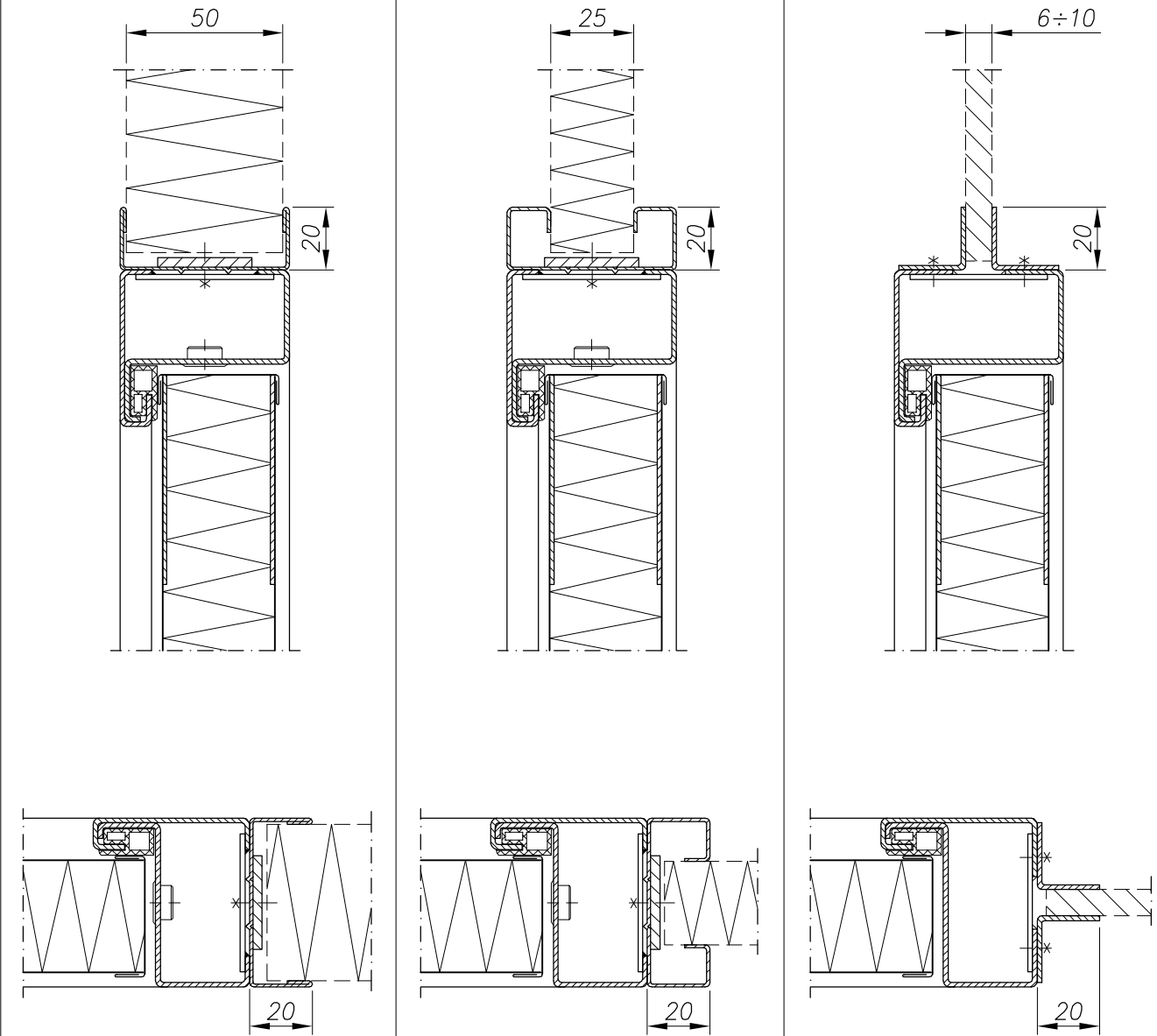
ASSEMBLY SYSTEM



A
(wall thick. 50mm)

B
(wall thick. 25mm)

C
(steel wall)



H	B
1700	600
1750	650
1800	700
1850	750
1900	800
1950	850
1950	900
2000	950
2000	1000



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**DOOR CLASS B15
 WITH WINDOW**

**KK 24-12
 34-451**

DOOR CLASS B15 WITH WINDOW

APPROPRIATION

The door class B15 is designed for closing the passages in internal accommodation which have got a fire-proof protection class B15 on all float objects.

This door is suitable for assembly in walls thick. 50 mm, 25 mm or steel wall.

EXECUTION

The door-frame is made of 1,5 mm steel profile welded to form the frame. The door sill is protected of stainless steel cover. The door-leaf is made of two cassettes 0,7 mm of PVC covered or painted galvanized steel sheet and internal frame of channel section. The door-leaf is filled with mineral wool. There are profiles around the door-leaf. They are made of the same material like cassettes. The door is equipped with mortise lock, patent cylinder and stainless steel hinges.

The door is equipped with window with glass B15 class. Maximum dimensions of the window are 600mm x 400mm or Ø400mm.

ASSEMBLY SYSTEM

- A - Door-frame is installed to the wall of thick. 50 mm. Assembly profiles are made of 1 mm steel sheet and suitable for 50 mm thick.
- B - Door-frame is installed to the wall of thick. 25 mm. Assembly profiles are made of 1 mm steel sheet and suitable for 25 mm thick.
- C - Door-frame is installed to the steel wall. Assembly profiles are made of 1,5 mm steel sheet and suitable for 6-10 mm thick.

DELIVERY RANG

Delivery comprises the door with all fittings without fixing elements.

PACKING, TRANSPORT, STORAGE

Door-leaf is protected for transport and storage with cardboard. Edge of door-leaf and door-frame are protected with self-sticking tape. The goods are placed on the pallets with wooden separators, can be displaced by means of the cranes and fork-lift trucks. They must be stored in roofed accommodations.

DIVISION , MARK AND FINISHING

Types:

- I - standard door
- II - door with flat sill
- III - door with flat sill and 15 mm ventilation gap

Varieties:

- P - right-hand door (acc. to drawing)
- L - left-hand door (as reflected)

Equipment :

- A - kick-out panel of dim. 420 mm x 550 mm
- W125- small air grate - 125 cm²
- W250- big air grate - 250 cm²
- door with symmetric cylinder 31/31 (no marked)
- Sz - door with sanitary lock – indicator at hinges side
- Sp - door with sanitary lock – indicator at the other side

Finishing of the door-leaf:

- F - z/p - PCV covered steel sheet acc. to DOBEL or GISLAVED catalogue
- M - z/p - painted acc. to RAL catalogue
- z - color from hinges side
- p - color from the other side

Finishing profiles on the door-leaf – as cassette of the door-leaf at hinges side.

Finishing of the door-frame and assembly profiles :

- M - painted acc. to RAL catalogue

EXAMPLE OF DESIGNATION

Door class B15 clear opening H x B - 1900 x 800, standard type (I), left-hand variety (L), with kick-out panel (A), with small air grate (W125), lock and patent cylinder, door-leaf made of PCV steel sheet (F), 1026-color from hinged side (z), 1217-color from the other side (p), door-frame and fixing elements painted (M) acc. to RAL 9003; assembly profiles are suitable for wall thick. 50 mm (A).

DOOR CLASS B15 1900x800-I-LAW125-F z1026/p1217-M9003-A acc. catalogue card no **KK24-12/34-451**.

This catalogue card corresponds with drawing no N24-09/34-451.