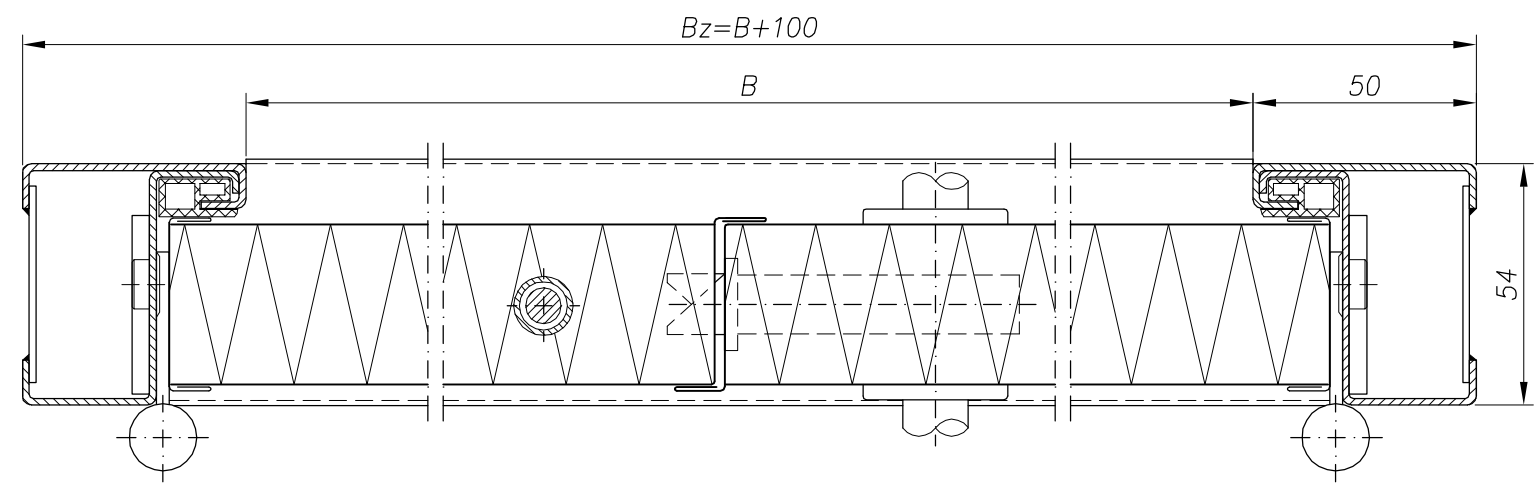
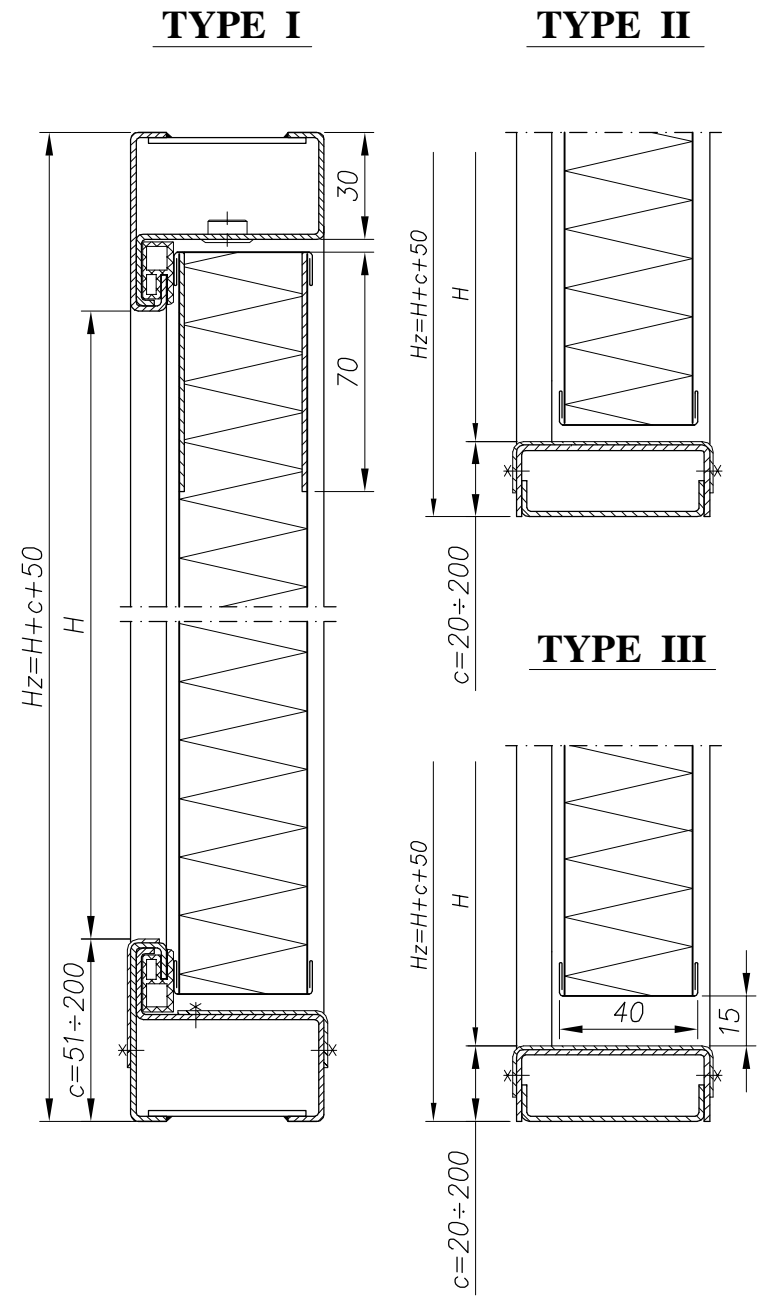
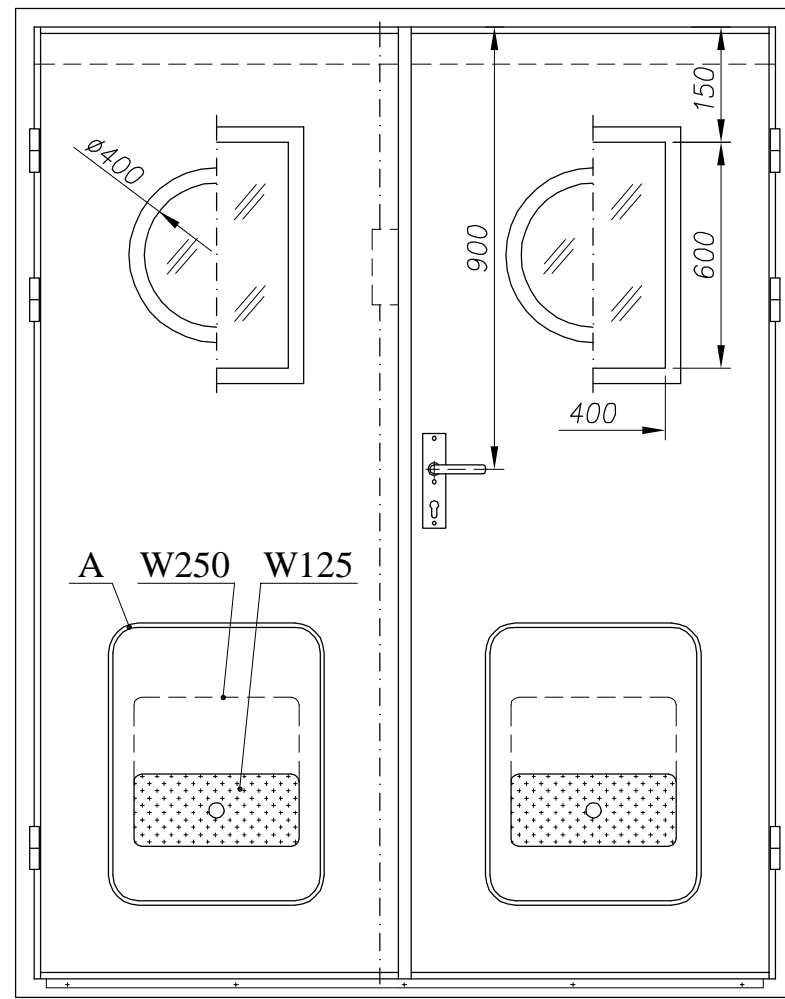
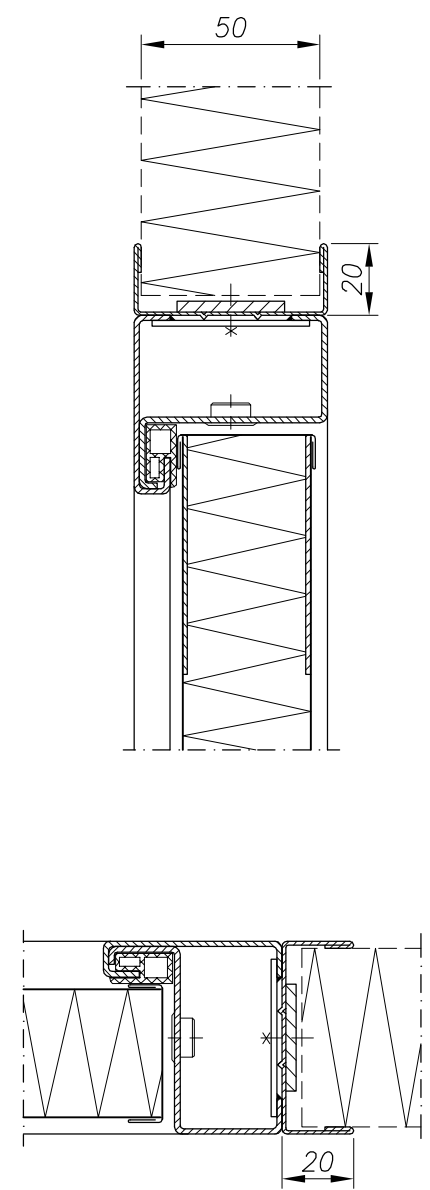


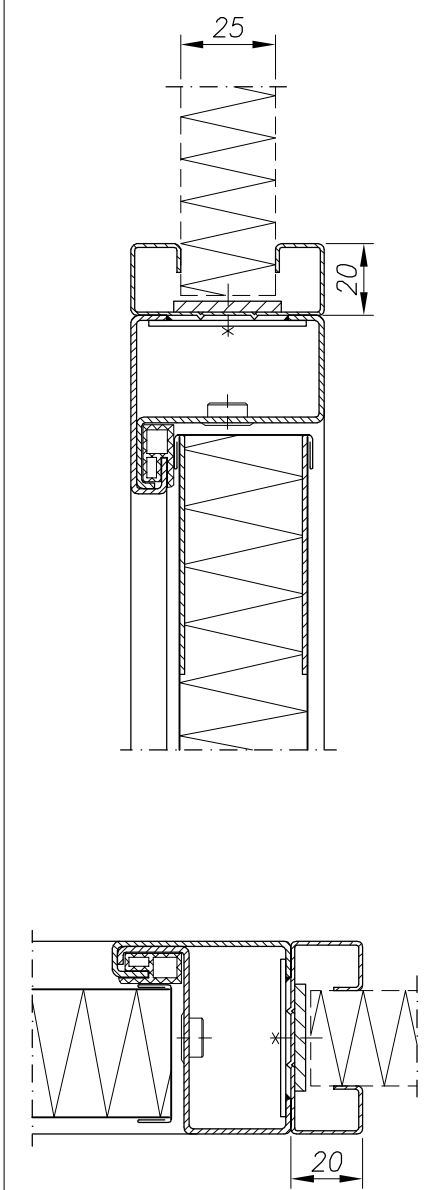
ASSEMBLY SYSTEM



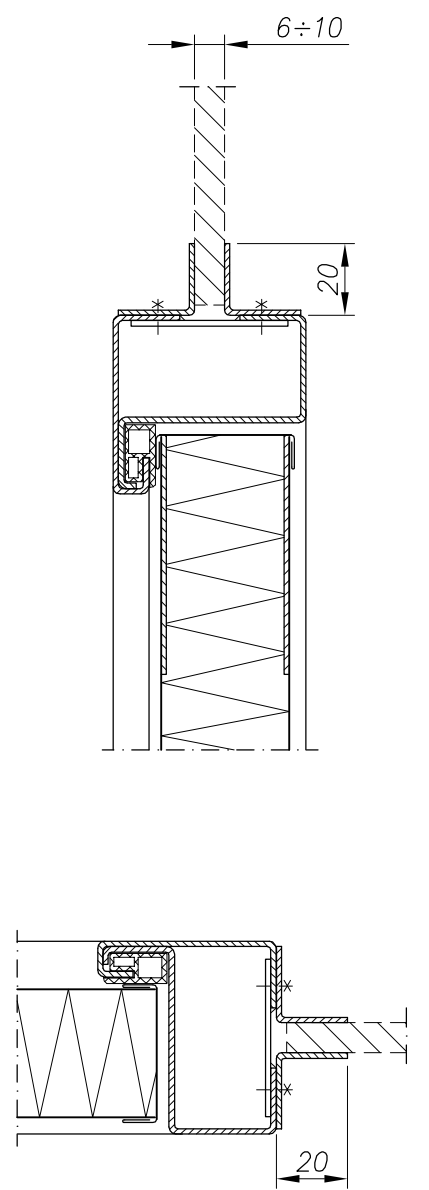
A
(wall thick. 50mm)



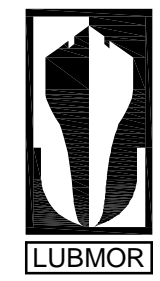
B
(wall thick. 25mm)



C
(steel wall)



H	B
1700	800
1750	1000
1800	1200
1850	1400
1900	1500
1950	1800
2000	2000



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**DOUBLE DOOR CLASS B15
 WITH WINDOWS**

**KK 24-12
 34-483**

DOUBLE DOOR CLASS B15 WITH WINDOWS

APPROPRIATION

Double door class B15 is designed for closing the passages in internal accommodation which have got a fire-proof protection class B15 on all float objects.

This door is suitable for assembly in walls thick. 50 mm, 25 mm or steel wall.

EXECUTION

The door-frame is made of 1,5 mm steel profile welded to form the frame. The door sill is protected of stainless steel cover. The door-leaves are made of two cassettes 0,7 mm of PVC covered or painted galvanized steel sheet and internal frame of channel section. The door-leaves is filled with mineral wool. There are profiles around the door-leaf. They are made of the same material like cassettes. The door is equipped with mortise lock, patent cylinder and stainless steel hinges. Blocked door-leaf is equipment with both ways bolt.

The door is equipped with windows with glasses B15 class. Maximum dimensions of the windows are 600mm x 400mm or Ø400mm.

ASSEMBLY SYSTEM

- A - Door-frame is installed to the wall of thick. 50 mm. Assembly profiles are made of 1 mm steel sheet and suitable for 50 mm thick.
- B - Door-frame is installed to the wall of thick. 25 mm. Assembly profiles are made of 1 mm steel sheet and suitable for 25 mm thick.
- C - Door-frame is installed to the steel wall. Assembly profiles are made of 1,5 mm steel sheet and suitable for 6-10 mm thick.

DELIVERY RANG

Delivery comprises the door with all fittings without fixing elements.

PACKING, TRANSPORT, STORAGE

Door-leaves are protected for transport and storage with cardboard. Edge of door-leaves and door-frame are protected with self-sticking tape. The goods are placed on the pallets with wooden separators, can be displaced by means of the cranes and fork-lift trucks. They must be stored in roofed accommodations.

DIVISION, MARK AND FINISHING

Types:

- I - standard door
- II - door with flat sill
- III - door with flat sill and 15 mm ventilation gap

Varieties:

- P - right-hand door (acc. to drawing)
- L - left-hand door (as reflected)

Equipment :

- A - kick-out panel of dim. 420 mm x 550 mm
- W125- small air grate - 125 cm²
- W250- big air grate - 250 cm²

Finishing of the door-leaves:

- F - z/p - PCV covered steel sheet acc. to DOBEL or GISLAVED catalogue
- M - z/p - painted acc. to RAL catalogue
 - z - color from hinges side
 - p - color from the other side

Finishing profiles on the door-leaves – as cassettes of the door-leaves at hinges side.

Finishing of the door-frame and assembly profiles :

- M - painted acc. to RAL catalogue

EXAMPLE OF DESIGNATION

Double door class B15 clear opening H x B - 1900 x 1500, standard type (**I**), left-hand variety (**L**), with kick-out panels (**A**), with small air grates (**W125**), lock and patent cylinder, door-leaves are made of PCV steel sheet (**F**), 1026-color from hinged side (**z**), 1217-color from the other side (**p**), door-frame and fixing elements painted (**M**) acc. to RAL 9003; assembly profiles are suitable for wall thick. 50 mm (**A**).

DOOR CLASS B15 1900x1500-I-LAW125-F z1026/p1217-M9003-A acc. catalogue card no **KK24-12/34-483**.

This catalogue card corresponds with drawing no N24-10/34-483.